

### **REMARKS**

This Amendment is filed in response to the Office Action dated May 23, 2002. All objections and rejections are respectfully traversed. Examiner states that claims 1, 2, 4-8, 10, 11, 19, 22, 26, 35-38, 43, 45-49, 56, 79-85, and 91-94 are currently pending in the Application.

At pages 2-6 of the Official Action, Examiner states that claims 3, 9, 12-18, 20, 21, 23-25, 26-34, 39-42, 44, 50-55, 57-78, 86-90, 95-96 are withdrawn from further consideration pursuant to 37 CFR 1,142(b) as being drawn to a non-elected species. Applicants respectfully request clarification with respect to certain withdrawn claims, as described below. Applicants respectfully submit FIGs. 1 and 2B for Examiner's approval.

At pages 6-7 of the Official Action, the drawings are objected to as failing to comply with 37 C.F.R. § 1.84(p)(4) and § 1.84(p)(5). The specification is herein amended to consistently refer to reference numerals 60, 70, 260, 106, 340, and 290. The specification is herein amended to include a description of reference numerals 1041 and 1042 as shown in FIG. 2B.

At page 7 of the Official Action, Examiner states that the lengthy specification has not been checked to the extent necessary to determine the presence of all possible errors. Applicants herein submit a clean Substitute Specification and marked up version of the specification for Examiner's approval. Applicants declare that no new matter has been added to the Substitute Specification as herein submitted.

At pages 7-10 of the Official Action, claims 1, 2, 4, 6-8, 10-11, 22, 26, 35-36, 46-49, 80 and 92 are rejected under 35 U.S.C. § 112, second paragraph. Claims 1, 2, 4, 6-8, 10-11, 22, 26, 35-36, 46-49, 80, 92 are herein amended in response to Examiner's rejection.

At pages 10-14 of the Official Action, claims 1, 2, 4-8, 10-11, 26, 35, 43, 45-49, 56, 79-80, 83, 85, 91 and 93 are rejected under 35 U.S.C. 102(b) as being anticipated by Rogers III et al., United States Patent # 3,835,857, issued September 17, 1974. Applicants have amended claims 1, 45, 56, and 79 to include the words "counter-gravitational and gravitational" in order to make explicit the distinction between Applicants' invention and the invention of Rogers III. Applicants, however, believe that the term "wicking" used in

each of these claims is clearly defined in the specification and in common usage in the art to include multidirectional flow, including uphill, up-gradient, and counter-gravitational flow.

At pages 14-15, claims 19, 22, 36-38, 81-82, 92, and 94 are rejected under 35 U.S.C. § 103(a) as being unpatentable over Rogers III et al., United States Patent # 3,835,857, issued September 17, 1974.

**Withdrawn claims**

As per discussion with Examiner on August 12, 2002, Applicants understand that Examiner desires to withdraw claims as above because they reflect subject matter that Examiner states is drawn to non-elected subject matter. In particular, Applicants' understanding is that Examiner has considered only subject matter disclosed in FIGs. 1, 2A, and 2B.

Applicants require clarification concerning the following claims:

-- Claim 26: On page 3 of the Official Action, Examiner states that claim 26 (and its dependents) are drawn to a non-elected species. Examiner states that claim 26 discloses a ring of expandable tubing that is fixedly connected to the sheath tube as shown in FIG. 7A. In fact, the "ring of expandable tubing" is disclosed in claim 27. On pages 8, 9, 11, and 13 of the Official Action, Examiner states that claim 26 is rejected under 35 U.S.C. § 112 & 102. Applicants assert that claim 26 discloses what is shown in FIG. 2B as Ref. # 210. Ref. # 210 is further described, as Examiner states, in FIG. 7A, but that is because it is not possible to show all details on a single diagram. In particular, what is not shown in FIG. 2B is the means for wicking that is disclosed in claim 26. Applicants have included claim 26, as Examiner has, in the list of pending claims. Applicants have withdrawn claims 27 and 28. Applicants respectfully request Examiner's reconsideration of the withdrawal of claim 26.

-- Claim 39: Examiner states that the means for directing and absorbing urine are not shown in FIGs. 1, 2A, and 2B. Applicants respectfully point out that the basic elements of the storage device are shown in FIG. 1. Again, it is not reasonable to show all reference numbers on a single drawing, but Applicant has indicated through FIG. 1 that

the storage device contains absorption/storage elements 350 (means for absorbing) and wicking conduits 341 (means for directing), which are therein depicted but not labeled. Applicants have submitted substitute drawing FIG. 1 for Examiner's approval with the additional reference numerals that are described in the specification as originally presented. Applicants declare that they have introduced no new matter by adding additional reference numerals 350 and 341 to FIG. 1. Applicants respectfully request Examiner's reconsideration of the withdrawal of claim 39.

-- Claim 41: Examiner states that the straps connected to the means for storage are not shown in FIGs. 1, 2A, and 2B. Applicants respectfully point out that the attachment straps 321 are shown but not labeled in FIG. 2B. Applicants have submitted substitute drawing FIG. 2B for Examiner's approval showing the reference numeral 321 identifying Applicants' attachment straps. Applicants respectfully request Examiner's reconsideration of the withdrawal of claim 41.

--Claim 87: Examiner states that the absorbent material in the means for storage is drawn to a non-elected species. In substitute drawing FIG. 1, Applicants have labeled absorption/storage elements 350. These elements are described throughout the specification as being constructed of absorbent material. Applicants respectfully request Examiner's reconsideration of the withdrawal of claim 87.

-- Claim 88: Examiner states that the means for distributing urine is drawn to a non-elected species. In substitute drawing FIG. 1, Applicants have labeled wicking conduits 341. These elements are described throughout the specification as being used to distribute urine throughout the storage container. Applicants respectfully request Examiner's reconsideration of the withdrawal of claim 88.

-- Claim 89: Examiner states that the means for attaching the storage container is drawn to a non-elected species. In substitute drawing FIG. 2B, Applicants have labeled attachment straps 321. These elements are described throughout the specification as being

used to attach the storage container to the leg of the human male. Applicants respectfully request Examiner's reconsideration of the withdrawal of claim 89.

**35 U.S.C. § 102 and 103 rejections**

The present invention, as set forth in representative claim 1, comprises in part:

1. (Amended) A system for collecting, conveying, and storing urine discharged from a penis of a human male comprising

means for collection of said urine from said human male comprising proximal and distal ends and outer and inner surfaces;

means for storage of said urine before disposal of said urine comprising proximal and distal ends and outer and inner surfaces;

means for conveying said urine from said means for collection of said urine to said means for storage of said urine comprising proximal and distal ends and outer and inner surfaces; and

**means for wicking said urine away from the penis wherein said means for wicking moves said urine *counter-gravitationally and gravitationally* away from the penis through said means for collection and said means for conveying, and deposits said urine in said means for storage.**

The following argument applies to claims 1, 45, 56, and 79 (all remaining independent claims save claim 85 discussed later) and their dependents. Rogers III discloses a "continuous uninterrupted passage" and "a minimum of recesses within which the urine may lodge in its passage to the urine receptacle 24" (cols. 5-6, line 62 and 2-3). Rogers III avoids the problem of counter-gravitational flow by disclosing a conical wall having a sufficiently gradual slope "that even when the wearer is in an inclined position, the urine still can flow freely without having to go 'uphill'" (col. 2, lines 25-27). The commonly accepted meaning of "uphill" is moving upward on an incline or hill, i.e., counter to the force of gravity. Rogers III does not provide for up-gradient urine flow,

but has designed a system that will help the wearer to avoid that situation. Rogers III describes the bore of a fitting as having the same diameter as the tubing coupled to the fitting, thus assuring that there is no obstruction at any point to the flow of liquid urine from the sheath through the coupling.

Rogers III describes the flow of free liquid urine, and describes in detail the means by which "[T]he combination of the absence of any reentry curving and any obstructions in the length of the tubing results in a free flow of urine from the sheath to the urine receptacle" (col. 1, lines 59-62).

Rogers III states that his invention cannot accomplish such an uphill transfer. Rogers III recognized the limitation of the mechanism of gravity flow not being able to flow "uphill" from the sheath collector, and taught to overcome this difficulty, when the user is in an inclined position, by way of shaping the discharge conical portion of the sheath collector with certain angles (col. 3, lines 47-50; claim 7).

Rogers III recognized the potential of flow blockage caused by kinking, pinching or other deformation of components in urine flow path as being a major deficiency of the prior art urine collection system. This deficiency causes the backup of urine around the penis in a prior art male urinal device in situations when a user's body position is being shifted from an upright position. Rogers III proposed to correct this deficiency using a construction method to resist such flow-obstructing potential. More specifically Rogers III proposed to accomplish this objective by: (1) Providing a relatively rigid conically shape discharge port of the sheath collector that does not easily flex or pinch closed; (2) Requiring that the detachable coupling for connecting the sheath collector to the tubing have an internal diameter that is no less at any point than the internal diameter of the tubing; (3) Allowing no obstructions or protrusions anywhere in the tubing between the sheath and the urine receptacle; (col. 1, lines 44-63; col. 3, lines 7-18; col. 5, lines 49-col. 6, line 1; claims 1, 2, 3, 4). It is clear that Rogers III had not intended, nor anticipated, deliberate incorporation of a physical object or structural means within the barrier walls of the sheath, or within the detachable coupling or the tubing in the urine flow path.

Furthermore, the use of the term "internal diameter" to characterize the size of the tubing (col. 1, line 57; claim 4; col. 8, line 27) clearly suggests that Rogers III anticipates the use of a conveyance tubing having cylindrical shape and circular cross-section, and

did not anticipate the use or performance advantages of any cross-sectional profile other than circular.

As acknowledged by Rogers III (col. 2, lines 17-22), the use of rigidity in constructing the components in the flow path, which is needed to provide for unobstructed flow, can result in the occurrence of a partial vacuum within the sheath when a large amount of urine is discharged suddenly. Such vacuum suction not only prevents free flow of the urine to the receptacle but also may cause discomfort to the wearer when the constricted portion of the sheath is drawn in against the penis. Rogers III proposed to provide a small air opening to allow air to be drawn into the sheath to overcome the buildup of the vacuum suction. The volume of air drawn in, which is equal to the volume of urine, will flow into the entire urine path that includes the sheath, the tubing and the receptacle. As acknowledged by Rogers III (col. 2, lines 11-15), as more urine flows into the receptacle, the inspired air will be displaced upwards through the tubing, often resulting in formation of segments of gas and urine bubbles as a result of pressure building up in the receptacle. Those skilled in the art will recognize that the use of sufficiently large diameter tubing will allow air bubbles to pass without restricting the liquid passage, however, that may require very large diameter tubing. To remedy this deficiency, Rogers teaches the use of a vent in the urine receptacle to permit the escape of air but not the escape of urine (col. 2, lines 8-15; claim 6).

Applicants, on the other hand, claim a means for wicking that draws urine in any direction, gravitationally or counter-gravitationally. Applicants' claim is supported many places in Applicants' specification, in particular, pages 47-51 (Substitute Specification) which contain the following information:

The collection device comprises a flexible conduction tube to confine emitted urine while that urine is being transferred to the conveyance device, an elastic compression tube to hold and to seal the conduction tube onto the penis, **wicking components** and wettable surfaces to aid urine transfer within the conduction tube, and a **spacer component** to prevent cutoff of the urine flow through the conduction tube due to crimping of the tube walls. . . . **A spacer made of a porous wicking material** can act as a means to promote the flow of urine from one point to another in the system. **A bed of fine, interconnected capillary spaces will spontaneously imbibe ("wick") a fluid** that effectively wets the walls of those capillaries. Provided that the wick is on a level plane, it will continue to take up the liquid until all the spaces are filled or until the liquid reservoir is empty. Once filled, the wick will form a "drip" from the lowest point

responding to gravitational forces. In addition, **as a result of the "capillary wicking" action, a wetting fluid can travel "up" into narrow-diameter capillaries a distance of several centimeters in ascendant flow against the force of gravity.** The height of this "capillary rise" is governed by the size and wetting properties of the capillaries and the properties of the liquid. If the as-yet-unwetted upper portion of a liquid-imbibing capillary wick is bent to a horizontal or a downward direction at a point below the maximum capillary rise then the wick will be filled with liquid. If the wick is extended in a downward direction to a point below the level of the liquid reservoir, then descending flow of the liquid, induced by gravity, will empty the reservoir to the level of the wick inlet in a siphoning action. Thus, the wick can provide the necessary fluid "lift" via the capillary wetting function to commence the siphoning action.

The capillary wicking function can also be utilized if the capillary spaces are provided in and on the walls of the conduction tube. Thus, conduction tubing which itself is made from a capillary-containing material such as fabrics, fiber mats, or open cell foams having a waterproof coating on the outer walls can function as both tube and wick, as can conduction tubes made from non-porous film materials whose interior surfaces have been previously coated with materials having the required wicking properties. **Thus, a wick or surface that is well-wetted by urine can act as a siphon channel causing the urine to flow from a source initially in an ascending direction (against the influence of gravity) and thence descending to a receptor or conveyance region for transport to storage.** Wicking components and components having wettable surfaces can be located on or near to the interior wall of the conduction tube so as to form a continuous wicking and wetting channel along the length of the collection device from the penis-gripping region to the conveyance device. By extending the area having wettable surface properties around the entire interior surface of the tube from the edge of the compression tube to the conveyance device connection, drops of urine forming anywhere within the region will be subject to wicking collection and transport to the conveyance connection.

Wicks from different components or devices when placed in contiguous connection, i.e., they are touching but not necessarily mechanically bonded together, will transfer wicked liquids via formation of a liquid "bridge", effectively forming a continuous wicking flow through the contiguous junction. Thus a series of contiguously connected wicks will form a continuous liquid flow path.

In addition, Applicants' claim is supported by the common understanding of the term "wicking" and the dictionary definition: "to carry (as moisture) by capillary action -- often used with away <a fabric that *wicks* away perspiration>" (Merriam-Webster Dictionary). Rogers III does not anticipate carrying moisture away by capillary action, which provides an active force to move urine away from body. On the contrary, Rogers III expects that gravity is the sole mechanism for moving urine away from the body.

In wicking, the wetting action of a liquid on the walls of narrow, capillary spaces that are connected results in the liquid's being imbibed and transported within the structure containing those capillary spaces. The forces inducing the transfer of a liquid by wicking are distinctly different from the gravity-driven movement of the same liquid, and the resulting effects are quite different. Wicking is independent of gravity force; in the presence of gravity, wicking flows can be coincident or counter to the direction of gravity flow, and wicking flow can occur equally easily in the "zero" gravity of space. It is also true that wicking flows can be countered, and even overcome by the effects of gravitational force, resulting in a limitation to the "height" to which wicking fluid transfer can be made to go.

Applicants claim a system in which emitted urine can be imbibed and transferred away from the penis by a wicking material. The pathway for urine transfer can involve "uphill" transport through the wicking medium from a lower level such as when the user is in a seated position up to a higher level and thence to a separately located storage means through a continuous wicking path. Applicants teach the use of the wicking mechanism and materials in order to collect, transfer, and store urine when the user is in a position in which the urine must be conveyed in an ascending path, including inclining, sitting or laying in bed, and thus, is clearly outside the inventive scope of Rogers III.

Further, Applicants' use of a spacer element that is deliberately made from materials having urine wicking properties within the conveyance means enables the formation of a wicking path within the conveyance tube. And further, since it is known that liquids present in a wicking material can "bridge" the gap between separate pieces of similar wicking materials when they are placed in contiguous contact, placement of pieces of wicking materials in such contiguous wicking contact can enable formation of a connected wicking pathways for transport of urine. Such continuous wicking paths between the collector means and the storage means are far beyond the limitations of gravity flow of free liquid in the teachings of Rogers III.

Applicants' conveyance tube, with barrier materials that have wall thickness between 0.0005 to 0.005 inch, is a flexible tube that is normally in a collapsed state under the influence of atmospheric pressure and will expand volumetrically to the volume of



liquid being introduced without creating a vacuum or having to expel displaced air. Applicants thus do not need air vents in the sheath and in the storage container.

Further, Applicants remedy the flow blocking potential using a completely different approach, namely forming the conveyance tube walls from thin, flexible materials that will enable the tube to expand and contract in volume to accommodate varying volumes of fluids. The thin and flexible wall materials are capable of preventing liquid from leaking through the barrier walls, and will also flex to collapse to flat shape in the absence of a liquid and expandable to nearly cylindrical shape in response to the volume of fluid being carried. The potential occurrence of kinking or pinching closure of the flexible walls that could otherwise cause a total closure of the lumen between the barrier walls is prevented by deliberate incorporation of a physical structure such as a spacer within the flow path of the conveyance tube device. This is clearly outside of and contrary to the teachings of Rogers III.

With respect to claims 19, 22, 36-38, and 94, each depends ultimately on claim 1 as recited above. Applicants claim a "means for wicking said urine away from the penis wherein said means for wicking moves said urine counter-gravitationally and gravitationally away from the penis" and claims 19, 22, and 36-37 further define the "means for wicking". Rogers III does not suggest Applicants' wicking spacers that are designed to move urine counter-gravitationally. In fact, Rogers III teaches away from such counter-gravitational flow (see again col. 2, lines 25-27). The deliberate addition of physical structures such as the cited spacers within the bore of the tubing is counter to the teachings and central theme of Rogers in which Rogers' describes the gravity-driven flow of free liquid urine, and describes in detail the means by which "[T]he combination of the absence of any reentry curving and any obstructions in the length of the tubing results in a free flow of urine from the sheath to the urine receptacle" (col. 1, lines 59-62). Rogers' makes no mention of wicking or wicking spacers within the text, and by inclusion of the above-cited text, teaches that the absence of such physical structures as bodies added to promote wicking is desirable to promote free flow of liquid driven by gravity.

Furthermore, Applicants describe the wicking spacer element that is located within a urine collection device as a device that "...acts as a wicking flow channel for

liquid urine and also serves to prevent complete closure of conduction tube ... lumen and blockage of free flow of urine when either conduction tube .... or connector becomes crimped or folded.” (Substitute Specification, marked-up version, page 91, lines 2-5). Rogers III makes no such addition of a separate body for these purposes, and in contrast points out the desirability of maintaining an open channel. Thus, wicking spacers as physical structures are not part of the Rogers III art, and could not be derived by rearrangement of the elements of Rogers' art. Furthermore, given Rogers III teachings against the presence of added physical structures within the urine flow system, it would not be at all obvious to one of ordinary skill in the art that addition of structures would lead to such novel performance features as the ability to assist urine flow "uphill."

In view of the absence from any cited patent of Applicants' claimed **“means for wicking said urine away from the penis wherein said means for wicking moves said urine counter-gravitationally and gravitationally away from the penis through said means for collection and said means for conveying, and deposits said urine in said means for storage”**, Applicants respectfully urge that the Rogers III patent is legally insufficient to render the presently claimed invention anticipated under 35 U.S.C. § 102 nor obvious under 35 U.S.C. § 103.

With regard to independent claim 85 which reads as follows:

85. (Amended) A means for storage of liquid urine collected through a means for collection from an incontinent and mobile human male comprising

storage container for said liquid urine having an outer shell and an inner cavity; and

**wicking spacer disposed within said storage container, said wicking spacer being capable of moving said urine within said storage container,**

Rogers III discloses simply a receptacle with a vent nipple. Applicants claim a storage container *containing a wicking spacer*. Applicants claim a wicking spacer within the storage container and capable of moving liquid urine. Rogers III nowhere discloses anything within his receptacle. Applicants' wicking spacer is a physical structure that has been added to the storage container to improve its performance. The presence of the

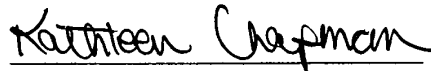
wicking spacer within the storage container lumen is completely contrary to the teachings of Rogers III because wicking, as commonly defined and as described in detail (see above) in Applicants' specification, can only be accomplished by deliberate addition of a structure or by deliberate modification of an internal structure such as a wall surface. This argument applies to the dependents of claim 85 as well.

In view of the absence from any cited patent of Applicant's claimed "*wicking spacer disposed within said storage container, said wicking spacer being capable of moving said urine within said storage container*", Applicants respectfully urge that the Rogers III patent is legally insufficient to render the presently claimed invention anticipated under 35 U.S.C. § 102.

All independent claims are believed to be in condition for allowance. All dependent claims are believed to depend upon allowable independent claims, and therefore in condition for allowance.

Favorable action is respectfully solicited.

Respectfully submitted,



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**MARK-UP PAGES FOR THE AUGUST 22, 2002, AMENDMENT  
TO U.S. PATENT APPLICATION SER. NO. 09/606,721**

*The replacement for all modified pages are part of attached Substitute Specification.*

*The replacement for claims 1, 2, 4, 7, 8, 10-11, 22, 26, 35-36, 45-49, 56, 80, 92 resulted  
from the following changes:*

1. (Amended) A system for collecting, conveying, and storing urine discharged from a  
penis of a human male comprising

means for collection of said urine from said human male comprising proximal and  
distal ends and outer and inner surfaces;

means for storage of said urine before disposal of said urine comprising proximal  
and distal ends and outer and inner surfaces;

means for conveying said urine from said means for collection of said urine to  
said means for storage of said urine comprising proximal and distal ends and outer and  
inner surfaces; and

means for wicking said urine away from [said human male] the penis wherein  
said means for wicking moves counter-gravitationally and gravitationally said urine away  
from [said human male] the penis through said means for collection and said means for  
convey[ance]ing, and deposits said urine in said means for storage.

2. (Amended) [A] The system as in claim 1 further comprising

first means [of] for connection which connects said means for collection and said  
means for conveying and which comprises an outer surface and an inner surface; and

second means [of] for connection which connects said means for conveying and said means for storage and which comprises an outer surface and an inner surface, wherein said first means [of] for connection is selected from a group consisting of fixed and removable, and said second means [of] for connection is selected from a group consisting of fixed and removable, and wherein said distal end of said means for collection is connected to said proximal end of said means for convey[ance]ing through said first means for connection, and said distal end of said means for convey[ance]ing is connected to said proximal end of said storage device through said second means for connection.

4. (Amended) [A] The system as in claim 1 wherein said means for wicking comprises

first wicking spacer disposed within said means for collection;  
second wicking spacer disposed within said means for conveying,  
third wicking spacer disposed within said means for storage of said urine;  
first wicking spacer piece forming contiguous wicking connections between said first wicking spacer and said second wicking spacer; and  
second wicking spacer piece forming contiguous wicking connections between said second wicking spacer and said third wicking spacer, wherein said first wicking spacer, said first wicking spacer piece, said second wicking spacer, said second wicking spacer piece[d], and said third wicking spacer collectively form a complete wicking path from said means for collection to said means for storage.

5. (Amended) [A] The system as in claim 1 further comprising at least one continuous urine impervious shell disposed on said outer surface of said means for collection, said outer surface of said means for storage, and said outer surface of said means of conveying.

6. (Amended) [A] The system as in claim 2 further comprising at least one continuous urine impervious shell disposed on said outer surface of said means for collection, said outer surface of said means for storage, said outer surface of said means of conveying, said outer surface of said first means for connecting[on], and said outer surface of said second means for connecting[on].

7. (Amended) [A] The system as in claim 1 wherein said means for wicking comprises a material selected from a group consisting of [rayon acetate needled felting;] single component fibers selected from a group consisting of wool, [cotton] cellulose, rayon, nylon, and polyester; blended fibers selected from a group consisting of wool, [cotton] cellulose, rayon, nylon, and polyester; said single component fibers and said blended fibers being fabricated into a form selected from a group consisting of yarns, woven fabrics, mats, and felts; open-cell foamed polymers selected from a group consisting of polyurethane foams, polyvinylalcohol foams, and cellulose sponges; [elastomers such as polyurethane foams] open-mesh fibrous mats of metallic materials selected from a group consisting of [,such as] steel wool and copper wools; open-mesh[es] fibrous mats of synthetic polymers selected from a group consisting of [,such as] polypropylene and nylon; sheets of flexible solid materials selected from a group consisting of latex and

polyolefins; films of [and] flexible solid[s] materials selected from a group consisting of  
[such as] latex and polyolefins.

8. (Amended) [A] The system as in claim 1 wherein said means for collection comprises  
means for wicking [said] the urine away from [said] the penis;

thin-wall hollow conduction tube having proximal and distal ends and a cavity  
sufficiently large to surround [said] the penis; and

compression tube having proximal and distal ends and sufficient size to be  
disposed around and provide radial compression contact upon [said] the penis at said  
proximal end of said conduction tube, wherein said means for wicking is disposed within  
said conduction tube.

10. (Amended) [A] The system as in claim 8 wherein said compression tube proximal  
end is connected to said conduction tube proximal end and is properly sized to provide an  
area of radial compression contact on [said] the penis that is sufficient to [minimize the  
slippage of] hold said compression tube substantially in place and to seal against leakage  
of [said] the urine between [said] the penis and said compression tube.

11. (Amended) [A] The system as in claim 8 wherein said conduction tube comprises a  
material selected from a group consisting of thin-wall [PE "lay-flat"] flat tubing, rubbery  
polymer, silicone rubber, latex rubber, polyolefin, flexible film material, fabrics, elastic,  
and elasticized fabric wherein said material is physically flexible, facilitates liquid

sealing, and enables frictional stability of said means for collection [device] when worn by said human male.

19. (Amended) [A] The system as in claim 4 further comprising a human male penis tip inserted into said means for collection wherein said first wicking spacer disposed within said means for collection is located between said penis tip and said first means of connection.

22. (Amended) [A] The system as in claim 4 wherein said first wicking spacer comprises a y-shape having a tail and two legs such that said legs of said y-shape lie in proximity to said [interior] inner surface of said means for collection.

26. (Amended) [A] The system as in claim 1 wherein said means for collection comprises

Sheath tube having a tube cavity sufficiently large to surround [said] the penis,  
said sheath tube having [and] an opening radial edge;

Means for covering [said] the penis with said sheath tube;

Means for securing said sheath tube to [said] the penis; and

means for wicking said urine away from [said] the penis that is disposed within  
said sheath tube, wherein said sheath tube is held in place on [said] the penis by said  
means for securing.

35. (Amended) [A] The system as in claim 1 wherein said means for conveyance comprises



waterproof conveyance tube film layer;

conveyance tube having an exterior surface upon which said waterproof conveyance tube film layer is disposed and a hollow interior into which [said] the penis is placed;

means for wicking said urine through said conveyance tube wherein said means for wicking prevents said interior of said conveyance tube from becoming blocked when crimped or kinked;

wherein said means for wicking is disposed within said conveyance tube film layer and the combination of said means for wicking with said film layer is sufficiently flexible to conform to normal bodily movement and position.

36. (Amended) [A] The system as in claim 35 wherein said means for wicking comprises a material, having internal structure and external surface, wherein said internal structure is flexible, of low density so as not to add substantial weight to said conveyance tube, open/porous, and relatively more wettable by water than polyolefins, and wherein said external surface is rough.

37. (Amended) [A] The system as in claim 35 wherein said means for wicking comprises a material selected from a group consisting of rayon felt having a width from approximately 15 to 50 mm (0.6 to 2 inch) and a thickness from approximately 2.54 to 5.08 mm (0.1 to 0.2 inch); bonded cellulose acetate fiber bundle; nylon mesh; and polyethylene films in 3- to 10-mil thickness.

38. (Amended) [A] The system as in claim 35 wherein said waterproof conveyance tube film layer is selected from a group consisting of a wettable material and a material that has been subjected to surface treatments to render that said conveyance tube film layer wettable for holding liquid.

39. (Amended) [A] The system as in claim 1 wherein said means for storage comprises

means for wicking said urine into and within said means for storage;

means for directing said urine into specific parts of said means for storage;

means for absorbing said urine within said means for storage; and

means for retaining said urine within said means for storage, said means for

wicking, said [transport channel] means for directing, [said barrier wall,] and said [urine]

means for absorption [element] are all enclosed in said means for storage [urine

impervious outer walls wherein said outer edges of said urine impervious outer walls are

sealed by a means selected from a group consisting of folding, thermal bonding, and

adhesive bonding].

41. (Amended) [A] The system as in claim 1 wherein said means for storage comprises straps connected to said means for storage for mounting said means for storage onto said human male.

43. [A] The system as in claim 35 wherein said conveyance tube comprises thin-wall material.

45. (Amended) A urine collection device for collecting urine from the penis of a human male comprising

thin-wall hollow conduction tube having proximal and distal ends and a cavity sufficiently large to surround [said] the penis;

compression tube having proximal and distal ends and sufficient radial size at said proximal end to be disposed around and provide radial compression contact upon [said] the penis and said proximal end of said conduction tube; and

means for wicking said urine counter-gravitationally and gravitationally away from [said] the penis after said urine emerges from [said] the penis and while said urine is within said conduction tube and said compression tube, wherein said means for wicking is disposed within said compression tube and said conduction tube.

46. (Amended) [A] The urine collection device as in claim 45 wherein said compression tube is properly sized to provide radial compression contact on said conduction tube that is sufficient to [minimize the slippage of] hold said conduction tube substantially in place and to seal against leakage of said urine from said conduction tube to the [between said] penis [and said conduction tube].

47. (Amended) [A] The urine collection device as in claim 45 wherein said compression tube distal end is connected to said conduction tube proximal end and is properly sized to provide an area of radial compression contact on said penis that is sufficient to [minimize the slippage of] hold said compression tube substantially in place and to seal against

leakage of said urine from said conduction tube to the [between said] penis [and said conduction tube].

48. (Amended) [A] The urine collection device as in claim 45 wherein said conduction tube comprises a material selected from a group consisting of thin-wall [PE “lay-flat”] flat tubing, rubbery polymer, silicone rubber, latex rubber, polyolefin, flexible film material, fabrics, elastic, and elasticized fabric wherein said material is physically flexible, facilitates liquid sealing, and enables frictional stability of said urine collection device when worn by said human male.

49. (Amended) [A] The urine collection device as in claim 45 wherein said means for wicking comprises a material selected from a group consisting of rayon acetate needled felting; single component fibers selected from a group consisting of wool, [cotton] cellulose, rayon, nylon, and polyester; blended fibers selected from a group consisting of wool, [cotton] cellulose, rayon, nylon, and polyester; said single component fibers and said blended fibers fabricated into a form selected from a group consisting of yarns, woven fabrics, mats, and felts; open-cell foamed polymers, elastomers, [such as] polyurethane foams; open-mesh materials, [such as] steel wool; meshes of synthetic polymers, [such as] polypropylene; [and] flexible solids, [such as] and latex.

56. (Amended) A urine collection device for collecting urine from the penis of a human male comprising

Sheath tube having a tube cavity sufficiently large to surround [said] the penis and an opening radial edge;

Means for covering [said] the penis with said sheath tube;

Means for securing said sheath tube to [said] the penis; and

Means for wicking said urine away counter-gravitationally and gravitationally from [said] the penis that is disposed within said sheath tube, wherein said sheath tube covers [said] the penis by said means for covering and is held in place on [said] the penis by said means for securing.

79. (Amended) A conveyance tube for conveying urine from a human male collection device to a urine storage device comprising

conduction tube having walls of any thickness and an interior cavity within said walls; and

wicking spacer disposed within said conduction tube wherein said wicking spacer wicks said urine away counter-gravitationally and gravitationally from said human male collection device and prevents said conveyance tube from completely collapsing when said interior cavity is empty.

80. (Amended) [A] The conveyance tube as in claim 79 wherein said conduction tube comprises a material having thin walls of varying cross-section selected from a group consisting of rubbery polymer, [such as] silicone rubber, latex rubber, elastic fabric coated, [or] elasticized fabric coated, [;] [lo] polyolefins, [;] [fal] latex, [;] and polymeric film.

81. (Amended) [A] The conveyance tube as in claim 79 wherein said wicking spacer comprises a material selected from a group consisting of aggregation-stabilized aggregates of fibrous materials, said aggregation-stabilized aggregates selected from a group consisting of yarns, woven fabrics, mats, and felts, said fibrous materials selected from a group consisting of single component fibers selected from a group consisting of wool, cellulose, rayon, nylon, and polyester, and blended fibers selected from a group consisting of wool, cellulose, rayon, nylon, and polyester, aqueous fluid-wettable, polymer network-stabilized open-cell foamed polymers, selected from a group consisting of polyurethane foams, polyvinylalcohol foams, and cellulose sponges; fiber strength-stabilized open-mesh materials selected from a group consisting of wools made from metals selected from a group consisting of copper and steel, and synthetic polymer meshes made from synthetic polymers selected from a group consisting of polypropylene and nylon; and pieces of flexible solids selected from a group consisting of latex rubbers, silicone rubbers, polyethylene files, and polypropylene films [knitted nylon].

82. (Amended) [A] The conveyance tube as in claim 79 wherein said conduction tube is flat tube when said interior cavity is empty of said urine and inflated when said interior cavity is filled with said urine.

83. (Amended) [A] The conveyance tube as in claim 79 wherein said wicking spacer is connected to said interior cavity of said conduction tube.

84. (Amended) [A] The conveyance tube as in claim 79 wherein said interior cavity of said conduction tube comprises a wettable material.

85. (Amended) A means for storage of liquid urine collected through a means for collection from an incontinent [and mobile] human male comprising

storage container for said liquid urine having an outer shell and an inner cavity;

and

[spacer] wicking spacer disposed within said storage [bag] container, said wicking spacer being capable of [to store] moving said urine within said storage container.

87. (Amended) [A] The means for storage of liquid urine as in claim 85 further comprising absorbent material disposed within said inner cavity of said storage container selected from a group consisting of super absorbent polymers, cellulose, cellulose-derived materials, and wettable, fibrous materials.

88. (Amended) [A] The means for storage of liquid urine as in claim 85 further comprising a means for distributing said urine throughout said inner cavity of said storage container.

89. (Amended) [A] The means for storage of liquid urine as in claim 85 further comprising a means for attaching said storage container to said human male.

90. (Amended) [A] The means for storage of liquid urine as in claim 89 wherein said means for attaching said storage container comprises leg straps attached to said outer shell of said storage container for wrapping around the leg of said human male.

91. (Amended) [A] The means for storage of liquid urine as in claim 85 further comprising a means for connecting said storage container to said means for collection.

92. (Amended) [A] The means for storage of liquid urine as in claim 85 wherein [the material of] said outer shell of said storage container is formed of a material selected from a group consisting of thin polymer film and heavy polymer film.

93. (Amended) [A] The means for storage of liquid urine as in claim 85 wherein said storage container is disposable as sanitary waste.

94. (Amended) [A] The system as in claim 1 wherein said urine is transported upgradient from said means for collection through said means for conveyance.

95. (New) A system for collecting, conveying, and storing urine discharged from a penis of a human male comprising

a collection device for collecting urine from the penis including:

a sheath tube having a tube cavity sufficiently large to surround the penis;

means for covering the penis with said sheath tube;

means for securing said sheath tube to the penis; and



means for wicking the urine away counter-gravitationally and gravitationally from the penis that is disposed within said sheath tube, wherein said sheath tube covers the penis by said means for covering and is held in place on the penis by said means for securing;

a storage container for the urine, said storage container having an outer shell, an inner cavity, and a storage container wicking spacer, said storage container wicking spacer being disposed within said storage container, said storage container wicking spacer being capable of moving the urine within said storage container;

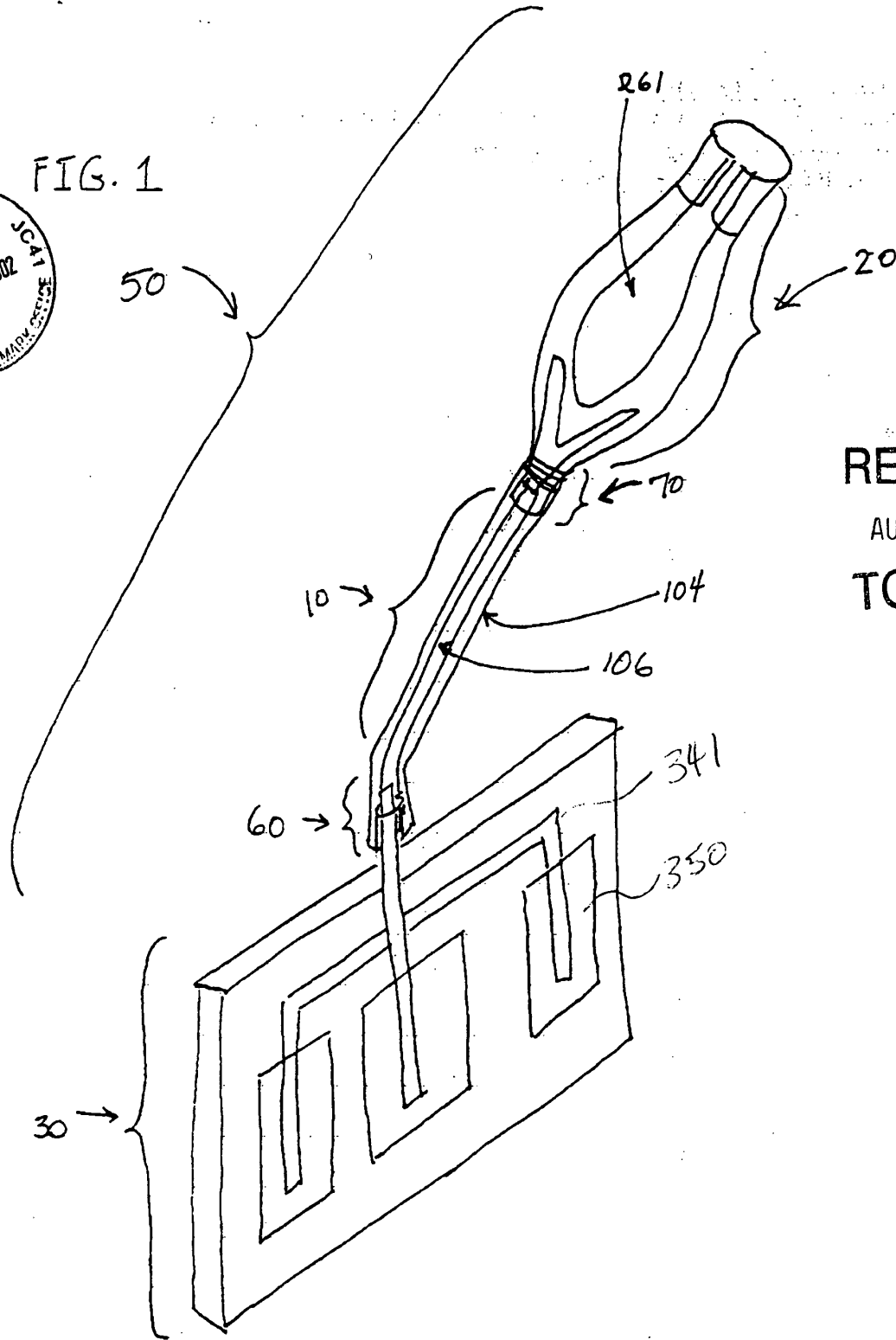
a conveyance tube for conveying the urine from said collection device to said storage container including:

a conduction tube having walls of any thickness and an interior cavity within said walls; and

a conveyance tube wicking spacer disposed within said conduction tube wherein said conveyance tube wicking spacer wicks the urine away counter-gravitationally and gravitationally from said collection device and prevents said conveyance tube from completely collapsing when said interior cavity is empty; and

means for wicking the urine away from the penis, said means for wicking being capable of moving the urine counter-gravitationally and gravitationally away from the penis through said collection device and said conveyance tube, said means for wicking being capable of moving the urine into said storage container.

FIG. 1



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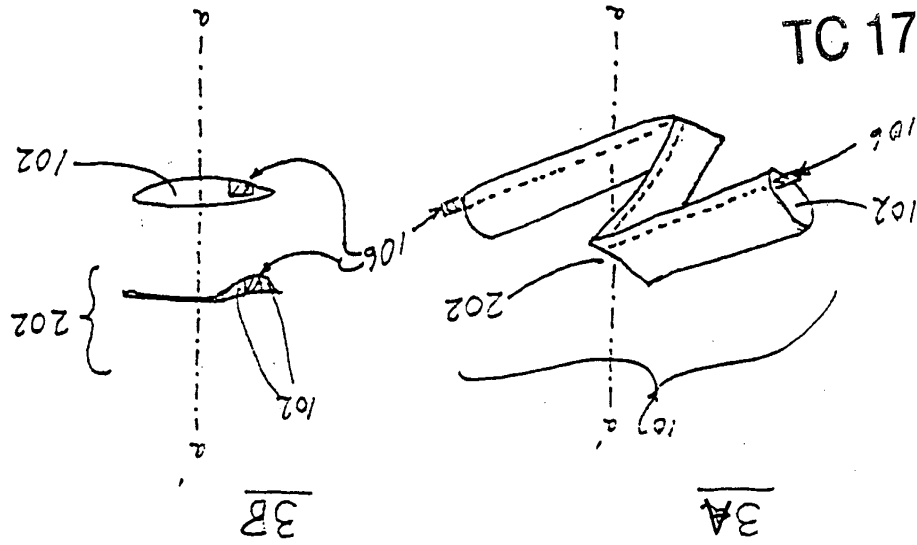


FIG 3

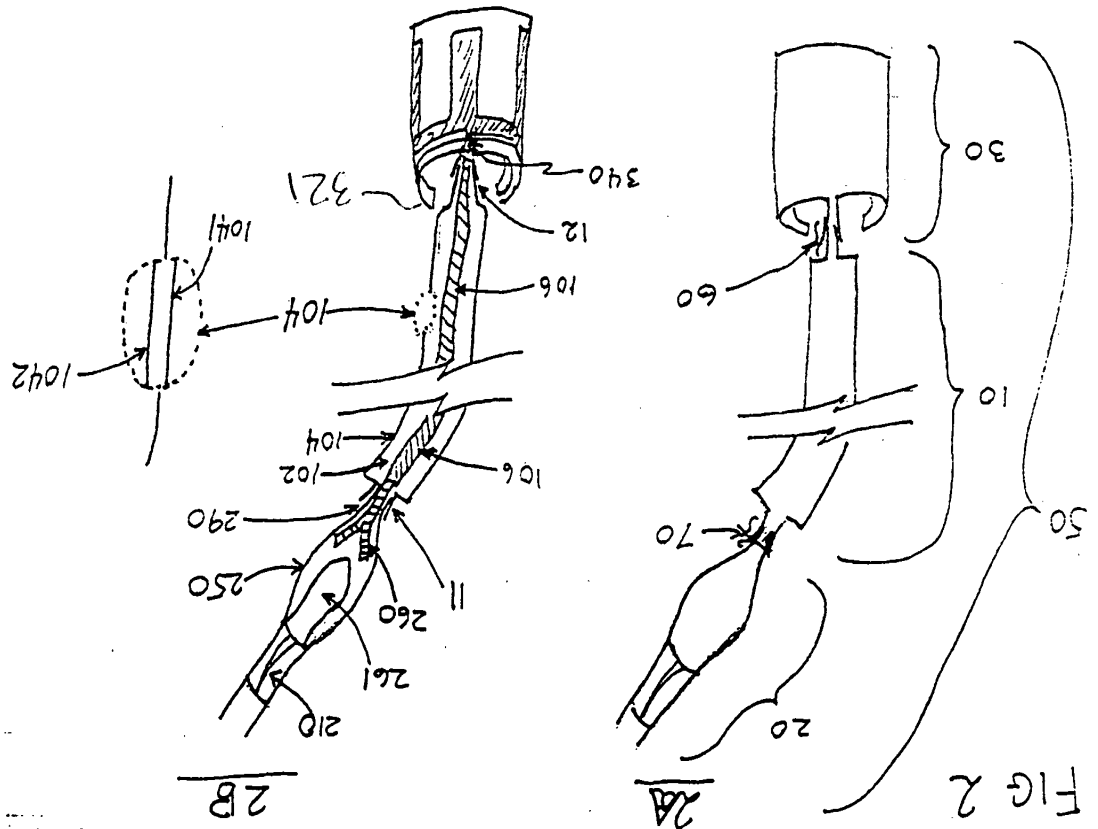


FIG 2



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FIG 2

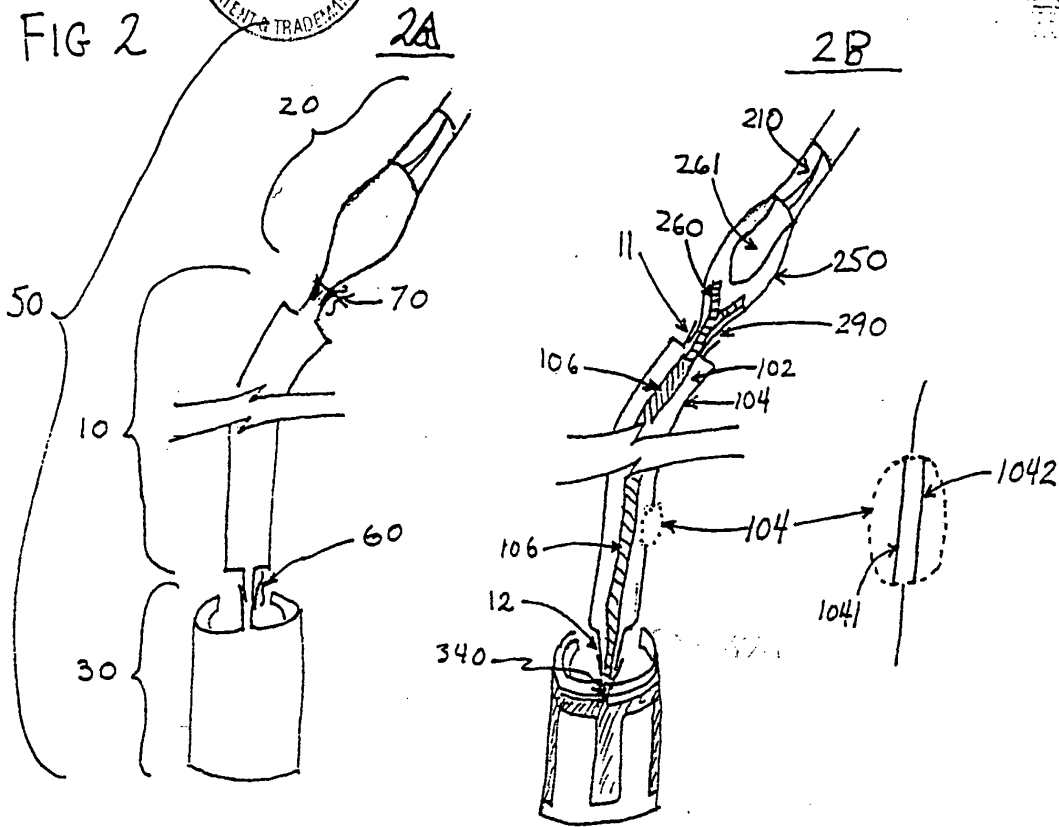
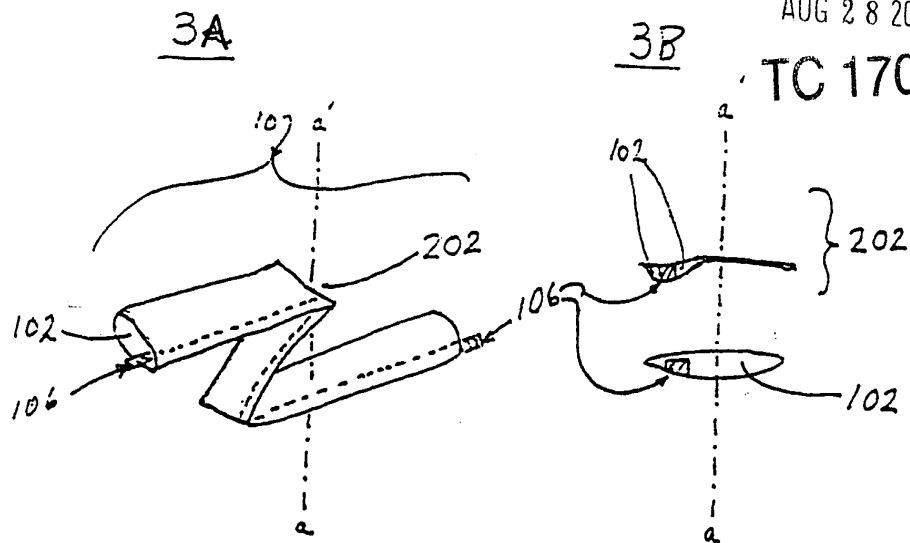


FIG.3



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APPLICATION FOR LETTERS PATENT

TECHNOLOGY CENTER R3700

Be it known that Gordon C. Cheng, residing at 222 Stoney Gate, Carlisle, Massachusetts 01741, and James R. Valentine, residing at 166 Woburn St., Reading, Massachusetts 01867, Richard M. Beane, residing at 52 Burr Rd., Hingham, Massachusetts 02043, and Daniel M. Beane, residing at 52 Burr Rd., Hingham, Massachusetts 02043, all citizens of the United States of America, have invented a new and useful article of manufacture – PERSONAL URINE MANAGEMENT SYSTEM FOR HUMAN MALES -- of which the following is a specification therefor.

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PERSONAL URINE MANAGEMENT SYSTEM FOR HUMAN MALES

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CROSS-REFERENCE TO RELATED APPLICATIONS

TECHNOLOGY CENTER R3700

This application relies on the priority date of United States Provisional Patent

Application filed on June 29, 1999, entitled URINE MANAGEMENT SYSTEM,

Application Number 60/141,439.

*[Handwritten signature]*

STATEMENT REGARDING [R]FEDERALLY SPONSORED RESEARCH OR  
DEVELOPMENT

2 Not Applicable.

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BACKGROUND OF THE INVENTION

FIELD OF THE INVENTION

3 The present invention relates to the field of collecting urine and conveying it from point of collection to storage. More particularly, this invention relates to an apparatus for human urine collection, storage, and disposal, that addresses the problems associated with such devices of current art. Most particularly, this invention relates to an apparatus that addresses the problem of human incontinence.

DESCRIPTION OF RELATED ART

4 Apart from finding some form of medical or surgical cure, ambulatory adult human males who are urine incontinent generally are faced with two alternatives to

manage their condition: using a system of devices worn on the body to collect and store the urine for periodic disposal, or wearing an absorbent pad or undergarment which they must periodically change. The "system[s] of devices" generally consists of a device for urine collection, a device for conveying the collected urine to storage, and a device for storing the conveyed urine with periodic draining into a toilet. Current urine collection and storage technology for urine incontinent males relies almost exclusively on the use of external or sheath catheters (also called condom catheters) that surround the penis with a waterproof tube to collect the urine and that are attached to a storage bag by means of a length of standard-wall rubber or vinyl polymer tubing. Said bag is often worn attached to the user's leg[.].

- 5           Unfortunately, these current "devices" are severely lacking in several key areas. For example, many of the current collection devices are difficult to apply and remove, and can lead to injurious and painful penile skin conditions. The conveyance tubing generally used is stiff, bulky, and often visible under clothing. Lastly, current leg-mounted storage bags are bulky, uncomfortable, and a potential source of leakage and consequent major embarrassment.
- 6           Suitable solutions for these problems are not obvious. For example, the relative stiffness of the conveyance tubing renders it resistant to kinking and bending movements that could crimp the tube lumen shut. Unfortunately, the same stiffness property also does not lend itself well to comfortable, discreet use because it does not easily conform to tight bends such as are needed in fitting closely to the human body.
- 7           Simply substituting a thinner-walled tube for the thicker-walled one, while providing more flexibility, conformation and movement, will likely result in significantly

poorer performance with respect to collapsing and sealing off of periodic, low volume flows such as incontinence leakage. In addition, use of a simple open-lumen tube may result in drainage problems. While any open tube may be used as a conduit channel for gravity-driven, descendant fluid flow, that same tube will present difficulties in fluid transport situations where the drainage path involves some ascendant flow to a higher point prior to reverting to descendant flow to a point below the source (e.g., for a seated user, a flow path proceeding from the urethral opening up the thigh to the knee prior to flowing down to a storage vessel attached to the lower leg). In order to make the system work as described, the urine must accumulate in sufficient quantity to fill the tube to the highest point before it can overflow down to the storage bag. Such a situation is extremely detrimental to the health of the user's urethral tract as well as to the health of the penile skin, and is very likely to lead to significant leakage around the collection device and fittings. To avoid these problems, users must rise periodically to facilitate gravity flow.

#### COLLECTOR BACKGROUND

8 Current art sheath catheters are very thin-walled tubes of latex or silicone rubber (often 0.002 - 0.004 inch) that are deliberately sized to be larger in diameter than the penis, have an opening in the proximal end for insertion of the penis, and have an opening in the distal end to conduct the urine away. They are usually packaged in an axially rolled condition. For use, they are unrolled directly onto the shaft of a penis that is in a flaccid condition. Virtually all current sheath catheters are attached to the penis using an adhesive that is either on a strip of double-sided adhesive tape pre-applied to the penis, or is a coating applied to a portion of the catheter's interior surface during





manufacture. The adhesive is employed for two purposes; to hold the catheter in place on the penis; and to help to effect a seal between the catheter and the skin. Unfortunately, the adhesive makes the application and removal of the catheter from a flaccid organ difficult and irritating to the user. In order to reduce pain associated with removing the sheath catheter from adhered skin, users are often instructed to remove hairs in the bodily area surrounding the penis.

9           Although the over-sized diameter is necessary for current art sheath catheters to facilitate the application method of unrolling onto a flaccid penis, it is not at all conducive to achieving a good urine seal, because folds in both the excess condom material and the loose skin of the penis can create potential urine leakage pathways along the bends and seams of folded material. Current art sheath catheters use either the attachment adhesive coating described above or a mechanical ring as a means to attempt to compress the folds and to seal off these seams to prevent urine leakage at the proximal end of the catheter.

10          Examples of the current art include the following. A typical sheath catheter is in **United States Patent # 4,769,099** which describes a tubular elastic sheath catheter having a band of adhesive on the internal wall, and means for applying the adhesive layer to the internal wall. A non-adhesive catheter is in **United States Patent # 4,846,816** which describes a complete urine collection and containment system that includes a tubular elastic sheath which utilizes a compressive elastic rubber ring over the sheath near the proximal opening to provide an o-ring mechanical and liquid seal around the penis.

11        Current art condom catheters can suffer from incomplete drainage of urine (also known as “pooling”). The resulting prolonged exposure of the penile skin to liquid urine, urine decomposition products (e.g. ammonia, etc), and moisture frequently leads to skin irritation and breakdown. Flow blockage due to crimping of the catheter or catheter tube is one of the main causes of pooling. The catheter is 1-inch or larger diameter, very thin-walled tubing while the conveyance tube used to transport the urine from the catheter to the storage container is almost always of 0.25 - 0.31-inch inside diameter, thick-walled (0.06 inch) latex or vinyl polymer tubing. In order to connect the two very different forms of tubing it is therefore necessary to make a gradual reduction in diameter and thickening of the walls resulting in a "funnel-like" shape in the transition zone that will connect to the conveyance tube. In typical current art, the distal discharge end of the sheath catheter is thick-walled (often 0.06 inch), relatively stiff, and somewhat resistant to movements that could otherwise constrict and crimp the tube lumen and, thereby, impede the urine flow. This transition zone has been addressed in various modifications made to the catheter. For example, **United States Patent # 3,788,324** describes a catheter having a thicker material used at the distal end, and **United States Patent # 4,846,816** describes multiple convolutions in the tip region of the catheter that allow limited bending at each successive convolution thus affording adequate change in direction. Unfortunately, thick-walled tubing does not lend itself well to comfortable and discreet use.

12        Another cause for pooling in existent collection devices is their complete dependence on descending (gravity-driven) flow to convey the urine. When the wearer is in a seated position, urine must move along an ascending flow path (i.e., counter to gravity) from the collection point (i.e., the urethral opening) up the leg to the knee as a

high point before flowing down to the storage bag which is generally attached to the user's calf. The conveyance tube must remain filled with urine to achieve overflow. Thus, with existent external catheters, such accumulation of urine in the existent art catheter and conveyance tube can be a major problem for a seated user because urine will completely fill the catheter-collector and conveyance tube, with serious risk of leakage and consequent embarrassment in addition to the health effects on skin. With current art devices, this problem can only be alleviated by rising from the seated position periodically to facilitate gravity drainage of the urine being held up in the collection device.

#### CONVEYANCE TUBE BACKGROUND

13        Current devices used by ambulatory, incontinent males for collection and storage of their urine almost exclusively employ a length of a generic "laboratory-type" rubber or vinyl polymer tubing to convey the urine from the collection device (usually an external or internal catheter) to the storage bag (usually worn on the leg). The tubing used generally has a 1/4- or 5/16-inch internal diameter and a 1/16-inch wall thickness. Tubing of this type depends upon wall rigidity in the radial direction combined with limited longitudinal elasticity (i.e., relative "stiffness") to prevent the kinking, crimping or other lumen-collapsing actions that can occur during bending and that can seal off the fluid path, effectively stopping urine flow.

14        Unfortunately, because of the same stiffness property, the tubing does not easily conform to tight bends such as are needed in fitting closely to the human body. Because the tubing does not fit closely to the body, in urine conveyance use, such tubing can be visible beneath clothing, and thus does not lend itself well to discreet use. Some prior art

applications have incorporated axial pleats or convolutions into this conventional-wall tubing to aid bending movements in the regions of connection to collectors or storage bags. For example, **United States Patent # 4,846,816** describes a complete urine collection system that includes urine conduit tubing that is circumferentially pleated to enhance flexibility.

15        Simply substituting a thinner-walled tube for the "standard"-wall version, while possibly providing more flexibility, conformability, and movement, would likely result in significantly poorer performance because such a tube would be much more susceptible to crimping and blockage of periodic, low volume flows such as incontinence leakage.

16        The simple, open-lumen tube in current urinary incontinence use also has other limitations that can cause problems in liquid drainage under certain conditions. One limitation lies in the open tube's complete reliance on gravitational force to promote drainage. Any open tube may be used as a conduit channel for gravity-driven, descendant fluid flow from a collector source at one level to a receiver at a lower level. However, that same tube will present difficulties in fluid transport situations when the drainage path involves some ascendant flow to a higher point before reverting to descendant flow to a receiving point below the source. For example, for an incontinent user in the seated position, such a flow path would run from the urethral opening up the thigh to the knee (a location that is higher than the urethral opening) prior to flowing down to a storage vessel attached to the lower leg. In order to make the collector-to-storage "system" work as described, the urine must accumulate in sufficient quantity to fill the tube to the highest point before it can overflow down to the storage bag. Such a situation is very likely to lead to significant leakage around the collection device and tube

connections. Moreover, such constant exposure to liquid urine is extremely detrimental to the health of the user's urethral tract as well as to the health of the urogenital skin in contact with the urine. To avoid these problems, seated users must rise periodically to facilitate gravity-dependant flow.

17        A second limitation lies in the potential for gas-bubble blockage. Drainage of liquid such as urine through a single tube lumen into a sealed, non-expandable receptor usually is expected to result in a simultaneous countercurrent flow of displaced air (atmosphere within the tube and connected storage bag) upward within the same tube lumen. The relatively narrow bore size, stiff wall structures, and wetting properties of the tube wall materials often cause conventional elastomeric urine conveyance tubes to be subject to the formation of liquid slugs where portions of the tube lumen become completely filled with urine. These slugs of urine prevent displaced air from rising in the lumen, thus creating a backpressure in the tube and storage container that slows flow into the bag. At the same time, gravitational force acting on the mass of the urine in the one or more slugs in the partially-filled column causes those slugs to be pulled further down the tube, thus creating a slight vacuum in the upper part of the tubing and in the connected collector. The slight vacuum can then result in in-leakage of air through imperfect seals in the collector with consequent formation of air bubbles and still more liquid plugs in the line. To counter this problem, means for venting the drainage tubing have been described, for example, **United States Patent # 3,800,795**.

18        Other means of avoiding crimping or kinking of similar tubing products include changing the tubing wall configuration. **United States Patents # 4,579,555** and **# 5,776,115** disclose catheter drainage tubes having protuberances molded into the inner

wall to prevent collapse of the tube lumen when the tube is crimped or kinked. Gravity is relied entirely upon for in-situ drainage. Incorporation of a protruding geometry into the inner wall of a tube requires relatively thick walls in order for the molded or extruded wall to maintain shape, and also generally implies that the resultant tube is similar to conventional tubes in terms of rigidity, weight and degree of discomfort in use.

19        In urinary drainage applications, connections to elastomeric conveyance tubing are generally accomplished utilizing the radial elasticity and the frictional properties of the tubing wall material. The end of the conveyance tube is pushed onto and over the opening of a rigid tube (often called the "tube fitting" or "connector") which is either a physical part of or connected to the urine collector or storage container. This fitting frequently has raised ridges (appearing on the fitting as a series of "rings" around the rigid tube circumference) and may also have an increasing outside diameter moving away from the opening. Both the ridges and the increasing diameter are intended to improve the frictional grip holding the conveyance tubing onto the fitting. Because of its frictional characteristics, the elastomer material can cause physical discomfort to the wearer during prolonged rubbing contact with the skin.

20        As noted above, current urine conveyance devices and prior art with few exceptions depend solely upon gravity-induced flow of urine for transfer. **United States Patent # 4,246,901** describes a urine collection device for females that includes a conveyance tube that may contain some amount of wicking material to conduct the urine away from the collection area. The conveyance tube is of sufficient rigidity to resist crimping or kinking. No mention is made or implied regarding use of the wicking to enable ascendant (counter gravity) pumping of urine or siphoning urine over a hump.

21           Devices for removal of body and irrigation fluids during and after surgical procedures have made some use of wicking to induce fluid flow. For example, **United States Patent # 4,553,966** discloses fluid irrigation drainage using wicking material. In this invention which focuses on aiding surgery on the brain and eye, the wick is placed at the site to be drained in situ, and it draws the fluid into a collection sack that, in turn, is connected via tubing to a disposal bag. **United States Patent # 5,171,307** discloses an eye irrigation system, one component of that is a capillary tube for withdrawing waste solution during active irrigation of the eye. Both patents are focused on the application of capillary-aided and siphon-based fluid movement to effect careful in-situ drainage of delicate regions during surgical procedures, and both reflect the efficacy of the technology when the wicks and tubes have been carefully set in place by skilled practitioners as part of the surgical procedure. However, such processes have not been described for hygiene-related devices intended for use by the patient.

22           The patents noted herein provide considerable information regarding the developments that have taken place in this field of technology. However, improved means for conveying urine are needed, in particular because none of the prior art meets the objects of providing the following for ambulatory incontinent individuals.

23           Urine conveyance devices that can be worn unnoticed, thus preserving privacy.

24           Urine conveyance devices that incorporate separate components within their lumen that will ensure that the lumen cannot be completely sealed by a crimping or kinking action on the conveyance tube.

25           Urine conveyance devices that will enable ascendant flow of urine thus enabling conveyance of urine to take place while the user is in a seated position.

26       Urine conveyance devices that will transfer urine by means of a wicking and surface wetting action, thus enabling removal of pools and drops of liquid urine from regions within urine collection and conveyance devices that have components for such wicking or surface wetting deliberately included within them.

27       For conveying urine from point of collection to point of storage, simple substitution of a thin-walled tube for the thicker-walled ones such as are in current use would likely result in a poorer performance with respect to collapsing and sealing off of periodic, low volume flows such as urine incontinence leakage. Additionally, while any open tube may be used as a conduit channel for gravity-driven fluid flow, in order to provide active fluid transport in circumstances where the fluid path is ascendant to a higher point prior to reaching the descendent path, a simple open tube will not work (for example, when the user is seated, urine flow proceeding from the urethral meatus "up" the thigh to a higher point near the knee and thence flowing "down" to a storage container attached to the lower leg). Different technology is needed to accomplish these ends.

#### STORAGE DEVICES BACKGROUND

28       In terms of storing collected urine in liquid form, the most widespread means in current use is a flexible-wall storage container that is connected to the collector via a conveyance tube and either is attached to the user's leg (hence the term, "leg bag") or is suspended from the waist. Such storage containers are designed to contain up to 450 cc of liquid urine (ca. 1-pint volume or one pound of weight). They are generally made from heavy-gauge film of latex rubber, vinyl, or similar polymer, made with a single storage chamber, and have some type of outlet valve at the bottom of the container for periodically draining the stored urine (e.g. into a toilet). They may also have a valve or



inlet control at the conveyance tubing connection. The collected urine accumulates in the container to give a bulging, bulky volume of liquid that moves and sloshes around in response to the motions of the wearer. There are some containers with baffles or other internal attachments between the walls that are intended to limit the wall movement or bulging; however the overall container still bulges. In addition, the containers must be cleaned and disinfected regularly to avoid odor and buildup of microbiological contaminants when they are used for multiple collection cycles. Use patterns and user comments suggest that most containers are discarded after a short use period of 1-2 weeks. **United States Patent # 4,846,816** describes a typical liquid urine storage container that is hung from the waist, and attached to the leg for stability, as part of a complete urine collection system for males. This container includes a manually operated drain valve to control urine discharge.

29        Storage devices containing liquid-absorbent materials are found in the prior art. For example, **United States Patent # 4,246,901** discloses a urine collection system that includes a storage pouch container, which may be filled with a wicking material to store the collected urine. **United States Patent # 4,360,932** discloses a disposable urine-collecting and storage device that incorporates an absorbent packed in cylindrical shapes that are packaged in a box-like container into which the user urinates.

30        Gel-forming polymeric absorbents are used in some urine-related applications. **United States Patent # 5,007,116** discloses a urine collection container into which a healthy user may urinate and which contains a polymer to gel the urine. The polymer is initially confined in a teabag-like porous sack that will rupture and release the gel upon being wetted by the urine. **United States Patents # 5,354,132** and **# 5,531,724** disclose

bodily fluid containment bags that contain gelling materials to absorb bodily fluids, including urine, which the user transfers directly by urinating into the bags. These bags have inlet openings that also act as flapper closure devices to limit expulsion of the contained gelled fluids. The polymer absorbent, present in an amount that is described as capable of becoming fully gelled within 30 seconds and sufficient to essentially sequester the bodily fluids and to prevent them from being expelled from the bag, is placed in the bag without confinement to any area within the bag. Both **United States Patent # 5,531,724** and related **World Intellectual Property Organization # WO97/39705** disclose a fluid containment bag for gelling bodily fluids which has an opening for receiving those fluids from a catheter.

31 All of these describe the locus of the liquid absorption and gel formation in a single chamber envelope or bag with an inlet and containing gelling agent or absorbent either in a highly-confined mass or in an undefined shape. No provisions are described for deliberate distribution or mixing of the fluid to ensure rapid wetting and gel formation, nor are any provisions made for ensuring a particular shape or form of the absorbed or gelled fluid other than noting the geometrical shape of the envelope or bag. Moreover, placement of unconfined dry solids such as these absorbents in a bag with angular corners often results in accumulation in one corner or along one edge as a result of settling and movement during shipping and handling.

32 Based on these descriptions, prior art for absorptive gelling and solidification of urine in a storage container does not appear to recognize nor to make provision for "blinding", a physical characteristic of many chemical absorbents that can have a marked effect on their performance in the management of urine leakage for incontinent

individuals. This is especially true for the gel-forming super-absorbent polymers. As absorbents begin to imbibe liquid, ones such as the gelling polymers are converted from solid particles to viscous, rubbery gels that swell as they absorb the liquid, developing an ever-thickening layer of gel that surrounds and coats the mass of as-yet unwetted material contained inside. The result is often seen as lumps or chunks of material, having an outer gel coating and containing much of the unused absorbent trapped inside, in a surrounding volume of unabsorbed liquid. Such partially or incompletely swollen gel materials take up liquid at a much slower rate than the dry materials because absorption of the additional liquid is slowed by a change in liquid absorption mechanism; the liquid being absorbed at a later time must move into the absorbent mass via diffusion, which is a much slower process than the surface absorption process initially operative. As a result, the outer layer of swollen gel absorbent becomes an impediment to rapid absorption of the liquid by the remainder of the unused absorbent, an effect frequently termed "blinding" or "blocking" of the incompletely wetted material. To a lesser extent, the same effect is seen in solid, inorganic water absorbents (such as calcium sulfate salts) which when absorbing water undergo changes in crystal structure while they remain in solid form. Such blinding can seriously delay the overall absorption of a liquid resulting in the inability of a given mass of solid absorbent to completely absorb an expected ratio of liquid, and consequently leaving free liquid remaining present for a much longer time than anticipated.

- 33        This blinding problem is common when liquid is added slowly without mixing to a mass of absorbent that is piled or packed in a shape that yields a minimum surface-to-volume ratio. This is just the situation that can occur for a urine-incontinent individual

whose urine flow is generally delivered in small volume increments at moderate volumetric flow rates at frequent intervals. The result of the problem as perceived by the user can be a storage container filling with a fluid mixture of liquid urine and lumps of incompletely reacted absorbent which slowly absorb the free liquid urine.

34        If the solid and free liquid are subject to mixing, such as from mechanical stirring or even from the energy of the new liquid forcefully entering the absorption region, then the effect of blinding can be significantly reduced by the continuous break-up of the bulk of unreacted absorbent that exposes fresh dry surfaces before they become blinded. This is just the situation that occurs in single packages of absorbent materials when used by healthy individuals to collect and contain a full, forceful urination. Thus, the amount of absorbent added to the prior art urine gelling bags and the means of bringing the urine and absorbent together, while potentially sufficient to take up most of the urine from healthy individuals, may not be at all adequate to effectively immobilize the urine collected and confined in a storage container of undefined structure on the leg of an incontinent user.

35        Based on the above, the prior art absorption systems which are intended for healthy individual users and thus may require their urine flow rate and volume to provide the mixing forces required to ensure good absorption, are inadequate to ensure effective and acceptable performance when used by incontinent persons. The urine collection/disposal devices which are single chambers containing dry absorbents either in confined porous packages or distributed as solids in an undefined distribution such as appear in the prior art are all subject to potential blinding and blocking that will result in unpredictable liquid uptake performance and under-utilization of absorbent.

36        The prior art approaches that employ a single envelope for all of the absorbent without means to control the end location of gelling absorption process also have no control on the distribution of the gelled solids after absorption of the urine. There are no means to ensure that the gelled solids will not end up mal-distributed with more of the material in one region such as the lower portion of the envelope, thus resulting in a container that is not of uniform shape or thickness and not at all conformable to body contours. Indeed, it may be less conformable than a current liquid leg bag without a gelling compound. A lumpy, non-conforming container may be useful as a one-time urinate-and-discard device, but it will not be acceptable for wearing for a finite time period by an incontinent user. In order to ensure effective performance, urine storage devices for incontinent users require more deliberate and uniform distribution of urine and of the absorbent materials than is disclosed in prior art. Different technology is needed to accomplish these ends.

37        Current liquid-storage leg bags rely on elasticized straps around the calf or suspension from a waist belt to maintain a desired position on the leg. Putting on these straps is tedious and time consuming. In addition, an improperly fastened leg bag may be more easily dislodged from the secure fastened position with consequent possible urine spillage. From the above, it is clear that the current-art technologies and products available to incontinent individuals who wish to use a system of devices to meet their personal urine management needs are inadequate. Improved means for storing and ultimately disposing of urine are needed.

38        The patents noted herein provide considerable information regarding the developments that have taken place in this field of technology. However, improved

means for conveying urine are needed, in particular because none of the prior art meets the objects of providing the following for ambulatory incontinent individuals.

39           Urine collection and storage devices that accommodate the problems of ease of application, removal and changing.

40           Urine conduit devices that can be worn unnoticed, thus preserving privacy.

41           Urine collection, conveyance and storage devices that offer minimum potential for embarrassing leakage.

42           Urine storage devices that afford a convenient, discrete, and sanitary means for disposing of collected urine.

43           Accordingly, it is a primary object of the present invention to provide a urine management system that is comprised of a collection device, a conveyance tube, and a storage container, that accommodates ambulatory use, and that, in particular, addresses the problem of incontinence, overcoming the above-described limitations and disadvantages of the prior art.

44           A specific object of the present invention is to provide a urine conveyance tube that is readily adaptable to a range of routine human body motions and that will reliably conduct the flow of urine without blockage due to such motions. This tube connects a urine collection device with a urine storage device.

45           A further object of the present invention is to provide a urine conveyance tube that [that], can collapse to a flatter geometry when no fluid urine is in the lumen of the tube, and yet can also easily change in internal shape and dimensions so as to accommodate simultaneous, countercurrent flow of urine and atmospheric gases internal to the urine collection and storage devices.

- 46        A still further object of the present invention is to provide a urine conveyance tube whose internal lumen contains along its entire length a separating body that prevents complete blockage of fluid flow due to kinking, crimping, or otherwise collapsing.
- 47        A yet still further object of the present invention is to provide a urine conveyance tube that can, when desirable, accommodate ascending flow of urine, overcoming the force of gravity for a finite distance.
- 48        A yet still further object of this invention is to provide a urine conveyance tube that will have capability for limiting the growth of microbial organisms in that urine by maintaining antibacterial conditions at one or more locations along the urine flow path within the tube.
- 49        A yet still further object of the present invention is to provide a set of one or more devices for connecting this novel urine conveyance tube with novel collection devices and novel storage devices. These connecting devices can be combined with combinations of the novel urine conveyance tube and other urine handling devices to form kits of devices from which various urine management systems for incontinent individuals may be constructed.
- 50        A yet still further object of this invention is to provide an easy-to-use, secure, minimally protruding and comfortable means to store urine that has been conveyed from a urine collection means.
- 51        A yet still further object of this invention is to provide a urine storage container that is readily adaptable to human body contours and movements, and that will reliably absorb urine conveyed to it, converting the urine to a form in which the urine no longer has liquid-like flow properties.

- 52        A yet still further object of the present invention is to provide a urine storage container that will provide a more uniform weight distribution than current urine storage leg bags. The container may be provided in flattened configuration which expands open only as it fills with urine. The container may be attached around the leg, worn attached and hanging from the waist, or worn attached to clothing.
- 53        A yet still further object of the present invention is to provide a urine storage container that can be shape-fitted around a limb and that can be self-tightening to maintain position as the container fills with urine.
- 54        A yet still further object of the present invention is to provide a storage container containing an absorbent or gel-forming polymer that will, when contacted with the conveyed urine, become partially or wholly filled with absorbed or gelled liquid that does not move or flow like a liquid when the container wearer moves.
- 55        A yet still further object of the present invention is to provide a storage container that will convey and distribute liquids to be absorbed such as urine by wicking or other distributive means into the immediate vicinity of unused or partially used absorbent material so as to facilitate fluid transfer to the absorbent materials which are intended to absorb that increment of liquid.
- 56        A yet still further object of this invention is to provide a storage container that will have the capability for limiting the growth of microbial organisms in that urine by maintaining antibacterial conditions at one or more locations along the urine flow path within the storage container.
- 57        A yet still further object of the present invention is to provide a single-use storage container that may be made of lightweight materials. Without the need to withstand



multiple cycles of cleaning and reuse, the wall structure of the storage container does not need to be especially heavy or rugged. A single-use storage container eliminates cleaning of the storage container and assures cleanliness and freedom from residual urine odor.

The storage container may be provided in internally sterile condition, if so desired.

58       A yet still further object of the present invention is to provide a storage container that, together with its content of absorbed or gelled urine, can be disposed of as sanitary solid waste.

59       A yet still further object of the present invention is to provide a storage container in which no drain opening for liquids is needed, thus avoiding that significant source of accidental leakage from liquid storage containers.

60       A yet still further object of the present invention is to provide a storage container that will facilitate absorption of liquids delivered from other storage containers.

61       A yet still further object of the present invention is to provide a set of one or more devices for connecting this novel urine storage container with currently existent devices for collecting, conveying, and storing urine. These connecting devices can be combined with combinations of this novel urine storage container and existent urine handling devices to form kits of devices from which various urine management systems for incontinent individuals may be constructed.

62       A yet still further object of the present invention is to provide an easy-to-use, secure, leak-free, minimally visible, and health-promoting urine collection device for human males.

63       A yet still further object of the present invention is to provide a urine collection device for human males that is easy to put on and remove, that provides a urine-resistant

leak seal, and that will reliably transfer urine emitted from the penile urethral opening to a conveyance device for transfer to storage.

64        A yet still further object of the present invention is to provide a urine collection device that will remove residual drops and pools of urine, especially those in contact with the users skin, and will promote the exchange of atmosphere next to the penile skin, thus promoting the health of those skin surfaces.

65        A yet still further object of the present invention is to provide a urine collection device for human males that can be easily and conveniently applied to the penis.

66        A yet still further object of the present inventions is to provide a urine collection device for human males that will adhere to the penis in any condition of the organ without the need for adhesives or similar adherent materials.

67        A yet still further object of the present inventions is to provide a urine collection device for human males that will remove any freestanding pools or drops of urine from the collection device and transport that urine to the conduit tube for removal.

68        A yet still further object of this invention is to provide a urine collection device that will have the capability for limiting the growth of microbial organisms in that urine by maintaining antibacterial conditions at one or more locations along the urine flow path within the collection device.

69        A yet still further object of the present invention is to provide a set of one or more devices for connecting this novel urine collection device with currently existent devices for conveying and storing urine. The connecting devices can be combined with combinations of this novel urine collection device and the existent urine handling devices

to form kits of devices from which various urine management systems for incontinent individuals may be constructed.

70        A yet still further object of this invention is to provide a novel urine management system that, in addition to performing its functions of urine collection, conveyance, and storage, will also provide capability to remove residual liquid urine remaining in the collector and conveyance devices after the aforementioned functions are completed.

71        A yet still further object of this invention is to provide a novel urine management system that will provide enhanced capability to remove residual liquid urine that is not removed from the collection device and the conveyance device by gravity drainage. Removal of this residual urine will minimize excessive exposure of penis skin to the moisture and decomposition products from this residual urine can result in injury to that skin.

72        A yet still further object of this invention is to provide a novel urine management system that will have capability for gathering residual urine and for limiting the growth of microbial organisms in that urine, thereby minimizing the potential for introduction of any system-generated microorganisms into the urinary tract of the user. By facilitating the gathering of isolated pools of residual liquid urine into the wicking, and by maintaining antibacterial conditions at one or more locations along the urine flow path within the management system, both the growth of such infectious agents and transport into the urethral region will be discouraged.

73        A yet still further object of this invention is to provide a set of one or more devices for serially-connecting the novel devices for collecting, conveying, and storing

urine such that the several contiguous connections of wicking and wetting components are maintained.

74       A yet still further object of this invention is to provide a system for collecting, conveying, and storing urine discharged from a human male comprising means for collection of urine from a human male comprising proximal and distal ends and outer and inner surfaces; means for storage of urine before disposal of urine comprising proximal and distal ends and outer and inner surfaces; means for conveying urine from the means for collection of urine to means for storage of urine comprising proximal and distal ends and outer and inner surfaces; and means for wicking urine away from a human male wherein the means for wicking moves urine away from a human male through the means for collection and the means for conveyance, and deposits the urine in the means for storage. The system further comprises a first means of connection which connects the means for collection with the means for conveying and which comprises an outer surface and an inner surface; and a second means of connection which connects the means for conveying with the means for storage and which comprises an outer surface and an inner surface, wherein the first means of connection is selected from a group consisting of fixed and removable, and the second means of connection is selected from a group consisting of fixed and removable, and wherein the distal end of the means for collection is connected to the proximal end of the means for conveyance through the first means for connection, and the distal end of the means for conveyance is connected to the proximal end of the storage device through the second means for connection. The first means for connection further comprises a collector-conveyance connector; and a conveyance-collector connector; and the second means for connection comprises a storage-

conveyance connector; and a conveyance-storage connector, wherein the conveyance-collector connector forms the proximal end of the means for conveyance, the collector-conveyance connector forms the distal end of the means for collection, the conveyance-storage connector forms the distal end of the means for conveyance, and the storage-conveyance connector forms the proximal end of the means for storage.

75       A yet still further object of this invention is to provide a system for collecting, conveying, and storing urine discharged from a human male wherein the means for wicking comprises a first wicking spacer disposed within the means for collection; and a second wicking spacer disposed within the means for conveying, and a third wicking spacer disposed within the means for storage of the urine; wherein the first wicking spacer piece forms contiguous wicking connections between the first wicking spacer and the second wicking spacer; and the second wicking spacer piece forming contiguous wicking connections between the second wicking spacer and the third wicking spacer, wherein the first wicking spacer, the first wicking spacer piece, the second wicking spacer, the second wicking spacer piece[d], and the third wicking spacer collectively form a complete wicking path from the means for collection to the means for storage that can transmit urine both anti-gravitationally.

76       A yet still further object of this invention is to provide a system for collecting, conveying, and storing urine discharged from a human male comprising at least one continuous urine impervious shell disposed on the outer surface of the means for collection, the outer surface of the means for storage, and the outer surface of the means of conveying.

77        A yet still further object of this invention is to provide a system for collecting, conveying, and storing urine discharged from a human male wherein the means for wicking comprises a material selected from a group consisting of rayon acetate needled felting; single component fibers selected from a group consisting of wool, cotton, rayon, nylon, and polyester; blended fibers selected from a group consisting of wool, cotton, rayon, nylon, and polyester; the single component and the blended fibers fabricated into a form selected from a group consisting of yarns, woven fabrics, mats, and felts; open-cell foamed polymers, elastomers such as polyurethane foams; open-mesh materials such as steel wool; meshes of synthetic polymers such as polypropylene; and flexible solids such as latex.

78        A yet still further object of this invention is to provide a system for collecting, conveying, and storing urine discharged from a human male wherein the means for collection comprises a means for wicking the urine away from the penis; a thin-wall hollow conduction tube having proximal and distal ends and a cavity sufficiently large to surround the penis; and a compression tube having proximal and distal ends and sufficient size to be disposed around and provide radial compression contact upon the penis at the proximal end of the conduction tube, wherein the means for wicking is disposed within the conduction tube.

79        A yet still further object of this invention is to provide a system for collecting, conveying, and storing urine discharged from a human male wherein the compression tube for securing a liquid collection device onto the penis of a human male comprises a thin-wall material having exterior and interior surfaces from which the compression tube is constructed; means for expanding the compression tube wherein the means for

expanding is attached to the thin-wall material for opening the compression tube to insert the penis; collection device interface; and wherein the compression tube is properly sized to provide an area of radial compression contact on the conduction tube that is sufficient to minimize the slippage of the conduction tube and to seal against leakage of the urine from the means for collection, and further wherein the means for securing the sheath tube to the penis shaft comprises elastic-like material from which the sheath tube is fabricated.

80        A yet still further object of this invention is to provide a system for collecting, conveying, and storing urine discharged from a human male wherein the compression tube proximal end is connected to the conduction tube proximal end and is properly sized to provide an area of radial compression contact on the penis that is sufficient to minimize the slippage of the compression tube and to seal against leakage of the urine between the penis and the compression tube.

81        A yet still further object of this invention is to provide a system for collecting, conveying, and storing urine discharged from a human male wherein the conduction tube comprises a material selected from a group consisting of thin-wall PE “lay-flat” tubing, rubbery polymer, silicone rubber, latex rubber, poly[-]olefin, flexible film material, fabrics, elastic, and elasticized fabric wherein the material is physically flexible, facilitates liquid sealing, and enables frictional stability of the collection device when worn by the human male.

82        A yet still further object of this invention is to provide a system for collecting, conveying, and storing urine discharged from a human male wherein the thin-wall material of the compression tube comprises at least one layer and is selected from a group consisting of woven elastomeric fabric, non-woven elastic fabric, elastic fiber-containing

fabric, elastomeric sheeting made from latex rubber, and elastomeric sheeting made from silicone rubber wherein the material is adaptable to waterproof coating and wherein the material, after waterproof coating, can still allow evaporation of water vapor from the penis.

83        A yet still further object of this invention is to provide a system for collecting, conveying, and storing urine discharged from a human male wherein the compression tube distal end is connected to the collection device interface proximal end and the conduction tube proximal end is connected to the collection device interface distal end, the compression tube is properly sized to provide an area of radial compression contact on the penis that is sufficient to minimize the slippage of the compression tube and to seal against leakage of the urine between the penis and the compression tube.

84        A yet still further object of this invention is to provide a system for collecting, conveying, and storing urine discharged from a human male wherein the means for expanding the compression tube comprises at least two tube-spreading tools each having at least one leg and at least one tip; and at least two receiving openings disposed upon the perimeter of the thin-wall material for holding in place the tube-spreading tool, wherein the tool-spreading tool tips fit into the receiving openings to be used in opposition for expanding the compression tube.

85        A yet still further object of this invention is to provide a system for collecting, conveying, and storing urine discharged from a human male wherein the tube-spreading tool tip is long enough to enlarge the entire length of the compression tube.

86        A yet still further object of this invention is to provide a system for collecting, conveying, and storing urine discharged from a human male wherein the receiving



openings have a form selected from a group consisting of one or more recesses along the perimeter of the compression tube and loops of fabric or fiber.

87        A yet still further object of this invention is to provide a system for collecting, conveying, and storing urine discharged from a human male wherein each the tube-spreading tool is disposed with two handles that are connected to and operate in scissors-like cooperation with the tube-spreading legs in mated pair such that when one the handle is moved towards the other the handle, one the leg moves away from the other the leg.

88        A yet still further object of this invention is to provide a system for collecting, conveying, and storing urine discharged from a human male wherein the tube-spreading tool is an integral part of the compression tube.

89        A yet still further object of this invention is to provide a system for collecting, conveying, and storing urine discharged from a human male further comprising a human male penis tip inserted into the means for collection wherein the first wicking spacer disposed within the means for collection is located between the penis tip and the first means of connection.

90        A yet still further object of this invention is to provide a system for collecting, conveying, and storing urine discharged from a human male wherein the means for wicking comprises first wicking spacer disposed within the means for collection; second wicking spacer disposed within the means for conveying, third wicking spacer disposed within the means for storage of the urine; first wicking spacer piece forming contiguous wicking connections between the first wicking spacer and the second wicking spacer; and second wicking spacer piece forming contiguous wicking connections between the second wicking spacer and the third wicking spacer, wherein the first wicking spacer, the

first wicking spacer piece, the second wicking spacer, the second wicking spacer piece[d], and the third wicking spacer collectively form a complete wicking path from the means for collection to the means for storage, and further comprising a human male penis tip inserted into the means for collection wherein the first wicking spacer disposed within the means for collection is located between the penis tip and the collector-conveyance connector.

91        A yet still further object of this invention is to provide a system for collecting, conveying, and storing urine discharged from a human male wherein the first wicking spacer comprises a y-shape having a tail and two legs such that the legs of the y-shape lie in proximity to the interior surface of the means for collection.

92        A yet still further object of this invention is to provide a system for collecting, conveying, and storing urine discharged from a human male wherein the means for collection comprises slitted sheath tube having left and right slit flaps and a tube cavity sufficiently large to surround the penis; means for securing the left slit flap to the right slit flap; and means for wicking the urine away from the penis that is disposed within the slitted sheath tube, wherein the slitted sheath tube is held in place on the penis by the means for securing, and wherein the means for securing the left slit flap to the right slit flap comprises multiple hook-and-loop fasteners or a zip-lock-type fastener.

93        A yet still further object of this invention is to provide a system for collecting, conveying, and storing urine discharged from a human male wherein the means for collection comprises sheath tube having a tube cavity sufficiently large to surround the penis and an opening radial edge; means for covering the penis with the sheath tube; means for securing the sheath tube to the penis; and means for wicking the urine away

from the penis that is disposed within the sheath tube, wherein the sheath tube is held in place on the penis by the means for securing.

94        A yet still further object of this invention is to provide a system for collecting, conveying, and storing urine discharged from a human male wherein the means for covering the penis, having tip and shaft, with the sheath tube comprises a ring of expandable tubing sized to fit the penis shaft, wherein the ring is fixedly connected to the sheath tube opening radial edge, the sheath tube is rolled upon the expandable tubing, and the sheath is rolled off of the expandable tubing starting from the penis tip and traveling up the penis shaft until the sheath is fully extended, and wherein the means for securing the sheath tube to the penis shaft comprises the ring of expandable tubing.

95        A yet still further object of this invention is to provide a system for collecting, conveying, and storing urine discharged from a human male wherein the means for covering the penis, having tip and shaft, with the sheath tube comprises a rigid plastic bellows expandable to fit the penis shaft, wherein the bellows is removably connected to the sheath tube opening radial edge, the sheath tube is rolled upon the expandable bellows, the sheath is rolled off of the expandable bellows starting from the penis tip and traveling up the penis shaft until the sheath is fully extended, and the bellows are removed from the sheath tube, and wherein the means for securing the sheath tube to the penis shaft comprises elastic-like material from which the sheath tube is fabricated.

96        A yet still further object of this invention is to provide a system for collecting, conveying, and storing urine discharged from a human male wherein the means for covering the penis, having tip and shaft, with the sheath tube comprises a spring expandable to fit the penis shaft; and a toothed plastic strap disposed within the spring

that allows the spring to expand but not contract, wherein the spring/strap combination is removably connected to the sheath tube opening radial edge, the sheath tube is rolled upon the expandable spring/strap, the sheath is rolled off of the expandable spring/strap starting from the penis tip and traveling up the penis shaft until the sheath is fully extended, and the spring/strap is removed from the sheath tube, and further, the means for securing the sheath tube to the penis shaft comprises elastic-like material from which the sheath tube is fabricated.

97        A yet still further object of this invention is to provide a system for collecting, conveying, and storing urine discharged from a human male wherein the means for covering the penis having tip and shaft with the sheath tube comprises a jaw ring expander for extending the sheath the length of the penis shaft comprising hand rest having hand end and ring end wherein a user grasps the hand rest at the hand end; expandable jaw ring having means for connection to the ring end of the hand rest; and lever having means of connection to the hand end of the hand rest, wherein the expandable jaw ring expands when the lever is depressed by the user, the sheath is draped over the expandable jaw ring, the sheath is moved longitudinally up the penis shaft by the expandable jaw ring, the sheath contracts to fit the penis, and the lever is depressed to expand the expandable jaw ring sufficiently to remove the expandable jaw ring from the penis, and further, the means for securing the sheath tube to the penis shaft comprises elastic-like material from which the sheath tube is fabricated.

98        A yet still further object of this invention is to provide a system for collecting, conveying, and storing urine discharged from a human male wherein the means for conveyance comprises waterproof conveyance tube film layer; conveyance tube having

an exterior surface upon which the waterproof conveyance tube film layer is disposed and a hollow interior into which the penis is placed; means for wicking the urine through the conveyance tube wherein the means for wicking prevents the interior of the conveyance tube from becoming blocked when crimped or kinked; wherein the means for wicking is disposed within the conveyance tube film layer and the combination of the means for wicking with the film layer is sufficiently flexible to conform to normal bodily movement and position.

99        A yet still further object of this invention is to provide a system for collecting, conveying, and storing urine discharged from a human male wherein the means for wicking comprises a material, having internal structure and external surface, wherein the internal structure is flexible, of low density so as not to add substantial weight to the conveyance tube, open/porous, and relatively more wettable by water than polyolefins, and wherein the surface is rough.

100       A yet still further object of this invention is to provide a system for collecting, conveying, and storing urine discharged from a human male wherein the means for wicking is selected from a group consisting of rayon felt having a width from approximately 15 to 50 mm (0.6 to 2 inch) and a thickness from approximately 2.54 to 5.08 mm (0.1 to 0.2 inch); bonded cellulose acetate fiber bundle; nylon mesh; and polyethylene films in 3- to 10-mil thickness.

101       A yet still further object of this invention is to provide a system for collecting, conveying, and storing urine discharged from a human male wherein the waterproof conveyance tube film layer is selected from a group consisting of a wettable material and

a material that has been subjected to surface treatments to render that the conveyance tube film layer wettable for holding liquid.

102        A yet still further object of this invention is to provide a system for collecting, conveying, and storing urine discharged from a human male wherein the means for storage comprises means for wicking the urine into and within the means for storage; means for directing the urine into specific parts of the means for storage; means for absorbing the urine within the means for storage; and means for retaining the urine within the means for storage, the means for wicking, the transport channel, the barrier wall, and the urine absorption element are all enclosed in the urine impervious outer walls wherein the outer edges of the urine impervious outer walls are sealed by a means selected from a group consisting of folding, thermal bonding, and adhesive bonding, and further, wherein the means for directing the urine into specific parts of the means for storage comprises barrier walls and compartment-defining lines, and still further, wherein the means for storage comprises straps connected to the means for storage for mounting the means for storage onto the human male.

103        A yet still further object of this invention is to provide a system for collecting, conveying, and storing urine discharged from a human male further comprising means for mounting the means for storage onto the human male.

104        A yet still further object of this invention is to provide a system for collecting, conveying, and storing urine discharged from a human male wherein the conveyance tube comprises thin-wall material.

105        A yet still further object of this invention is to provide, in creating an opening for inserting a human male penis into an expandable urine collection tube disposed with

receiving openings along the perimeter of the urine collection tube, a method for using a tube-spreading tool having at least two legs each attached to at least one tip comprising inserting the tips of the tube-spreading tool into the receiving openings; applying pressure to the legs to expand the expandable urine collection tube to form a cavity within the urine collection tube; inserting the penis into the cavity; releasing the pressure on the legs wherein the urine collection tube compresses on the penis; and removing the tips of the tube-spreading tool from the receiving openings.

106        A yet still further object of this invention is to provide a urine collection device for collecting urine from the penis of a human male comprising thin-wall hollow conduction tube having proximal and distal ends and a cavity sufficiently large to surround the penis; means for wicking the urine away from the penis that is disposed within the conduction tube; and compression tube having proximal and distal ends and sufficient radial size at the proximal end to be disposed around and provide radial compression contact upon the penis and the proximal end of the conduction tube, and further, wherein the means for wicking is disposed primarily within the distal end of the conduction tube, and still further wherein the compression tube is properly sized to provide radial compression contact on the conduction tube that is sufficient to minimize the slippage of the conduction tube and to seal against leakage of the urine between the penis and the conduction tube, and yet still further, wherein the compression tube distal end is connected to the conduction tube proximal end and is properly sized to provide an area of radial compression contact on the penis that is sufficient to minimize the slippage of the compression tube and to seal against leakage of the urine between the penis and the compression tube, and yet still further, wherein the conduction tube comprises a material

selected from a group consisting of thin-wall PE "lay-flat" tubing, rubbery polymer, silicone rubber, latex rubber, poly[-]olefin, flexible film material, fabrics, elastic, and elasticized fabric wherein the material is physically flexible, facilitates liquid sealing, and enables frictional stability of the collection device when worn by the human male, and yet still further, wherein the wicking comprises a material selected from a group consisting of rayon felt, and yet still further, comprising a means for expanding the compression tube comprising at least two tube-spreading tools each having at least one leg and at least one tip; and at least two receiving openings disposed upon the perimeter of the thin-wall material for holding in place the tube-spreading tool, wherein the tool-spreading tool tips fit into the receiving openings to be used in opposition for expanding the compression tube, and yet still further, wherein the tube-spreading tool tip is long enough to enlarge the entire length of the compression tube, and yet still further, wherein the receiving openings have a form selected from a group consisting of one or more recesses along the perimeter of the compression tube and loops of fabric or fiber, and yet still further, wherein each the tube-spreading tool is disposed with two handles that are connected to and operate in scissors-like cooperation with the tube-spreading legs in mated pair such that when one the handle is moved towards the other the handle, one the leg moves away from the other the leg, and yet still further, wherein the tube-spreading tool is an integral part of the compression tube, and yet still further, wherein the first wicking spacer comprises a y-shape having a tail and two legs such that the legs of the y-shape lie in proximity to the interior surface of the conduction tube.

107       A yet still further object of this invention is to provide a urine collection device for collecting urine from the penis of a human male comprising slitted sheath tube having



left and right slit flaps and a tube cavity sufficiently large to surround the penis; means for securing the left slit flap to the right slit flap; and means for wicking the urine away from the penis that is disposed within the slitted sheath tube, wherein the slitted sheath tube is held in place on the penis by the means for securing, and further, wherein the means for securing the left slit flap to the right slit flap comprises multiple hook-and-loop fasteners, and yet further, wherein the means for securing the left slit flap to the right slit flap comprises a zip-lock-type fastener.

108       A yet still further object of this invention is to provide a urine collection device for collecting urine from the penis of a human male comprising sheath tube having a tube cavity sufficiently large to surround the penis and an opening radial edge; means for covering the penis with the sheath tube; means for securing the sheath tube to the penis; and means for wicking the urine away from the penis that is disposed within the sheath tube, wherein the sheath tube is held in place on the penis by the means for securing, and further wherein the means for covering the penis, having tip and shaft, with the sheath tube comprises a ring of expandable tubing sized to fit the penis shaft, wherein the ring is fixedly connected to the sheath tube opening radial edge, the sheath tube is rolled upon the expandable tubing, and the sheath is rolled off of the expandable tubing starting from the penis tip and traveling up the penis shaft until the sheath is fully extended, and further wherein the means for securing the sheath tube to the penis shaft comprises the ring of expandable tubing, and yet further, wherein the means for covering the penis, having tip and shaft, with the sheath tube comprises a rigid plastic bellows expandable to fit the penis shaft, wherein the bellows is removably connected to the sheath tube opening radial edge, the sheath tube is rolled upon the expandable bellows, the sheath is rolled off of the

expandable bellows starting from the penis tip and traveling up the penis shaft until the sheath is fully extended, and the bellows are removed from the sheath tube, and yet still further, wherein the means for securing the sheath tube to the penis shaft comprises elastic-like material from which the sheath tube is fabricated.

109        A yet still further object of this invention is to provide a urine collection device wherein the means for covering the penis, having tip and shaft, with the sheath tube comprises a spring expandable to fit the penis shaft; and a toothed plastic strap disposed within the spring that allows the spring to expand but not contract, wherein the spring/strap combination is removably connected to the sheath tube opening radial edge, the sheath tube is rolled upon the expandable spring/strap, the sheath is rolled off of the expandable spring/strap starting from the penis tip and traveling up the penis shaft until the sheath is fully extended, and the spring/strap is removed from the sheath tube, and further, wherein the means for securing the sheath tube to the penis shaft comprises elastic-like material from which the sheath tube is fabricated.

110        A yet still further object of this invention is to provide a urine collection device wherein the means for covering the penis having tip and shaft with the sheath tube comprises a jaw ring expander for extending the sheath the length of the penis shaft comprising hand rest having hand end and ring end wherein a user grasps the hand rest at the hand end; expandable jaw ring having means for connection to the ring end of the hand rest; and lever having means of connection to the hand end of the hand rest, wherein the expandable jaw ring expands when the lever is depressed by the user, the sheath is draped over the expandable jaw ring, the sheath is moved longitudinally up the penis shaft by the expandable jaw ring, the sheath contracts to fit the penis, and the lever is

depressed to expand the expandable jaw ring sufficiently to remove the expandable jaw ring from the penis, and further, wherein the means for securing the sheath tube to the penis shaft comprises elastic-like material from which the sheath tube is fabricated.

111       A yet still further object of this invention is to provide a compression tube having proximal and distal ends for securing a liquid collection device onto the penis of a human male comprising thin-wall tube having interior and exterior surfaces; means for expansion; and collection device interface, wherein the thin-wall tube surrounds the penis through the means for expansion and secures the collection device onto the penis through the collection device interface, and further, wherein the thin-wall material comprises at least one layer and is selected from a group consisting of woven elastomeric fabric, non-woven elastic fabric, elastic fiber-containing fabric, elastomeric sheeting made from latex rubber, and elastomeric sheeting made from silicone rubber wherein the material is adaptable to waterproof coating and wherein the material, after waterproof coating, can still allow evaporation of water vapor from the penis, and further, wherein the compression tube distal end is connected to the collection device interface proximal end and the conduction tube proximal end is connected to the collection device interface distal end, the compression tube is properly sized to provide an area of radial compression contact on the penis that is sufficient to minimize the slippage of the compression tube and to seal against leakage of the urine between the penis and the compression tube, and yet further, wherein the means for expanding the compression tube comprises at least two tube-spreading tools each having at least one leg and at least one tip; and at least two receiving openings disposed upon the perimeter of the thin-wall material for holding in place the tube-spreading tool, wherein the tool-spreading tool tips

fit into the receiving openings to be used in opposition for expanding the compression tube, and yet still further, wherein the tube-spreading tool tip is long enough to enlarge the entire length of the compression tube, and yet still further, wherein the receiving openings have a form selected from a group consisting of one or more recesses along the perimeter of the compression tube and loops of fabric or fiber, and yet still further, wherein each the tube-spreading tool is disposed with two handles that are connected to and operate in scissors-like cooperation with the tube-spreading legs in mated pair such that when one the handle is moved towards the other the handle, one the leg moves away from the other the leg, and yet still further, wherein the tube-spreading tool is an integral part of the compression tube, and yet still further, comprising a human male penis tip inserted into the means for collection wherein the first wicking spacer disposed within the means for collection is located between the penis tip and the first means of connection.

112        A yet still further object of this invention is to provide a method for pretreating with rayon felt and liquid cleaner a urine collection tube having an interior surface for collecting urine from human males comprising wetting the rayon felt with the liquid cleaner; wiping the interior surface completely with the wetted rayon felt; and allowing the interior surface to dry for at least one hour at room temperature so that the interior surface enabled the urine collection device to draw the urine away from the point of collection of the human male, and yet further, comprising inflating the urine collection tube with air in order to break the wall-to-wall adhesion of the tube.

113        A yet still further object of this invention is to provide a process for rendering the interior surface of a urine collection tube wettable by water selected from a group

consisting of pretreatment by corona discharge, pretreatment by flame, and retreatment by liquid cleaner.

114       A yet still further object of this invention is to provide a method for manufacturing a compression tube, having interior and exterior surfaces, for stabilizing and securing the location of a urine collection tube and liquid sealing the compression tube using liquid rubber cement, spandex fabric, latex rubber, and rayon felt comprising connecting a rectangle of the spandex fabric to itself along its short edges; lightly coating portions of the interior surface of the compression tube with the liquid rubber cement; allowing the interior surface coating to dry; coating the exterior surface of the compression tube with the liquid rubber cement; bonding a sheet of the latex rubber to the exterior surface of the compression tube where the exterior surface was coated with the liquid rubber cement; and attaching a strip of the rayon felt to the interior surface of the compression tube.

115       A yet still further object of this invention is to provide a method for use of a urine collection system for a human penis having a conduction tube having interior and exterior surfaces and a compression tube having interior and exterior surfaces comprising applying friction enhancer coating to portions of the compression tube; applying at least one circumferential ring of fluid impervious coating to the surface of the penis and not coincident with the friction enhancer coating wherein the coating is a material selected from a group consisting of urine resistant cream and urine resistant jelly product; extending the conduction tube proximally along the shaft of the penis; extending the compression tube adjacent to the conduction tube proximally along the shaft of the penis wherein the compression tube overlays the conduction tube for a distance sufficient such

that the compression tube is completely underlain by the conduction tube and the compression tube provides compression onto the conduction tube so that both the tube and the tube remain in position on the penis, and further, wherein the friction enhancer coating is latex rubber, and yet further, wherein the fluid impervious coating is a material selected from a group consisting of silicone rubber of low durometer and foamed polymer having elastomeric properties.

116       A yet still further object of this invention is to provide a method for use of a urine collection system for a human penis having a conduction tube having interior and exterior surfaces and a compression tube having interior and exterior surfaces and proximal and distal ends comprising attaching the conduction tube to the compression tube forming a conduction tube/compression tube combination; applying friction enhancer coating to portions of the compression tube; applying at least one circumferential ring of fluid impervious coating to the surface of the penis and not coincident with the friction enhancer coating wherein the fluid impervious coating is a material selected from a group consisting of urine resistant cream and urine resistant jelly product; extending the conduction tube/compression tube combination proximally along the shaft of the penis wherein the compression tube provides compression onto the penis so that the conduction tube/compression tube combination remains in position on the penis, and further, wherein the friction enhancer coating is latex rubber, and further, wherein the fluid impervious coating is a material selected from a group consisting of silicone rubber of low durometer and foamed polymer having elastomeric properties, and yet further, comprising enlarging the compression tube to fit over the penis wherein the enlarging step is accomplished by applying outward tension forces to open the compression tube at the proximal end.

117        A yet still further object of this invention is to provide a method of use for a system for collecting, conveying through a tube, and storing urine discharged from a human male comprising collecting the urine from incontinence leakage from the human male; conveying the urine through said tube; storing said urine in immobilized form in a means for storage; filling said first means for storage to its capacity; replacing said first means for storage when it has reached said capacity with second means for storage; and disposing of said first means for storage as solid sanitary waste.

118        A yet still further object of this invention is to provide a conveyance tube for conveying urine from a human male collection device to a urine storage device comprising a conduction tube having walls of any thickness and an interior cavity within said walls; and wicking spacer disposed within said conduction tube wherein said wicking spacer wicks said urine away from said collection device and prevents said conveyance tube from completely collapsing when said interior cavity is empty, and further, wherein said conduction tube comprises a material having thin walls of varying cross-section selected from a group consisting of rubbery polymer such as silicone rubber, latex rubber, elastic or elasticized fabric coated; [lo]polyolefins; [fal]latex; and Polymeric film, and further, wherein said wicking spacer comprises knitted nylon, and further, wherein said conduction tube is flat tube when said interior cavity is empty of said urine and inflated when said interior cavity is filled with said urine, and yet further, wherein said wicking spacer is connected to said interior cavity of said conduction tube, and yet still further, wherein said interior cavity of said conduction tube comprises a wettable material.

119       A yet still further object of this invention is to provide a means for storage of liquid urine collected through a means for collection from an incontinent and mobile human male comprising storage container for said liquid urine having an outer shell and an inner cavity; and spacer wicking disposed within said storage bag to store said urine within said storage container, and further, wherein said inner cavity of said storage container is divided into areas to facilitate immobilization of said urine within said storage container and is coated with a gel selected from a group consisting of polyacrylamide, polyacrylic acid: Na<sup>+</sup> salt, polyacrylic acid: Na<sup>+</sup> salt on starch, resin fine particles in paper fiber matrix, needled felt pads, absorbent paper towels, and gel resin combined with inorganic absorbent, and yet further, comprising absorbent material disposed within said inner cavity of said storage container selected from a group consisting of super absorbent polymers, cellulose, cellulose-derived materials, and wetttable, fibrous materials, and yet still further, comprising a means for distributing said urine throughout said inner cavity of said storage container, and yet still further, comprising a means for attaching said storage container to said human male, and yet still further, wherein said means for attaching said storage container comprises leg straps attached to said outer shell of said storage container for wrapping around the leg of said human male, and yet still further, comprising a means for connecting said storage container to said means for collection, and yet still further, wherein the material of said outer shell of said storage container is selected from a group consisting of thin polymer film and heavy polymer film, and yet still further, wherein said storage container is disposable as sanitary waste.



120        A yet still further object of this invention is to provide a system for collecting, conveying, and storing urine discharged from a human male wherein said urine is transported upgradient from said urine collection device through said conveyance tube.

121        A yet still further object of this invention is to provide a method for use of a human urine management system comprising a urine collection device, a thin-walled flat tube containing wicking and spacers, a means for attaching said tube to said human, a storage container, a means for attaching said storage container to said human, and a means for presenting a fresh storage container, said method comprising attaching said urine collection device to said human; attaching said tube to said urine collection device; attaching said tube to said human via said means for attaching said tube; attaching said storage container to said tube; attaching said storage container to said human via said means for attaching said storage container; depositing urine into said urine collection device; and changing said storage container when said container is full, and yet further, wherein said storage container is disposable, and yet still further, wherein said storage container is reusable.

122        Additional objects, advantages, and other novel features of the invention will be set forth in part in the description that follows and in part will become apparent to those skilled in the art upon examination of the invention. The objects and advantages of the invention may be realized and obtained by means of the instrumentalities and combinations particularly pointed out in the appended claims.

## DESCRIPTION OF THE INVENTION

123        To achieve the foregoing and other objects, and in accordance with the purposes of the present invention as described herein, an improved urine management system for incontinent human males is disclosed. The improved urine management system is formed by the serial connection of functional devices comprising a novel urine collection device, a novel urine conveyance device and a novel urine storage device. The system is intended to provide for collection of incontinent urine leakage, for conveyance of said collected urine to the storage device, and for conversion of said urine to an immobilized form and storage of same prior to disposal of said immobilized urine as a sanitary waste.

124        None of the prior art examples cited heretofore are as effective or as efficient as the instant invention in meeting the needs of incontinent persons, and especially ambulatory ones, because of the combination of novel technologies and approaches provided through this invention, including:

125        Thin-walled or any thickness, flat tube for conducting urine from collection to storage: expands only when conducting urine flow, and contains spacer device to prevent crimping blockage of flow;

126        Wicking mechanism within the tube and system to draw the fluid up to a point of collection that is higher than the source;

127        Wettable surfaces and continuous wicking in collection and conveyance system enables more complete and effective removal of urine wetness and products injurious to sensitive skin;

128        Regions in the wicking flow path of each device that are treated with suitable antibacterial materials to limit the growth of undesirable microorganisms in urine passing through the region;

- 129 Novel uniform compression tube in collection device provides more secure attachment and better seal between collector tube and penis with minimum irritation during application, use, or removal;
- 130 Multicompartment storage package with urine distribution system;
- 131 Thin, flat, multicompartment storage package gives more uniform weight distribution than current liquid leg bag, expanding open only as it fills with urine;
- 132 Tubing and Storage package that can be attached to leg or clothing;
- 133 Single-use storage package made of lightweight, thin polymer film, that is waterproof and gas tight to ensure cleanliness and lack of odor;
- 134 Storage package that minimizes movement of immobilized, stored liquid when the wearer moves;
- 135 Storage package disposable as solid sanitary waste;
- 136 Storage package that has no vent or drain valve, thus avoiding significant sources of accidental leakage in liquid storage packages;
- 137 Storage packages of various sizes and capacities to suit various needs; and
- 138 Minimal disturbance to the wearer's skin surfaces.

#### COLLECTION DEVICE

- 139 A urine collection device for human males that can be used in the urine management systems of incontinent individuals to collect and transfer the urine to a conveyance device for subsequent conveyance to storage is disclosed. The collection device comprises a flexible conduction tube to confine emitted urine while that urine is being transferred to the conveyance device, an elastic compression tube to hold and to seal the conduction tube onto the penis, wicking components and wettable surfaces to aid

urine transfer within the conduction tube, and a spacer component to prevent cutoff of the urine flow through the conduction tube due to crimping of the tube walls. The conduction tube may be joined distally to the elastic compression tube, or it may be separate from the elastic compression tube being located between the penis surface and the compression ring and of sufficient length to enclose the penis past the distal end of the elastic compression ring.

140        The conduction tube wall can be any thickness, and in one embodiment is a thin-walled tube whose cross-sectional area can vary at various locations along the length. Within the conduction tube are an open-channel lumen for collecting and transferring free-flowing liquid urine to the conveyance device, and wicking and urine-wettable inner surfaces for collecting and transferring drops or pools of urine from within the region between the penis and the distal interior end of the collection device to the conveyance device. The conduction tube may also have within its lumen, a spacer (a separating element) to prevent the open channel from being completely closed off to fluid flow by kinks or crimps in the sidewall of the conduction tube.

141        The wall of the conduction tube, any thickness but can be thin-walled, can be made of a rubbery polymer such as silicone rubber or latex rubber or an elastic or elasticized fabric when said fabrics are coated with a material that will prevent urine leakage. The conduction tube can also be made from less elastic materials such as polyolefins or other flexible polymeric film materials and fabrics provided that the connection with the elastic compression tube is made using a joining band of an elastic material interposed between and bonded to the conduction and compression tubes.

142        Spacer components can be located within the lumen of the conduction tube distal to the distal end of the penis so as to prevent crimping and kinking of the tube walls, due to folding or bending of said tube, that could result in a blockage of the urine flow. The spacer may be made from various types of materials, for example, loosely knitted nylon or polyolefin fibers, porous wicking materials such as needled felts of rayon or cellulose acetate fiber bundles, or a flexible solid strips or shapes of polyolefins, silicone rubber, selected for the performance desired of the conduction tube. The width, thickness, and material of the spacer are selected to accommodate the expected liquid flow situation. For example, when the walls are pressed together by a crimping bend in the tube, the narrow openings between the edges of the spacer and the tube walls will still accommodate only relatively low volumetric flow rates. In contrast, the relatively open interior region of a mesh spacer (which remains unimpeded by a crimping bend) will accommodate much higher volumetric flows.

143        A spacer made of a porous wicking material can act as a means to promote the flow of urine from one point to another in the system. A bed of fine, interconnected capillary spaces will spontaneously imbibe ("wick") a fluid that effectively wets the walls of those capillaries. Provided that the wick is on a level plane, it will continue to take up the liquid until all the spaces are filled or until the liquid reservoir is empty. Once filled, the wick will form a "drip" from the lowest point responding to gravitational forces. In addition, as a result of the "capillary wicking" action, a wetting fluid can travel "up" into narrow-diameter capillaries a distance of several centimeters in ascendant flow against the force of gravity. The height of this "capillary rise" is governed by the size and wetting properties of the capillaries and the properties of the liquid. If the as-yet-unwetted upper

portion of a liquid-imbibing capillary wick is bent to a horizontal or a downward direction at a point below the maximum capillary rise then the wick will be filled with liquid. If the wick is extended in a downward direction to a point below the level of the liquid reservoir, then descending flow of the liquid, induced by gravity, will empty the reservoir to the level of the wick inlet in a siphoning action. Thus, the wick can provide the necessary fluid "lift" via the capillary wetting function to commence the siphoning action.

144        The capillary wicking function can also be utilized if the capillary spaces are provided in and on the walls of the conduction tube. Thus, conduction tubing which itself is made from a capillary-containing material such as fabrics, fiber mats, or open cell foams having a waterproof coating on the outer walls can function as both tube and wick, as can conduction tubes made from non-porous film materials whose interior surfaces have been previously coated with materials having the required wicking properties. Thus, a wick or surface that is well-wetted by urine can act as a siphon channel causing the urine to flow from a source initially in an ascending direction (against the influence of gravity) and thence descending to a receptor or conveyance region for transport to storage. Wicking components and components having wettable surfaces can be located on or near to the interior wall of the conduction tube so as to form a continuous wicking and wetting channel along the length of the collection device from the penis-gripping region to the conveyance device. By extending the area having wettable surface properties around the entire interior surface of the tube from the edge of the compression tube to the conveyance device connection, drops of urine forming anywhere within the region will be subject to wicking collection and transport to the conveyance connection.

145        Wicks from different components or devices when placed in contiguous connection, i.e., they are touching but not necessarily mechanically bonded together, will transfer wicked liquids via formation of a liquid "bridge", effectively forming a continuous wicking flow through the contiguous junction. Thus a series of contiguously connected wicks will form a continuous liquid flow path.

#### ELASTIC COMPRESSION TUBE

146        In the preferred embodiment, the collection device is fastened onto the penis of a user by means of an elastic compression tube comprised of one or more layers of elastic fabric, elasticized fabric, or elastomer sheet having dimensions such that the material of the tube, when stretched in the radial plane to fit over the penis, is stretched within the elastic limits of said material. For application, the lumen of the elastic compression tube is stretched in more than one dimension until the lumen is enlarged sufficiently to allow a flaccid penis to be placed into the urine collection device without interference from the wall of the elastic tube. When the collection device is dimensionally fitted for an individual user such that the perimeter of the unstressed compression tube is 5 to 20% smaller than that of the individual user's penis, the retracted compression tube will grip the shaft of the penis with uniform compressive pressure within the gripping region, thus provides a unique means for attachment to and sealing to the penis. The male urine collection device has a urine conduction tube that can be any thickness, but in one embodiment here disclosed has thin walls, having a diameter sufficient to surround but not constrict the distal end of a penis and any nearby wicking or spacer components, if present, and ending in a connection to a urine conveyance device. The conduction tube is attached directly to the distal outer wall of the elastic compression tube along a band of

sufficient length to ensure adequate mechanical connection and seal against urine leakage between the tubes. The inner surfaces of the elastic compression tube provide the frictional characteristics for gripping the penile skin and the sealant characteristics for providing a urine seal.

147       The proximal interior surface or portions thereof of the elastic compression tube can be coated with one or more materials to provide an enhanced frictional grip on the adjacent penile skin. Alternatively, one or more strips of elastomeric material, separate from or bound to the interior surface of said compression tube, may be interposed between the compression tube and the penile skin to provide additional frictional grip. When the elastic compression tube is made of a fabric material, the fabric material can be treated with one or more materials to render parts or all of the compression tube urine/water repellent so as to prevent liquid urine from wetting and penetrating the fabric, and thus escaping from the collection device. The weave of the fabric and the spaces between any strips of elastomeric material are such that the tube will allow moisture on the penile skin surfaces that are within the confines of the compression tube to evaporate and for atmospheric gases to contact that skin. Alternatively, the said fabric material to be used for constructing the elastic compression tube can be substituted with a thin layer of rubbery polymer such as silicone rubber or latex rubber. In this alternate embodiment, all of the objectives sought in this invention will still be accomplished with the exception of the ability to allow vapors to escape the device.

#### OPERATION OF THE COLLECTION DEVICE

148       In operation, free-flowing urine is directed through the open channel to the conveyance connection. Small volume emissions of urine that are too small to constitute



a continuous flow will be absorbed into the wick or will wet the interior wall and spread out until they contact a wicking surface that will then collect and convey them. Drops of urine that may drip from the urethral opening from time to time will be absorbed by the nearby wick or surface-wetting materials and transferred to the conveyance connection.

149 To put on this device, the cross-sectional area of the compression tube needs be stretched open. This can be accomplished, for an example, by pulling a pair of tube-spreading tools inserted into pockets attached to the exterior surface of the compression tube. The proximal ends of the pockets are in-line with the proximal end of the compression tube. The pockets are open both at the top and the bottom. The pockets can be made to attach to the surface of the compression tube by a variety of suitable means selected based on the specific material of construction for the compression tube. The total width of the two pockets should desirably cover approximately 50% of the perimeter of the compression tube. The height of the pockets can range from .75 to 1.50 inches, preferably 1 inch. The tube-spreading tool consists of a pair of rod-shaped instruments connected at one end. The legs of the instrument are bent at approximately 1 to 1.25 inches from the end to form a plane perpendicular to the instrument. The two legs of the said instrument are distanced to each other approximately 1.00 to 1.25 inches. With an inwardly opposing force applied to the outwardly facing sides of the two legs, the distance of the two legs can be reduced to such an extent to allow insertion of the ends of the tube-spreading tool into the pocket of the compression tube. When the opposing force applied to the outwardly facing sides of the two legs removed, the distance between the two legs will increase in a spring-like manner returning to the unstressed condition of being approximately 1.00 to 1.25 inches. If a tube-spreading tool is placed in each pocket

of the compression tube, the removal of the opposing force applied to the outwardly facing sides of the two legs will increase the width of the pocket along with the portion of the surface of the compression tube to which the [said] pocket is connected. Using two fingers of one hand holding one of the two tube-spreading tools and two fingers of the other hand holding the other tube-spreading tool, a person can increase the distance between the two tube-spreading tools. Therefore, aided by the tube-spreading [tube] tool, a person can easily spread open the cross-sectional area of the compression tube into a shape approximating a square of suitable dimension to allow placing a flaccid penis into the urine collection device. After the penis is completely immersed into the compression tube, the tension exerted by two hands is slowly reduced to allow the compression tube to retract. Subsequently, pressure is reapplied to the two legs of the tube-spreading tool one at a time to remove the tube-spreading tool[s] from the pockets. The tube-spreading tool[s] could be made from a plastic material, a metallic material or any other suitable material pure or composite materials.

150        In order to facilitate use of the urine collection system, several embodiments are possible that make donning and wearing the urine collector easy and comfortable. In one embodiment, the collection device comprises a tubular sheath whose diameter decreases from the point where the collection device interfaces with the conveyance device to the opening in the collection device that forms the cavity into which the penis is inserted. At the top of the cavity, the sheath contains a longitudinal slit for easy donning, and after it is snugly in place, the slit flaps are fastened with multiple-hook-and-loop closure and the sheath maintains its own position. In another embodiment, in the same slitted fashion, the sheath is easily drawn up to cover the penis and the slits are fastened with a zipper or zip-

lock-type closure. In yet another embodiment, a ring of elastic tubing is fixedly attached to the top of a non-slit sheath. Then the sheath is rolled downward around the ring. When the sheath is donned, the ring is rolled upward along the shaft of the penis until the sheath is fully extended. The elastic ring serves to maintain the sheath in position on the penis.

151 In yet still another embodiment, a rigid plastic expandable bellows ring, in its non-expanded or compressed state, is removably attached to the top of a sheath and is rolled downward within the sheath from the top penis entry point to the bottom of the sheath near the conveyance device. In this embodiment, the user pulls the rolled sheath and enclosed bellows ring to cause said bellows ring to assume its expanded state, and then unrolls the sheath onto the penis by rolling the bellows and sheath roll longitudinally up the shaft of the penis. When the sheath is fully extended, the expanded bellows can be returned to its compressed state, detached from the sheath, and expanded again for removal from the penis. The sheath will remain in place through its inherent elasticity. Similarly, a spring ring which houses a toothed plastic strap, can be removably attached, in its unexpanded state, to the top of a sheath and rolled downward within the sheath. The user pulls the rolled sheath and enclosed spring ring to cause the ring to assume its expanded shape, and then unrolls the sheath onto the penis prior to removal of the ring. In this embodiment, the toothed strap prevents the spring ring from returning to its original size, and the ring is in the expanded state when detached from the sheath. Otherwise, it is used in the same way as the rigid plastic bellows.

152 Finally, a hand-held jaw ring expander for extending the sheath over the penis is disclosed. This lever-operated device responds to compression of the lever by increasing the diameter of an attached expansion ring. In use, the end of the sheath attached to the

conveyance device is inserted into the expansion ring, in its inactivated compressed state, and the penis entry end of the sheath is draped over the ring. Then the device lever is compressed, causing the expansion ring and surrounding sheath end to increase in diameter. Expanded ring and sheath are then moved longitudinally up the shaft of the penis. When the sheath is nearly fully extended, the device lever is released, allowing the ring and expanded sheath to contract. The remaining sheath length is then unrolled onto the penis leaving the sheath self-secured through its own elasticity. The device lever is again compressed, which enlarges the ring and allows it to be removed from the penis.

#### CONVEYANCE DEVICE

#### CONVEYANCE TUBE

153 A urine conveyance tube is disclosed that contains, within the tube lumen and throughout its length, one or more materials that are capable of wicking urine. The conveyance tube is fitted with a first connecting end that will provide a secure connection with a urine collection device such as an external catheter and a second connecting end that will provide a secure connection with a urine storage device such as[,] a leg-mounted drainage container.

154 In a second embodiment, a thin-walled conveyance tube is disclosed that is capable of easily conforming to various contours and shapes, that may be nearly flat in cross-section, and that contains, within the tube lumen and throughout its length, a spacer (a separating element) to prevent the lumen from being completely closed and sealed by kinks or crimps in the tube. The thin-walled conveyance tube is fitted with a first connecting end that will provide a secure connection with a urine collection device such

as an external catheter and a second connecting end that will provide a secure connection with a urine storage device such as[,] a leg-mounted drainage container.

155        In the second embodiment, the thickness of the film layer used in a thin-walled conveyance tube is in the range 0.0127 to 0.127 mm (0.0005 to 0.005 inch) and preferably in the range of 0.025 to 0.076 mm (0.001 to 0.003 inch), which is thinner by orders of magnitude than that of the rubber or polymeric elastomer tubes used with current urine management system, which are typically in the range of 1.7 to 3.3 mm (0.067 to 0.13-inch). The "flat" property of such flat conveyance tubes can be characterized as having a thickness-to-width ratio (i.e., the ratio of the minor-to-major axes of the ellipse formed by the cross-section of the partially flattened tube) of from less than 1.0 to a low value limited only by the presence of the spacer and the lumen left open to accommodate urine flow, and preferably in the range of 0.05 to 0.5. Such thin-walled, flat conveyance tubes are considerably more flexible than the current thick-wall tube in conforming to fit contours of the human body. Thin-wall tubes may be most conveniently deployed in a "nearly-flattened" form that will "inflate" when free liquid passes through them and then return to the "nearly-flattened" shape when flow subsides.

156        In either embodiment, the tube walls that contact the urine are made from waterproof materials while other walls, or portions of other walls, may be fabricated from other materials to suit other purposes such as, but not limited to, providing resistance to puncture and tearing, or providing comfort for skin contact surfaces. The conveyance tube may be formed with the tube wall comprising a single layer or a multiplicity of layers of thin films. Multiple layers of thin films that are substantially unbonded can

slide independently over one another thus retaining the flexibility of thin films while providing added mechanical protection for the urine-carrying tube elements.

157        Also in either embodiment, the walls of such conveyance tubes can be fabricated by a variety of manufacturing techniques such as, for example, edge sealing of cut sheets by thermal welding or by adhesive, or by extruding one or more bonded or unbonded layers of suitable polymer materials through a heated die or series of dies to form a continuous length of tubing.

#### SPACER

158        In order to prevent complete closure of the thin-wall tube lumen by crimping and kinking actions such as might occur due to extreme bending or folding of the tube, a spacer or separating element having finite thickness and width dimensions is placed within and along the entire length of the tube lumen. For proper operation, a more-or-less separate spacer body, whose movement is essentially separate from and thus not effecting that of the tube wall is required. A protrusion molded into and thus continuously attached to the tube wall will have an adverse limiting effect on the desired flexibility of the wall because of the continuous attachment of the protrusion to the thin-walls. However, any spacer produced by a molding process combined with a cutting or breaking process that produces a protrusion which is only partially attached to the wall and which thus does not deleteriously change the desired flexibility of the wall, is included within the scope and intent of this invention.

159        The spacer may be made from various types of materials including open mesh (e.g., nylon or polyolefin fibers loosely knitted, etc), a porous wicking material (e.g. rayon acetate needled felts, cellulose acetate fiber bundles, etc.), or a flexible solid (e.g.,

polyolefin film strips, silicone rubber shapes, etc), depending the functionality desired of the conveyance tube in specific applications. The width, thickness, and material of the spacer are selected to accommodate the expected liquid flow situation. For example, when they are pressed together by a crimping bend in the tube, the narrow openings between the edges of the spacer and the tube walls will still accommodate low volumetric flow rates. In contrast, the relatively open interior region of a mesh spacer (which remains unimpeded by a crimping bend) will accommodate much higher volumetric flows.

#### WICKING SPACER

160        A spacer made of a porous wicking material can act as a means to promote the flow of urine from one point to another in the system. A bed of fine, interconnected capillary spaces will spontaneously imbibe ("wick") a fluid that effectively wets the walls of those capillaries. Provided that the wick is on a level plane, it will continue to take up the liquid until all the spaces are filled or until the liquid reservoir is empty. Once filled, the wick will form a "drip" from the lowest point responding to gravitational forces. In addition, as a result of the "capillary wicking" action, a wetting fluid can travel "up" into narrow-diameter capillaries a distance of several centimeters in ascendant flow against the force of gravity. The height of this "capillary rise" is governed by the size and wetting properties of the capillaries and the properties of the liquid. If the as-yet-unwetted upper portion of a liquid-imbibing capillary wick is bent to a horizontal or a downward direction at a point below the maximum capillary rise then the wick will be filled with liquid. If the wick is extended in a downward direction to a point below the level of the liquid reservoir, then descending flow of the liquid, induced by gravity, will empty the

reservoir to the level of the wick inlet in a siphoning action. Thus, the wick can provide the necessary fluid "lift" via the capillary wetting function to commence the siphoning action.

161        The capillary wicking function can also be utilized if the capillary spaces are provided in and on the walls of the conduction tube. Thus, conduction tubing which itself is made from a capillary-containing material such as fabrics, fiber mats, or open cell foams having a waterproof coating on the outer walls can function as both tube and wick, as can conduction tubes made from non-porous film materials whose interior surfaces have been previously coated with materials having the required wicking properties. Thus, a wick or surface that is well wetted by urine can act as a siphon channel causing the urine to flow from a source initially in an ascending direction (against the influence of gravity) and thence descending to a receptor or conveyance region for transport to storage. Wicking components and components having wettable surfaces can be located on or near to the interior wall of the conduction tube so as to form a continuous wicking and wetting channel along the length of the collection device from the penis-gripping region to the conveyance device. By extending the area having wettable surface properties around the entire interior surface of the tube from the edge of the compression tube to the conveyance device connection, drops of urine forming anywhere within the region will be subject to wicking collection and transport to the conveyance connection.

162        Wicks from different components or devices when placed in contiguous connection, i.e., they are touching but not necessarily mechanically bonded together, will transfer wicked liquids via formation of a liquid "bridge", effectively forming a



continuous wicking flow through the contiguous junction. Thus a series of contiguously connected wicks will form a continuous liquid flow path.

#### WICKING MEANS WITHIN CONVEYANCE TUBE

163        A urine-wicking means is placed within and along the entire length of the tube lumen. Said wicking means can be a more-or-less separate wicking body having finite thickness and width dimensions, whose movement is essentially separate from and thus not effecting that of the tube wall. A protrusion molded into and thus continuously attached to the tube wall can be employed, but may have an adverse limiting effect on the desired flexibility of the wall because of the continuous attachment of the protrusion to the wall. However, any wicking body produced by a molding process combined with a cutting or breaking process that produces a protrusion which is only partially attached to the wall and which thus does not deleteriously change the desired flexibility of the wall, is included within the scope and intent of this invention.

164        A body or layer of a porous wicking material can act as a means to promote the flow of urine from one point to another in the system. A bed of fine, interconnected capillary spaces will spontaneously imbibe ("wick") a fluid that effectively wets the walls of those capillaries. Provided that the wick is on a level plane, it will continue to take up the liquid until all the spaces are filled or until the liquid reservoir is empty. As a result of this "capillary action", a wetting fluid can travel "up" into narrow-diameter capillaries a distance of several centimeters against the force of gravity; the height of this "capillary rise" is governed by the size and wetting properties of the capillaries and the properties of the liquid. If the as-yet unwetted upper portion of a liquid-imbibing capillary wick is bent to a horizontal or a downward direction at a point below the maximum capillary rise,

then the wick will fill with liquid. If the wick is extended in a downward direction to point below the level of the liquid reservoir, then descending flow of urine, induced by the influence of gravity, will empty the reservoir to the level of the wick inlet in a siphoning action. The wick provides some fluid "lift" via the capillary wetting function to enable the fluid to reach the point where gravity-induced flow will carry the fluid down the remainder of the wick to the discharge outlet. Flow through such a wicking channel can follow an ascending path.

165        The wicking function provided through the properties of the spacer can be equally utilized if the capillary spaces are provided in and on the walls of the tube. Thus, flat thin-wall tubing which itself is made from a capillary-containing material such as fabrics, fiber mats, or open cell foams having a waterproof coating on the outer walls can be used as wicks. Additionally, conveyance tubes whose interior surfaces are coated with materials having the required wicking properties can also provide the wicking function.

166        The two ends of the conveyance tube can be fitted with suitable adapters chosen from a variety of styles, shapes and sizes available from suppliers of fittings and adapters. These ends can also be fitted with short stub lengths of conventional elastomer tubing to enable connection to collection and storage devices.

## STORAGE DEVICE

### STORAGE CONTAINER

167        With respect to the urine storage container, urine conveyed to the storage container is distributed and rapidly converted to a form (solid, gelled-solid, or absorbed in capillary spaces) that no longer has fluid properties. The storage container incorporates a novel liquid distribution and absorption means to ensure that the urine is immobilized

quickly, efficiently, and in a predetermined location. This distribution/absorption means also effectively prevents the reverse flow of urine out of the container. The container has a low-profile, and uses thin-film wall structures to provide outer walls and internal compartments that flex and conform to body contours and movements, resulting in comfortable fit to the user both when empty and when filled with immobilized urine. This storage container can be attached to the user's body or clothing by a variety of attachment means. One embodiment of the storage container is intended for disposal together with the contained immobilized urine, and replacement with a fresh, unused container.

168        The urine storage container is relatively uniform in cross-section, is comprised of at least one compartment for distribution, absorption and subsequent storage of urine, is capable of conforming to various contours and shapes, affords uniform distribution of incoming and absorbed urine, has a unique means for the separation of liquid and absorbed urine which acts to prevent absorbed urine from contaminating the site of collection, and is well-suited for disposal together with the absorbed urine. The urine storage container has a connecting end that will ensure a secure connection with a urine conveyance tube. The urine storage container is suitable for use by ambulatory incontinent humans, for example when attached to the leg or waist or when attached to their clothing at suitable point, and by non-ambulatory humans when attached to a suitable location in their immediate vicinity.

#### DISTRIBUTION OF URINE IN STORAGE CONTAINER

169        The urine storage container is fitted with a wick that, when wetted with liquid, contains and retains that liquid in relation to the physical nature of the capillary spaces available to the liquid. Capillary distribution coupled with absorptive storage effectively

prevents urine from returning to the collection site from any point protected by the capillary wicking mechanism. When there is ample liquid supply and little removal from the wick, then some excess of loosely bound liquid over the capacity of the wick for capillary-bound liquid may accumulate in said wick. When the liquid moves through and is removed from the wick, eventually only that liquid is left that is so tightly bound that it cannot be taken up by the physical or chemical absorption energies of the absorption sites. Such tightly bound liquid cannot be easily removed from the wick by the absorbent materials, nor can it spontaneously flow up the wick and return to the site of collection.

170       The external and internal walls and supporting structure of the storage container are made from thin films of polymeric materials to provide needed properties such as physical strength and liquid resistance while contributing only minimal weight from the container structure itself. The thickness of the film layers used in the walls is in the range of 0.013 to 0.25 mm (0.0005 to 0.010 inch) and preferably in the range of 0.025 to 0.10 mm (0.001 to 0.004 inch), which is significantly thinner than that of the rubber or polymer wall materials used in current urine storage containers which are typically in the range of 0.17 to 1.0mm (0.0065 to 0.040-inch) thick.

171       The storage container may be formed with the tube wall comprising a single layer or a multiplicity of layers of such thin films. Multiple layers of thin films that are substantially unbonded can slide independently over one another thus retaining the flexibility of thin films while providing added mechanical protection for the urine-contacting surfaces. The container walls that contact the urine are made from waterproof materials while other walls may be fabricated from other materials to suit other purposes

such as providing resistance to puncture and tearing, or providing comfortable skin contact surfaces.

172       The wall[s] structures of such storage containers can be fabricated by a variety of manufacturing techniques such as, for example, edge sealing of cut sheets by thermal welding or by adhesive, or by extruding one or more bonded or unbonded layers of suitable polymer materials through a heated die or series of dies to form a continuous length of thin-walled tubes.

173       The container of subject invention can comprise a single compartment or multiple compartments, connected together with associated distribution channels to convey the urine to the absorbent. Since the solid or gelled materials do not move as freely as liquid urine, distributing the dry absorbing media among multiple compartments in the storage container prior to use can provide a means to enable more uniform distribution of the absorbed urine. The absorbent may be placed in the absorption compartments in the form of a mass of non-woven fibers, or as solid materials held in or on a physical structure such as a woven textile or non-woven mat of fibers, or as absorbent materials coated onto the compartment wall in partially gelled form or by means of suitable attachment means, or as a material suitable for confining liquids by capillary force, or a combination of the above. In addition, the absorbent may be placed in the compartment or compartments in loose form provided that the number and shape of the compartments and the liquid distribution means are such that the liquid will be distributed more or less uniformly to the overall mass of absorbent.

174       The absorbent is arranged in multiple compartmentalized regions to facilitate uniform and rapid uptake, to ensure more uniform distribution of weight over the entire

container, and to impart a unique mechanical flexibility to the container. The multiplicity of compartments enables the individual compartments to fold more easily at the joining edges than in the absorbent bed region. The deliberate use of thin-layer geometry for the absorbent beds enables the absorption process to be completed rapidly so as to hold the wet absorbent in place and to impart some mechanical flexibility to the absorbent bed itself, further enhancing the capability of the container to conform to a variety of surface contours, and to change [their] its shape rapidly as dictated by movement of the user.

#### URINE ABSORBENT MATERIALS

175        A wide range of absorbent materials can be used for the purpose, including but not limited to the following. Hydrophilic polymers, often termed superabsorbent polymers, that swell and form gels with absorbed aqueous solutions are formed from a variety of synthetic polar polymeric materials both alone and chemically combined with natural polymers such as starches. Inorganic compounds react with aqueous liquids to form solid hydrate compounds (silica gel, calcium sulfate, etc). Organic fiber masses, both woven and non-woven, that take up the aqueous liquid through combined chemical and physical forces, include such absorbent solids as cellulose fiber and other natural fiber products. Blinding of unused absorbent particles is common when liquid is added slowly without mixing to a mass of absorbent particles that is piled or pocketed. It is particularly important to take steps to assure that there is adequate surface area to assure rapid and complete liquid absorption in situations where the mass of absorbent will not be stirred or mixed by the force of inflowing liquid, as is the situation with the oftentimes slow and discontinuous flows of urine from incontinent individuals. Some test results from use of various materials follow.

# ABSORBENT PROPERTIES - WATER AND SALINE TESTS

Material Type	Specific Material	Liquid Absorption - (g liquid/g solid after 5 minutes)
Gel resin – polyacrylamide	Allied Colloids™, ALCOSORB AB3C™	20 water
Gel resin - polyacrylic acid, Na <sup>+</sup> salt	Allied Colloids™, SALSORB CL15™ (ALCOSORB G1™)	50 water
Gel resin - polyacrylic acid Na <sup>+</sup> salt on starch	Clarient Sanwet IM-7200™	36 water
Gel resin on paper - resin fine particles in paper fiber matrix	Gelok 3025™ -	35 saline (9 g NaCl/L)
Needled felt pads	National Nonwovens™, PRT005F000478™, rayon, 7.2 oz/sq yd	9.0 (= 2.6g water/3cm <sup>3</sup> of felt)
Absorbent paper towels	Low cost commercial service towel	3.7
Absorbent paper towels	High quality/cost consumer roll	9.3

Gel resin + inorganic absorbent	$\text{CaSO}_4 \cdot 1/2\text{H}_2\text{O}$ + polyacrylic acid, ( $\text{Na}^+$ salt)	When $\text{CaSO}_4$ crystals added to swollen gel, gel collapses by ca.50%, releasing free liquid
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#### DISTRIBUTION/ABSORPTION INTERACTION

176 The container structure provides means of liquid distribution that combines wicking means with an adjoining unfilled tube or compartment volume which channel can accommodate liquid volumes that are in excess of the momentary capacity of the wicking material. The liquid urine transport and distribution pathway contains a wick throughout its working length. The wick may lie within or in contact with the channel. Urine to be absorbed is conveyed by wicking, either alone or in combination with free fluid flow of urine in the channel adjoining the wick, into the immediate vicinity of unused or partially used absorbent material or even into fluid transfer contact with said absorbent materials which are intended to absorb that increment of liquid.

177 Transfer of the urine from the wicking material to the absorbent can take place in one of two ways: either by formation of a drop or volume of free liquid urine which leaves the wick due to pressure in the liquid column within the wick (gravitational force), moves some distance independent of the wick, and then subsequently contacts and flows into the absorbent; or by a "bridging" transfer to the absorbent brought about by close physical proximity of the wick to the absorbent. Transfer from a channel resembles the movement of a volume of free liquid urine that moves independent of the wick.



178        Controlled distribution of the solid materials will provide more uniform weight distribution in the filled container than is attainable with current leg bags. For the same volume of contained liquid, a flat container that conforms to the body surface can provide a more uniform distribution of the weight of collected urine, and thus a lower pressure against the body surface, than current liquid urine leg bags which generally have a rounded contact surface. The container may be provided in a thin, flattened form that expands more or less uniformly away from the fastening wall primarily as it fills with urine. The wearer perceives a lower weight-per-unit-area as less pressure on his or her skin surface. In addition, rapid liquid absorption and product formation minimizes the presence of free liquid, thus calming the sensation of fluid material (liquid or loose gel) moving in the urine container in response to the wearer's motion.

179        In this invention, the liquid distribution and corresponding adjacent absorbent regions are separated by a thin film barrier wall that has flow-limiting properties. Flow limitation can be accomplished by various means, for example through use of a barrier that is pierced by an array or arrangement of small penetrations, or use of barrier film that is permeable to urine in selected areas. Movement of urine into the absorbent takes place only through these holes or areas. The location and fluid transport characteristics of these penetrations thus will act to limit the urine flow into the absorbent at each point, and thereby to direct a more uniform distribution of the urine into the absorbent than would occur in the absence of the barrier. Any excess liquid urine that begins to accumulate near a penetration, which is in a flow-limited condition, will tend to induce urine movement through the fluid pathway to another penetration region, which can accommodate the flow. Such flow-limited conditions can result from buildup of liquid or gelled material in

the immediate vicinity of the hole that will give rise to an increased resistance to the inflow of additional urine. In the absence of such a flow-limiting barrier, contact-transfer of liquid into the absorbent region is initiated near to the liquid distributor inlet followed by virtually unlimited inflow in the same region, which will result in a large excess of liquid and a mass of blinded, partially used absorbent material moving around in the absorber region for a certain period of time.

180       The barrier flow-limiting action can be accomplished by interposing the barrier as a layer between a distribution channel and the layer of absorbent materials, or by interposing the barrier as a layer wrapped around a distribution channel that is surrounded by absorbent in contiguous portions or a single portion, or by interposing the barrier as a layer wrapped around a mass of absorbent that is surrounded by a distribution channel or network of channels. The same intent to limit and to distribute the urine flow can also be accomplished through the use of barrier films that have selective permeability to the urine in some or all regions in place of some or all of the arrayed penetrations. Likewise, use of a wicking medium having a surface condition that tends to limit the penetration by the absorbent materials, whether dry or wetted with liquid, into the interior of the wicking medium will also accomplish the same limiting and distribution function. Likewise, use of an absorbent or liquid-imbibing material having a surface condition that tends to limit the penetration of liquids to be absorbed or imbibed into the interior of the absorbent or imbibing material will also accomplish the same limiting and distribution function.

181       The fine hole size in or the permeability characteristics of the barrier will deter the gelled urine, which is much more resistant to flow through small holes than liquid urine, from flowing back into the distribution ducts even when pressure is applied to the

compartment containing the gelled urine. The number of holes and their spacing is computed for each application based on expected flow patterns in the liquid distribution system. On average, expected flow is in the range of 0.02 to 3 mL/sec, with a total volume from each incident in the range of 3 - 30 mL. These ranges are computed from typical incontinence properties as follows. A completely incontinent person has a relatively constant urine flow rate -- usually 1-3 mL/min with some periodic swings from recent intake of fluids or food -- set by kidney performance and some slight storage capability in his/her unsealable bladder and the urethral passage. A stress-incontinent person with a moderately full bladder delivers a relatively small volume (10 - 30mL) at a high rate (3 - 5 mL/sec) for a few seconds before she/he can shut it off. An urge incontinent person, one who is unable to retain the urine until a toilet can be reached after the urge to urinate is felt, has a high volume (e.g. 625 mL) and a high flowrate (e.g. 25 mL/sec on average). In summary, the following flow rates can be expected as boundaries upon which to base the design of the barrier hole sizes and spacings:

- 182        a) 1-3 mL/min every minute (actual rate = 0.02 mL/sec) for the completely  
incontinent person,
- 183        b) 30 mL during 10 seconds every 10-15 minutes (actual rate = 3mL/sec) for the  
stress incontinent person, and
- 184        c) 300-400 mL during 1 minute every 120-180 minutes (actual rate = 5 mL/sec)  
for the urge incontinent person.
- 185        All three cases result in urine collection of about 60 - 180 mL per hour, which  
varies over the day.

186        Thus, by knowledgeable selection of the type and dimensions of a barrier films or barrier surfaces having known liquid flow controlling characteristics for use as the flow-limiting means, the flow rate of urine into any region of absorbent can be deliberately limited to the rate at which the urine can be effectively absorbed so as to avoid the presence of any substantial excess of free liquid in the absorbent region during the absorption process. Likewise, the gelled urine cannot easily travel into and through the capillary spaces of the wicking material used in the liquid distribution system. Since the transfer of the urine from a distribution wick into the absorbent is a spontaneous process that is driven by lower water activity in the absorbent, the urine that has been absorbed cannot retrace the absorption path to reappear in the distributor. Thus, the distribution barrier will act as a barrier to return of the urine that has passed into the absorption region.

#### UTILITY OF STORAGE CONTAINER OPERATION

187        The storage container, provided in a thin, flattened form that expands in thickness as it fills with urine, can be worn attached to the user's body, e.g., worn on or around a leg, or attached to clothing. The storage container can be mounted or held in place in a number of ways, including but not limited to, elastic bands, woven elastomeric fabric bands, hook and loop attachment, adhesive dots or bands, or in the pouch or pocket of apparel.

188        If the storage container is not intended for reuse, then it, together with the physically stabilized urine, can be disposed of as a unit without need for removing stored urine. Alternatively, the container can be equipped with an opening through which the stored urine in solid or semi-solid form can be removed for disposal, possibly in a

separate bladder insert for that purpose. Following removal of the urine, the container can be disposed of separately, or it can be cleaned and resupplied with urine absorbent for reuse.

189        Co-disposal of both container and urine eliminates the need for a drain outlet or opening. Absence of such an opening assures that no unexpected leakage can come from that point. Use of a disposable container also eliminates the necessity of emptying and cleaning the used one after each usage in order to ensure cleanliness and freedom from residual urine odor. If desirable, each fresh container can be provided in an internally sterile condition or pretreated with substances for bacterial or odor control.

190        The inlet opening of the flat thin-walled storage container can be fitted with suitable adapters chosen from a variety of styles, shapes and sizes available from suppliers of fittings and adapters. These ends can also be fitted with short stub lengths of conventional elastomer tubing to enable connection to current devices for collection, conveyance, and storage of urine.

#### BRIEF DESCRIPTION OF THE SEVERAL VIEWS OF THE DRAWING

191        FIG. 1 is a semi-transparent, diagrammatic view of the major parts of the invention[.];

192        FIGS. 2A and 2B illustrate perspective and diagrammatic views of the serially-connected male collection device, conveyance tube, and storage container[.];

193        FIGS. 3A and 3B illustrate perspective and cross-sectional views of the conveyance tube which may be thin-walled with spacer in normal and kinked condition[.];

- 194 FIG. 4A, 4B, and 4C present the parts of the storage container in relative position  
with respect to each other[.];
- 195 FIG. 5A and 5B present side views of the storage container[.];
- 196 FIG. 6 presents a transparent front view of the interior of the storage container[.];
- 197 FIG. 7A and 7B are cross-sectional views of two embodiments of the male  
collection device[.];
- 198 FIGS. 8A, 8B 8C, 8D, 8E, and 8F are views of embodiments of the male  
compression tube spreading tool and use of said tool[.];
- 199 FIG. 9 is a perspective view of the male collection device in expanded state for  
insertion of penis[.];
- 200 FIGS. 10A, 10B, 10C, and 10D are semi-transparent views of connection and  
liquid transfer mechanisms used in collection-conveyance and conveyance-storage  
connections among novel and existent devices[.];
- 201 FIGS. 11A, 11B, and 11C illustrate the application of novel wicking flow system  
for enabling ascendant flow of urine over a high point in a gravity-driven flow path, for  
enabling flow of urine to a storage point that is at a higher location than the urine  
collection location, and for enabling removal of pools and drops of liquid urine from  
within the interior regions of a novel urine collection device for human males and novel  
urine conveyance tube[.];
- 202 FIG. 12 illustrates a[n] first alternate embodiment of the sheath collection device  
with slitted application and hook-and-loop fastening[.];
- 203 FIG. 13 illustrates a[n] second alternate embodiment of the sheath collection  
device with slitted application and zip-lock-type fastening[.];

204 FIG. 14 shows a perspective view of an elastic tube application method for the  
collection device[.];

205 FIG. 15 shows a perspective view of a rigid plastic bellows application method  
for the collection device[.];

206 FIG. 16 shows a perspective view of a spring containing a toothed plastic strap  
application method for the collection device[.] and;

207 FIG. 17 shows a hand-held application device for the collection device.

#### DETAILED DESCRIPTION OF THE INVENTION

208 Referring to FIGs. 1, 2A and 2B, novel urine management system **50** comprises  
novel urine collection device **20** for human males that collects and transfers urine from  
penis **261** to a novel urine conveyance tube **10** that then conveys urine to a novel urine  
storage device **30** wherein urine is converted to and stored in immobilized form prior to  
disposal. All three components of urine management system 50 are serially connected as  
in FIGs. 1, 2A and 2B, i.e. urine collection device **20** is connected to urine conveyance  
tube **10** through [connection mechanism] second wicking interconnection 70, and urine  
conveyance tube **10** is connected to urine storage device **30** through [connection  
mechanism] first wicking interconnection 60.

209 In simplest form, connection of these novel components as urine management  
system **50** provides continuous collection of liquid urine from incontinence leakage into  
novel urine collection device **20**, conveyance of that urine through novel urine  
conveyance tube **10** flowing under gravitational influence, and absorption and storage of  
the urine in immobilized form in novel urine storage device **30**. When urine storage  
device **30** has become sufficiently filled with urine, it is replaced with a fresh unfilled

storage device, and urine[-containing] storage device **30** containing urine is disposed of as solid sanitary waste.

210        Incorporation of novel wicking spacer element [transport means] **260**, conveyance tube wicking spacer **106**, and second wicking spacer continuous connection **340** within the aforementioned novel devices for collection, conveyance and storage of urine, in combination with wettable interior surfaces on wall[s] of conduction tube **250** and tube film layer **104**, and first and second wicking interconnections **60** and **70** between [the devices] urine conveyance tube **10**, urine collection device **20**, and urine storage device **30**, enable the creation of a novel continuous path for the wicking transport of urine within urine management system **50**. Thus, in the preferred embodiment for ambulatory human males, and referring to FIGs. 1 and 10A-D, urine collection device **20** is removably affixed to urine conveyance tube **10** within [system connection] second wicking interconnection **70** by means of the combination of collector-conveyance connector **290**, and conveyance-collector connector **11**. Urine [C]onveyance tube **10** is connected to urine storage device **30** within [system connection] first wicking interconnection **60** through the combination of conveyance-storage connector **12**, and storage-conveyance connector **41**. Urine [C]ollection device **20** contains wicking spacer element **260**, urine conveyance tube **10** contains conveyance tube spacer wicking spacer **106**, and urine storage device **30** contains second wicking spacer continuous connection **340**. A first w[W]icking spacer continuous connection [pieces] **23** and a second wicking spacer continuous connection **340** provide contiguous wicking connections between collector wicking spacer element **260**, conveyance tube wicking spacer **106**, and [storage] second wicking spacer continuous connection **340**. [Pieces] First wicking spacer



continuous connection 23 and second wicking spacer continuous connection 340 also may be physical extensions of wicking spacer[s] element 260 and second wicking spacer continuous connection 340.

211 Referring now to FIGs. 11A-C, a continuous wicking path facilitates siphoning drainage over high point **120** as shown in FIG. 11A, enables storage of urine in urine storage device **30** that are higher than urine collection device **20** as shown in FIG. 11B, and, as shown in FIG. 11C, collects and removes to storage isolated residual pools and drops [9] of liquid urine **9** that might otherwise remain in urine collection device **20** or in urine conveyance tube **10**, and cause irritation and injury to the skin of penis **261** from the moisture and decomposition products of the urine.

212 It is also within the description of novel urine management system **50** that [devices] urine collection device 20, urine conveyance tube 10, and urine storage device 30 may be constructed and assembled as contiguous units or subassemblies comprising a plurality of novel devices in contiguous position within one or more continuous shells that provide the urine impervious barrier, and additionally may be constructed and assembled as a single, continuous unit wherein [all functional entities] urine collection device 20, urine conveyance tube 10, and urine storage device 30 are in contiguous position within a continuous shell that provides the urine impervious barrier.

213 Additionally, [novel devices] urine collection device 20, urine conveyance tube 10, or urine storage device 30 also can be used to perform the functions of urine collection, conveyance or storage, in combination with one or more of the existent devices for collecting urine (e.g., condom catheters), conveying urine (e.g. rubber tubing), and storing urine (e.g., leg bags), none of which are equipped with means for the

novel wicking transport of the instant invention. Connection of [novel devices] urine collection device 20, urine conveyance tube 10, and urine storage device 30 for such independent use can only be accomplished by replacing or supplementing connecting devices used in [system connections] first wicking interconnection 60 and second wicking interconnection 70 with special connecting devices that are constructed to connect with aforementioned existent devices so as to avoid interference from or confounding of drainage action by the wicking or separating structures within [novel devices] urine collection device 20, urine conveyance tube 10, and urine storage device 30. It should also be clear that addition of wicking materials to such existent other devices for collecting, conveying, and storing urine, none of which are currently equipped for the novel wicking transport, will result in conversion of such devices to fall within the description of the novel devices for collection, conveyance and storage of urine of the instant invention.

#### URINE COLLECTION

- 214 Referring now to FIGs. 7A-B, urine collection device **20** comprises a thin-wall conduction tube **250** of diameter sufficient to surround but not constrict penis tip [head] **262** as well as any spacer or wicking spacer element[s] **260**, and compression tube **210**, which can be attached to conduction tube **250**, as illustrated in FIG. 7A, or can overlie conduction tube **250**, as illustrated in FIG. 7B. Conduction tube **250** has collector-conveyance connector[ion] **290** at its distal end for connection to a urine conveyance tube. Conduction tube **250** may also contain spacer or wicking spacer element[s] **260**.
- 215 In the "attached" embodiment shown in FIG. 7A, compression tube **210** is sized to provide an area of radial compression contact on the penis shaft that is sufficient to

minimize the slippage of compression tube **210** from its location on the penis **261**, and to seal against leakage of liquid urine between the penis skin and compression tube **210**. In the "underlying" embodiment shown in FIG. 7B, compression tube **210** is sized to minimize the analogous movement of or leakage past conduction tube **250**.

216        Conduction tube **250** can be made from a rubbery polymer such as silicone rubber or latex rubber, from polyolefin or other flexible film materials, or from fabrics, including elastic and elasticized fabrics, that can be coated or treated if needed to minimize movement of compression tube **210** on the penis skin and the leakage of liquid or vapors. The wall thickness is selected to provide the physical flexibility and conformability to facilitate liquid sealing and frictional stability on the skin surface.

217        Compression tube **210** may be made of one or more layers of woven elastomeric fabric material, non-woven elastic fabric, elastic fiber-containing fabric, or elastomeric sheeting made from latex or silicone rubber. If a fabric material is used, appropriate areas of fabric can be treated with water-repellant materials such as silicone oils to render that part of the fabric structure water- and urine-repellent to prevent liquid urine from penetrating the fabric, or can be coated with a waterproof, elastomeric coating that will act as a barrier to liquid and vapors. When a fabric material is used to form compression tube **210**, uncoated surface areas and open channels within the fabric weave will allow evaporation of water vapor from and penetration of atmospheric oxygen to skin surfaces that lie under the fabric.

218        In the "attached" embodiment, illustrated in FIG. 7A, conduction tube **250** is connected to compression tube **210** via mutual connection to collection device interface **251**, these connections being made while compression tube **210** is in a radially-stretched

condition in order to ensure a leak-free connection when compression tube **210** is in its stretched mode on a penis. Collection device interface **251** may be an independent piece or may be a part of conduction tube **250** or compression tube **210**. Connection to collection device interface 251 can be made by joining methods suitable for materials that change dimension during use, such as bonding with elastomeric adhesives, or other techniques known to those skilled in the art.

219 If desired, portions of the skin contact surface of compression tube **210** can be coated with a material, such as a latex rubber, that will provide enhanced frictional ("antislip") characteristics against the skin surface of penis **261**. FIG. 7A shows a ring **220** of frictional material coating on the inner surface of compression tube **210**. Instead of applying ring **220** as a coating, one or more thin sheets of a frictional elastomeric material such as latex rubber, in the form of rings, strips, or other shapes, can be interposed between compression tube **210** and the skin of penis **261** to provide the desired frictional characteristics. These pieces of elastomeric sheet can be separate from or attached to compression tube **210**. Such coatings or strips may appear as complete rings **220** around the internal circumference of compression tube **210** or as independent areas of materials at anti-slip material application locations **221**.

220 Similarly, as a means to provide an enhanced liquid-sealing barrier against the skin of penis **261**, portions of compression tube **210** can be coated with a material, such as a silicone rubber of low durometer or a foamed polymer having elastomeric properties, at liquid-sealing material application point **230**, which is distal to anti-slip material application locations 221 of the anti-slip materials. Alternatively, one or more strips of a sheet of a sealing material such as a silicone rubber of low durometer or a foamed

polymer having elastomeric properties can be interposed between compression tube **210** and the skin of penis **261** at [location] liquid-sealing material application point 230 to provide an enhanced liquid sealing capability. These separate strips of elastomeric sheet or foam can be separate from or attached to compression tube **210**. Such coatings or strips may be applied as complete rings around the internal circumference of compression tube **210** or as independent areas of materials at additional liquid-sealing material application points **231**.

221        As a further option or as an additional aid for providing liquid sealing capability, a layer of an appropriate urine resistant cream or jelly product may be coated onto the skin surface of penis **261** so as to form one or more circumferential rings around the penis shaft in the region where compression tube **210** will be applied, and distal to the anti-slip material application locations **221** of the frictional materials, thus forming one or more barriers to urine leakage along the skin surface in [areas] liquid-sealing material application point 230 and additional liquid-sealing material application points 231.

222        In the "underlying" embodiment, illustrated in FIG. 7B, conduction tube **250** is extended proximally along the shaft of penis **261** a distance sufficient such that compression tube **210** is completely underlain by a portion of conduction tube **250**. Compression tube **210** is located at a position on penis **261** so as to provide compression onto conduction tube **250** and thence onto the underlying portion of penis **261** to enable frictional holding ("antislip") and leakage prevention actions analogous to those provided in the "attached" embodiment, which is described above, to be accomplished through conduction tubing **250**. The materials used in conduction tube **250** may provide frictional and leak prevention characteristics.

223 If desired, portions of either or both of the surfaces of conduction tube **250** can be coated with a material, such as a latex rubber, that will provide enhanced frictional ("antislip") characteristics against the skin surface of penis **261** or against the inner surface of compression tube **210**. FIG. 7B shows frictional material coated as a ring **220** and as separate [spots] anti-slip material application locations 221 on the surface of conduction tube **250**. Instead of applying frictional material as a coating, one or more thin sheets of a frictional elastomeric material such as latex rubber, in the form of rings, strips, or other shapes, can be interposed between conduction tube **250** and the skin of penis **261** or between conduction tube **250** and compression tube **210** to provide the desired frictional characteristics. These pieces of elastomeric sheet can be separate from or attached to conduction tube **250**.

224 Similarly, portions of either or both of the surfaces of conduction tube **250** can be coated with a material, such as a silicone rubber of low durometer, that will provide enhanced liquid-sealing barrier against the skin of penis **261** or against the inner surface of compression tube **210**. FIG. 7B shows conduction tube **250** coated with liquid-sealing material as a ring at liquid-sealing material application point 230 and as separate spots at additional liquid-sealing material application points 231, liquid-sealing material application points **230** and additional liquid-sealing material application points 231 being distal to anti-slip material application locations 221 of the frictional materials.

225 Instead of applying liquid-sealing material as a coating, one or more thin sheets of a liquid-sealing elastomeric material such as a silicone rubber of low durometer or a foamed polymer having elastomeric properties, in the form of rings, strips, or other shapes, can be interposed between conduction tube **250** and the skin of penis **261**, or

between conduction tube **250** and the inner surface of compression tube **210** to provide the desired liquid-sealing characteristics at [locations] liquid-sealing material application point 230 and additional liquid-sealing material application points 231. These pieces of elastomeric sheet can be separate from or attached to conduction tube **250**. FIG. 7B shows liquid-sealing sheet materials applied as a ring at liquid-sealing material application point 230 and as separate pieces at additional liquid-sealing material application points 231 on the surface of conduction tube **250**.

226        As a further option or as an additional aid for providing liquid sealing capability, a layer of a urine resistant cream or jelly product, which is also compatible with the materials used in conduction tube **250**, may be coated onto the skin surface of penis **261** so as to form one or more circumferential rings around the penis shaft in the region where compression will be applied, and distal to the anti-slip material application locations 221 of the frictional materials, thus forming one or more barriers to urine leakage along the skin surface [in areas] at liquid-sealing material application point 230 and at additional liquid-sealing material application points 231.

227        Referring now to FIGs. 7A-B, 8A-E, and 9, in order to fit compression tube **210** over penis **261**, especially when penis **261** is in the flaccid state, it is necessary to enlarge the area of the lumen of elastic compression tube **210** sufficiently so that penis **261** can be inserted into conduction tube **250** or so that conduction tube **250** may be pulled over penis **261**. Enlargement action is required both for the attached embodiment illustrated in FIG. 7A and for the overlying embodiment illustrated in FIG. 7B. Enlargement action can be accomplished by applying outward tension forces to open compression tube **210** at the end that is intended for insertion of the penis.

228 Referring now to FIGs. 8A-E and 9, which illustrate the actions of compression tube 210 and the tube-spreading tools 280 used therewith, the direction of movement of parts and components is indicated by small arrows enclosed within parenthetical marks (→). In the attached embodiment, compression tube 210 is attached to conduction tube 250 and tensioning points 214, located around the circumference of compression tube 210, are formed when [tips] legs 281 of compression tube-spreading tool 280 are inserted into [receiving openings] pockets or loops 212, which are located on the perimeter of compression tube 210. [Tips] Legs 281 of tube-spreading tool 280 are in compressed [state] span 282. The length of [tips] legs 281 is selected to be sufficient to enlarge the entire length of compression tube 210 so as to enable positioning of compression tube 210 on penis 261.

229 Pockets or loops [Receiving openings] 212 are located along the circumference of compression tube 210 such that after insertion of legs 281 of two tube-spreading tools 280 into [openings] tensioning points 214 on opposite sides of compression tube 210, [expansion of distance] compressed span 282 between [tips] legs 281 to enlarged [state] span 283 together with the act of pulling tube-spreading tools 280 away from each another will cause tensioning points 214 to become the corners of rectangular area 215. Tensioning forces are applied to an extent necessary to increase the dimensional size of rectangular[ly-shaped opening] area 215 formed by legs 28[0]1 so as to allow insertion of penis 261, as illustrated in FIG. 9.

230 In the case of use of three tensioning points comprising three equidistant pockets or one long pocket and one short pocket, the two-tipped tube-spreading tool is inserted into two of the equidistant pockets or the single long one, and a single tipped tool is



inserted into the other empty pocket. The spreading actions will result in the tube lumen assuming a triangular shape.

231 Referring to FIG. 8A, [receiving openings] pockets or loops 212 may be in the form of pockets having one or more openings into a chamber, or in the form of loops of fabric or fiber into which the tool tips are inserted. [Tips] Legs 281 may be inserted into a long pocket or [loop] 212 or into [two] adjacent first small pocket or loop [smaller pockets or loops] 212A and second small pocket or loop 212B formed on the circumference of compression tube 210. Pockets or loops 212, or first small pocket or loop 212A and second small pocket or loop 212B, are formed by attachment of two or more walls 213 of flexible material(s), narrow strips of flexible materials, or one or more fibers of flexible materials onto the outside or the inside walls of compression tube 210. The position and depth of pockets or loops 212 is sufficient to cause the entire length of compression tube 210 to be expanded when a spreading tool [tip] leg 281 used is long enough to fill the depth of pockets or loops 212. FIG. 8A shows a top view of the preferred embodiment equipped with two spreading pockets or loops 212 on compression tube 210 having tube-spreading tools 280 inserted in compressed state, and also shows a partial top view of the same embodiment equipped with [two small, separate] first small pocket[s] or loop[s] 212A and second small pocket or loop 212B.

232 FIG. 8B shows a perspective view of urine collection device 20 that illustrates the action of tube-spreading tools 280, wherein two tube-spreading tools 280 in the form of spring-material spreaders in compressed span 282, are inserted into pockets or loops 212 and then allowed to revert to [expanded] enlarged span 283 thereby resulting in the

stretching of the lumen of compression tube **210** in one dimension. In FIG. 8B, collector-conveyance connector **290** is shown with conduction tube interface **291**.

233 As illustrated in FIG. 8C, two tube-spreading tools **280** are then pulled away from one another to form a rectangular opening with tensioning points **214** at the corners.

234 It should be understood that various means for providing expansion forces for tube-spreading tools **280**, such as are illustrated in FIG. 8D and 8E, may be used, including but not limited to: spring-material spreaders **280A**;; expansion pincers **280B** in which at least one of the arms (aa' and bb') that connect the handles to legs is not linear and in which compression of the handles **285** causes the legs **281** to move away from rather than towards each other, and devices such as tensile translation device **280C** that translate tensile forces on pull point **286** to lateral spreading movement in legs **281**, as well as other such devices familiar to those knowledgeable in the art.

235 Tube-spreading tool **200**, when made in shapes and of materials that are sufficiently small and lightweight, may be incorporated or inserted as a component into the overall structure of the compression tube itself, and allowed to remain more or less permanently in place after incorporation or insertion, thus avoiding the need for finding, inserting and removing special tools each time the compression tube **210** is to be expanded. One embodiment of tube-spreading tool **200** is illustrated in FIG. 8E, in which small expansion pincers **289** have finger tabs **288** and lower tips **287** and upper tips **284** that point in both directions. Tube-spreading [T]tool **200** is used in conjunction with a alternate embodiment pocket [or loops] **212C** comprised of two or more pockets or loops, one located a small distance above the other, and having the openings for tool insertion facing each other. Two such sets of pockets or loops, are located on opposite sides of

compression tube **210**. Lower t[T]ips and upper tips 284 of tube-spreading tool 200 are incorporated into the overall compression tube **210** structure during manufacture or are inserted into alternate embodiment pockets **212C** prior to use. Tube-spreading t[T]ool 200 is held in place in alternate embodiment pockets [or loops] **212C** by lower tips 287. Squeezing two pairs of finger tabs **288** together between thumb and finger of two hands will provide a lateral movement of lower tips 287 stretching compression tube **210** in one dimension, while pulling pairs of squeezed finger tabs **288** apart will provide a longitudinal stretching of compression tube **210**.

236        Once compression tube **210** has been expanded to dimensions adequate for admission of penis **261**, penis **261** is positioned within lumen opening to provide adequate holding and sealing actions, as illustrated in FIG. 9, and the expansion forces enlarging the lumen are released at a rate such that unpleasant sensations and/or injury to penis **261** from contraction of compression tube **210** do not occur.

237        The key actions of this aspect of the instant invention are: (1) the temporary enlargement of the opening of compression tube **210** by mechanical stretching so as to allow passage of a penis **261** into the lumen of expanded compression tube **210**, and (2) subsequent release of the expansion forces so as to allow compression tube **210** to radially compress penis **261**. Such stretching can be accomplished by many types of mechanical devices familiar to those skilled in the art and the examples cited are not meant to limit the means used.

238        Referring now to FIG. 12, tubular sheath **1220** is shown fully extended with cavity **1207** ready to accept the penis for urine collection, and tubular sheath connection **1209** ready to receive collected urine. Tubular [S]heath 1220 is open at slit **1203**, which

is disposed with multiple[-]hook-and-loop fasteners **1201**. When tubular sheath 1220 is in place on the penis, hook-and-loop fasteners **1201** are used to close slit **1203**, shown as closed slit 1205. Similarly, and now referring to FIG. 13, zip-lock sheath 1320 connected to zip-lock sheath connector [conveyance device] 1307 is disposed with zip-lock slit 1301 which is brought together by zip-lock-like fasteners **1303** around the penis which sits in zip-lock sheath cavity 1305.

239 Referring now to FIGs. 14, 15, and 16, devices that enable users to apply elastic tubing sheath[s] 1407, expanded length sheath 1509, and unrolled ring and sheath 1613 onto a penis are disclosed. Elastic tubing **1401** is fixedly connected to sheath top **1403** in preparation for rolling elastic tubing sheath 1407 downwards longitudinally from penis entry elastic tubing cavity 1420 to [conveyance device] elastic tubing connector 1405. The user unrolls rolled sheath **1413** upwards along the shaft of the penis until elastic tubing sheath 1407 is fully extended. Elastic tubing **1401** helps elastic tubing sheath 1407 to grip and to maintain its position on the penis.

240 Referring now to FIGs. 15 and 16, for sheaths that can maintain their positions through their own elastic or other frictional properties without the aid of elastic tubing **1401**, hook-and-loop fasteners **1201**, or zip-lock-type fasteners **1303**, reversibly expandable rings such as rigid plastic bellows ring 1501 can be employed. Rigid plastic [B]bellows ring 1501 is removably attached in its unexpanded state to bellows ring sheath top 1520, and co-rolled sheath with attached bellows ring **1505** can be rolled down towards [conveyance device connection] bellows ring connector 1524. In use, the user pulls rolled sheath and attached bellows ring 1505 to expand the rolled diameter **1507** at short length sheath 1522, and unrolls the expanded [diameter] length sheath 1509

upwards longitudinally along the penis shaft. As expanded length sheath 1509 unrolls and is removed from close proximity to expanded bellows ring 1503, expanded length sheath 1509 shrinks in diameter and grips the penis. When expanded length sheath 1509 is nearly completely extended, expanded bellows ring 1503 and the remaining sheath can be compressed and unrolled to a point where compressed rigid plastic bellows ring 1501 can be detached from the sheath. Detached rigid plastic bellows ring 1501 can then be pulled to expanded [state] bellows ring 1503, removed from the penis, and discarded. Expanded length [S]sheath 1509 can maintain its position on the penis shaft through its own elasticity. Along the same lines, and referring now to FIG. 16, spring coil ring 1615 comprising spring coil 1601 and contained toothed plastic strap 1603 shown in state change 1605 proceeding from exposed state to confined state within spring coil 1601, is removably attached to the cavity perimeter 1620 of lengthened spring coil sheath 1622 and rolled down longitudinally, lengthened spring coil sheath 1622 and spring coil ring 1615 together, towards [conveyance connector] spring coil sheath connector 1607. Spring coil ring 1615 is completely enclosed by lengthened spring coil sheath 1622. Before use, the user pulls on the co-rolled sheath and attached spring coil ring 1609 to expand the diameter of the co-rolled ring and sheath 1611, places the open end over the penis, and unrolls co-rolled ring and sheath 1611 along the shaft of the penis away from the penis tip until [sheath 1622 is fully extended] unrolled ring and sheath 1613 is fully extended. As it unrolls and is removed from close proximity to the expanded spring ring, elastic lengthened spring coil sheath 1622 shrinks in diameter and grips the penis. When lengthened spring coil sheath 1622 is completely extended, spring [ring] coil 1601 is detached from cavity perimeter 1620 of lengthened spring coil sheath 1622, which

retracts elastically to grip the penis. [Detached] Spring coil ring **1615** is removed from the penis and discarded.

241 Referring now to FIG. 17, hand-held jaw ring expander **1701** for extending the sheath over the penis is disclosed. The user compresses device lever **1703**, which causes expansion ring **1705** to open. In use, the end of expansion ring sheath **1711** that is attached to [conveyance device connector] expansion ring connector **1713** is inserted into the expansion ring **1705**, in its inactivated compressed state, and penis entry end **1720** of [sheath **1711** is] draped sheath **1709** over expansion ring **1705**. Then device lever **1703** is compressed, causing expansion ring **1705** and surrounding draped sheath **1709** to increase in diameter. Expanded ring **1705** and expansion ring sheath **1711** are then moved longitudinally up the shaft of the penis. When expansion ring sheath **1711** is nearly fully extended, device lever **1703** is released, allowing expanded ring **1705** and expanded expansion ring sheath **1711** to contract. Any remaining expansion ring sheath **1711** is then unrolled onto the penis leaving expansion ring sheath **1711** self-secured on the penis through its own elasticity. Device lever **1703** is again compressed, which enlarges in-place ring **1703** and allows it to be removed from the penis.

242 Referring now to FIGs. 1, 2A-B, and 7A-B, in the preferred embodiment for novel urine collection device **20**, a wicking spacer element **260** is located within conduction tube **250** between penis tip **262** and collector-conveyance connector **290**. Wicking spacer element **260** acts as a wicking flow channel for liquid urine and also serves to prevent complete closure of conduction tube **250** lumen and blockage of flow of free liquid urine when either conduction tube **250** or collector-conveyance connector **290** becomes crimped or folded. Wicking spacer element **260** may be forked or split near to

penis tip 262 of penis 26[0]1 to enable more effective contact with the inner surface of conduction tube **250**.

243 Referring to FIGs. 1, 2A-B, and 7A-B, all of or selected areas of the interior surface of conduction tube **250** are rendered wettable by urine by any one of several methods known to those skilled in the art, including but not limited to: coating the surface with a wettable coating such as a skin-compatible, nonionic or anionic surfactant that is also compatible with the surface; subjecting the surface to a treatment with charged particles, such as from a high-voltage corona discharge, to render the surface water-wettable; or forming conduction tube **250** from a multi-layer film material in which the interior film layer is more wettable than the outer wall material. When the areas of interior walls of conduction tube **250** that are rendered urine-wettable are in contiguous contact with wicking spacer element[s] **260**, wicking transfer of urine between wall and spacer element is enabled.. Thus, any drops or pools of urine that contact the urine-wettable interior wall areas of conduction tube **250** will be caused to wet and spread out on the wettable surfaces until the spreading liquid urine makes contact with wicking spacer element[s] **260** which will wick up urine, removing it from the interior wall of conduction tube **250** and conveying it to [conduction]collector-conveyance connector 290.

244 In order to enable effective connection of novel urine collection device **20** to existent art tubes for conveying urine, and referring now to FIGs. 2A-B, 7A-B, and 10C, collector-conveyance connector[ion] 290 attached to conduction tube **250** may be connected through adapter fitting **24** that will cause wicking spacer[s] element 260 and first wicking spacer continuous connection 23 to be located in a region within the

connection that will not interfere with gravitational flow of urine into connected existent art urine tube **10EX**.

245        It should be clear that addition of wicking materials to such prior art sheath catheters, none of which are currently equipped for such novel wicking transport, will result in conversion of such catheter devices to fall within the description of the novel conduction tube devices for collection of urine of the instant invention.

#### URINE CONVEYANCE

246        As shown in FIG. 1, novel urine conveyance tube **10** of the instant invention conveys urine from [novel] urine collection device **20** to novel urine storage device **30**. Referring now to FIGs. 10A, 10B, 11A, and 11B, [interconnections] second wicking interconnection 70 and first wicking interconnection 60 between the [devices] urine collection device 20, urine conveyance tube 10, and urine storage device 30 contain contiguously-located, wicking-continuous connections first wicking spacer continuous connection 23[/] and conveyance tube wicking spacer 106, and conveyance tube wicking spacer 106[/] and second wicking spacer continuous connection 340, which enable bridging flow of urine between devices. Bridging urine flow, in combination with conveyance tube wicking spacer 106 and urine-wettable lumen surfaces of tube [wall] film layer 104 within urine conveyance tube **10**, enable the creation of a continuous path of wicking transport within urine management system **50**. As shown in FIGs. 10A and B, while the [connection configuration] second wicking interconnection 70 may differ dependent upon the relative sizes of collector[ion]-conveyance connection **290** from urine collection device **20** and [inlet connection] conveyance-collector connector 11 for urine conveyance tube **10**, the wicking-contiguous connection between first wicking spacer



continuous connection 23 and conveyance tube wicking spacer [/]106 is accomplished by [connections] the combination of second wicking interconnection 70[/], collector-conveyance connector 290[/], and conveyance-collector connector 11.

247        Such continuous paths of wicking transport facilitate siphoning drainage of urine over high point[s] 120 located higher than urine collection device 20 (FIG. 11A), enable storage of urine in [novel storage means] urine storage device 30 at locations higher than the collection source (FIG. 11B), and collect and remove to storage those isolated residual pools and drops of urine 9 (FIG. 11C) that might otherwise remain in urine conveyance tube 10 to cause health and skin problems for the user. Wicking-continuous connection with similar means for wicking within urine collection device 20 also enables the wicking actions of urine conveyance tube 10 to aid in removal isolated pools and drops of liquid urine 9 on the inner surfaces of urine collection device 20,

248        It is also within the intent of the instant invention and the relationship of novel urine conveyance tube 10 to the description and intent of novel urine management system 50 that [devices] urine conveyance tube 10, urine collection device 20, and urine storage device 30 may be constructed and assembled as contiguous units or subassemblies comprising a plurality of devices in contiguous position within one or more continuous shells that are impervious to urine, and also as a single, continuous unit wherein [all functional entities] urine conveyance tube 10, urine collection device 20, and urine storage device 30 are in contiguous position within a continuous shell that is impervious to urine.

249        Novel urine conveyance tube 10, also can be used independent of urine management system 50 to perform the function of conveyance in combination with one

or more of the existent other devices for collecting urine (e.g., condom catheters) and storing urine (e.g., leg bags), none of which are equipped with means for the novel wicking transport of this invention. Connection of [device] urine conveyance tube 10 for such independent use can be accomplished by replacing connecting devices used in [system connections] first wicking interconnection 60 and second wicking interconnection 70 with special connecting devices that are dimensioned to connect directly with existent devices to facilitate formation and transport of drops or streams of liquid urine 9 that can be handled by the existent devices. FIGs. 10A and 10B show different configurations for [conveyance tube inlet] conveyance-collector connector 11 connecting with collector-conveyance connector 290 from either a novel or an existent art collection device. In FIGs. 10D and 11A, an existent art leg bag collection device **30EX** is shown connected to novel urine conveyance tube 10 (which is itself connected to novel urine collection[or] device 20) via a second conveyance-collector connector 25 and receiving drops of liquid urine 9 that are being formed at a drip point that is part of second conveyance-collector connector 25 and that is physically located lower than the urine source.

250 Referring now to FIGs. 2A, 2B, 3A, and 3B, urine conveyance tube 10 comprises waterproof conveyance tube film layer **104** that can easily conform to varied and changing contours and shapes, and can be made from thin-walled plastic film, e.g. 2-mil polyethylene, the inner thin wall and outer thin wall, 1041 and 1042 respectively, of which are illustrated in FIG. 2B. In the preferred embodiment, conveyance tube wicking spacer **106** spans continuously along its length the lumen of urine conveyance tube 10 to prevent urine conveyance tube 10 from becoming blocked when pressed together in a

crimping or kink[ing] 202 [action] by an external force, as illustrated in FIG. 3A, which would prevent flow through the tube. Presence of conveyance tube wicking spacer **106** prevents full and complete closure of internal wall surfaces of urine conveyance tube **10** leaving enough [tube opening area] tube lumen **102** to allow the expected fluid flow to pass. Conveyance tube wicking s[S]pacer **106** provides an effectively continuous barrier to wall sealing along the length of urine conveyance tube **10**, and may have the same or a variety of different cross-sectional shapes along that length. In the preferred embodiment, conveyance tube wicking spacer **106** is constructed of as flexible a material as possible, is of low density so as not to add substantial weight to the tube structure, has an open, porous internal structure or a high external surface roughness that will result in a porous leaky seal even when pressed against the internal surfaces of urine conveyance tube **10**, and is relatively more wettable by water than polyolefins, so as to enable aqueous fluids to wet the surface and interstices.

251        Conveyance tube wicking spacer **106** may be made in several forms and from a variety of materials: from aggregates of fibrous materials that derive their physical stability from the aggregation (for example, single component or blended fibers of wool, cotton, rayon, nylon, polyester, etc, in the forms of yarns, woven fabrics, mats or felts); from open-cell foamed polymers and elastomers that are wetted by aqueous fluids and that derive their physical stability from the polymer network (for example, polyurethane foams); from open-mesh materials that derive their physical stability from the strength of the individual bound fibers (for example, copper and steel "wools" and meshes and "fiber pads" of synthetic polymers such as polypropylene, and nylon); or from flexible solids (for example, rubbery polymers such as latex and silicone rubbers).

252 In the preferred embodiment, conveyance tube wicking spacer **106** is made of material with wicking properties, and is capable of conveying and guiding the flow of liquids such as urine that wet those materials and fill the capillary spaces between the fibers or foam cell walls. Thus, in one embodiment, conveyance tube wicking spacer **106** is constructed of rayon felts with a width from approximately 15 to 50 mm (0.6 to 2 inch) and a thickness from approximately 2.54 to 5.08 mm (0.1 to 0.2 inch), while in another embodiment, conveyance tube wicking spacer **106** is constructed of bonded cellulose acetate fiber bundles. In yet another embodiment, conveyance tube wicking spacer **106** is constructed of nylon mesh in different thicknesses or of polyethylene films in 3- to 10-mil thickness. Also in the preferred embodiment, the surface of conveyance tube film layer **104** is either formed from wettable materials or has been subjected to surface treatments to render that surface wettable for holding liquid.

#### DESCRIPTION OF URINE STORAGE MEANS

253 Referring to FIGS. 4A-C, 5A-B, and 6, urine storage device **30** comprises urine wicking and [transport channel] wicking conduit **341**, barrier wall **330**, and urine absorption/storage element **350**, all enclosed within first and second urine-impervious outer walls **310** and **320**.

254 First and second urine-impervious [O]uter walls **310** and **320** are sealed together by thermal or adhesive bonding seals **311** around their perimeter except at [tube-storage device connection region] first wicking interconnection **60**. First and second urine-impervious outer [W]alls **310** and **320** may also be formed from a single sheet of wall material by folding along one edge of perimeter and sealedly attaching the others.

255 Referring to FIG. 4A, barrier wall[s] 330 and first urine-impervious outer wall  
310 may also be sealed together along compartment defining lines 380 which cause the  
absorption/storage region to be divided into contiguous compartments that are  
interconnected near the top. Second urine-impervious outer [W]wall 320 may also be  
sealed to [walls] first urine-impervious outer wall 310 and barrier wall 330 during  
formation of compartment-defining lines.

256 In other embodiments of the device, second urine-impervious outer wall[s] 320  
and first urine-impervious outer wall 310 may be of unequal area, being joined with  
barrier wall 330 along lines such that the distribution and the absorption/storage regions  
are unequal in areal size, as illustrated in FIG. 5B where first urine-impervious outer wall  
310 is attached to barrier wall 330 and the absorption/storage region is smaller.

257 Referring to FIGs. 5A and B, first urine-impervious outer wall 310 may also  
incorporate additional wall materials 312, for example into peripheral edges in the  
vicinity of [edge] adhesive bonding seals 311, for example by pleating and folding of the  
wall material during fabrication, to enable the unused device to have a small volume  
while allowing for swelling expansion of storage compartment volume when liquid  
absorption occurs.

258 First and second urine-impervious outer [W]walls 310[,] and 320, and barrier wall  
330 can be fabricated from any flexible urine-impervious materials such as thin polymer  
films, e.g., 2-mil polyethylene, coated fabrics, or non-woven fabrics made from non-  
wetting fibers.

259 Urine storage d[D]evice 30 can be attached to the leg of the user by means of  
attachment straps 321. In the preferred embodiment shown in FIG. 4A-C, attachment

straps **321** are attached to [first] second urine-impervious outer wall 320, however, attachment straps **321** can also be attached to [second] first urine-impervious outer wall 310.

260 Referring to FIG. 4A, urine storage device 30 may also include first and second additional wall structures 360 and 370 that are exterior to the [front] first urine-impervious outer wall 310 and [back] second urine-impervious outer wall 320, respectively, and that are added for purposes such as improving skin contact comfort or providing added resistance to tearing or puncturing of urine-impermeable front and back walls. Since [these added walls] first and second additional wall structures 360 and 370 do not contact the conveyed or stored urine, there is no requirement that they have a liquid-tight seal in attachment to urine-impervious front and back walls.

261 Referring to FIGs. 10A and B, within [connector] first wicking interconnection 60 which connects urine conveyance tube 10 with urine storage device 30, second wicking spacer continuous connection 340 forms a liquid continuous wicking pathway between conveyance tube wicking spacer 106 and [/] second wicking spacer continuous connection 340 from the conveyance tube wicking spacer 106 which leads to wicking conduit **341**.

262 The purpose and function of barrier wall **330** is to limit the volumetric flow rate of urine entering the absorption/storage area in order to avoid the presence of fluid urine in excess of the capacity of the absorbent material. Referring to FIGs. 4A-C, urine flow through barrier wall **330** can be limited by the size, shape, and patterns of [perforations] barrier passages 331 through the wall material as shown in FIGs. 4A and 4B, or by

insertion of one or more panels of urine-permeable material **332** into the wall as shown in FIG. 4C.

263        Only free liquid urine or water vapor can pass through the flow limiting perforations or urine-permeable regions in the barrier wall **330**. Urine present within the interior of wicking [spacer] conduit **341** will only have access to the barrier passages **331** through liquid-continuous connection to external free liquid. Thus, free liquid urine must be present on the surface of the wicking [spacer] conduit **341** or be in contact with a urine-wettable surface which itself is in contact with the perforated or permeable area. in order for transfer of urine to take place.

264        Urine that passes through the perforations or through the permeable areas will appear as free liquid on the other side of barrier wall **330**, and can be imbibed and absorbed by the absorbent present in absorption/storage [compartment **320/330**] element **350**. Imbibing liquid urine causes many absorbents (e.g., superabsorbent polymers) to swell in volume. As urine is imbibed into an [absorbent] absorption/storage element **350** that contains such a swelling absorbent, the region of absorbent element nearest to the liquid urine entry point (perforate hole or permeable region) will swell in volume and when confined in a volume that is less than the volume that would be occupied by absorbent in a completely swollen condition, will eventually swell to an extent such that the swollen absorbent will offer resistance to entry of additional urine through that entry perforation or permeable location. Since liquid flow will seek the path of least resistance, the liquid urine will then enter through other perforations or permeable regions where the absorbent is not yet swollen. The overall effect will be to promote distribution of the urine to those regions in the absorption/storage [compartment **320/330**] element **350** that

are incompletely filled until all regions have been filled to capacity. Capacity is governed by the volume of [compartments in **320/330**] absorption/storage element 350, the distribution of [entry points] barrier passages 331, and total amount of absorbent in absorption/storage elements 350.

265 Referring to FIGs. 2A-B, urine will arrive at [storage entry] first wicking interconnection 60 either via wicking flow through conveyance tube wicking spacer 106 or as a free-flowing liquid through tube lumen **102**. Referring now to FIGs. 5A-B and 6, at [storage device entry] first wicking interconnection 60, wicked urine and free liquid urine will be imbibed by [wicking distributors] second wicking spacer continuous connection 340 and wicking conduit 341 or directed as free liquid into the single or multiple compartments in [distribution region **320/330**] urine storage device 30, thence directed toward the perforation or [permeation areas] barrier passages 331. The rate of absorption and capacity of urine absorbents have finite limits for each type of absorbent. To control passage of urine into the absorption area, storage device barrier wall **330** is perforated with an array of barrier passages [wall holes] **331** of sufficient size and number to afford the desired flow of urine through the barrier in a pattern that results in a more or less uniform wetting of [absorbent structure] absorption/storage element 350.

266 [Storage] W[w]icking conduit [spacer] **341** is a capillary wicking material located between [back] second urine-impervious outer wall 320 and barrier wall **330**. Thus, a liquid-continuous path of wick material is present from [tube-storage device connector region] first wicking interconnection 60 to lower edges of [absorbent array] absorption/storage element 350.



267 [Absorbent structure] Absorption/storage element 350 is located in each of the one or more separate compartments in urine storage device **30** in order to provide for uniform distribution of absorbed urine. [Absorbent array] Absorption/storage element 350 can be fixedly or removably attached to urine storage device **30** compartment walls. [Array] Absorption/storage element 350 may include any of a variety of commercially available products: gel-forming resins (for example, polyacrylamide, polyacrylic acid or its Na<sup>+</sup> salt, polyacrylic acid grafted onto starch or its Na<sup>+</sup> salt), a paper-like matrix of cellulose or other fibers that may contain fine particles of such gel-forming resins, needle-punched felt fiber pads, absorbent paper, or inorganic absorbents (for example, silica gel) that may be in combination with other aforementioned absorbents. Absorbent materials may also include physical adsorbents such as capillary wicking materials that attract and hold liquids in their interstitial volume.

268 For attachment to the human body, urine storage device **30** is folded around the contour of, for example, the calf, and attachment straps **321** are used to effect attachment via adhesive, hook and loop or other means.

#### DESCRIPTION OF URINE WICKING MEANS AND ITS EFFECTS

269 Each of the devices contains a wicking spacer component throughout the working length of the lumen of the device -- wicking spacer element[s] **260** in the collection device, conveyance tube wicking spacer **106** in the conveyance device, and [storage wicking spacer] second wicking spacer continuous connection 340 in the storage device. When [devices] urine conveyance tube 10, urine collection device 20, and urine storage device 30 are serially connected as shown in FIG. 1, then the respective wicking spacers are brought into contiguous contact by the coupling of collector-conveyance connector[s]

290 and conveyance-collector connector 11 to form the collection contiguous wick connection **13** between the wicking spacers in the collector and conveyance device, and by coupling of conveyance-storage connector[s] 12 and storage-conveyance connector [3]41 to form the contiguous wick connection **121** between the wicking spacers in the conveyance device and the storage device. Contiguous wick connections **13** and **121** are of sufficient size so that the resistance to flow across each of those contiguous contacts is not a flow-limiting point along the urine flow path. With good contiguous contact, urine that is traveling along a wick will easily bridge the gap between wicks and thus continue to move in the series-connected wicks in the same manner as if the connected ones were a single wick.

270 By using a material that is easily wetted by urine as the inner layer or coating on the inner layer of collector conduction tube **250** or conveyance tube film layer **104**, separate pools or drops [9] of liquid urine **9** will, upon contact with wettable surfaces, immediately wet the wettable surfaces and spread across them. If such wettable surfaces are themselves in contact with a wicking spacer, then the separate pools or drops of urine will be transferred to the wicking system and conveyed to the storage device, thereby causing the location(s) of the pools or drops of liquid urine 9 to become essentially free of liquid urine. It should be noted that the skin of penis **261** also constitutes a urine-wettable surface.

271 In hydraulically connected systems, fluid flows from regions of higher to lower pressure. In a gravity-driven system, flow is from a higher physical point (i.e. higher pressure from *height x density x gravitational constant*) to a lower physical point (i.e., lower pressure from *height x density x gravitational constant*). In urine-imbibing

materials such as incompletely saturated wicks and absorbents, the relative fluid pressure is influenced by the physical and chemical forces that hold the urine; the stronger those forces, the lower the relative fluid pressure. Thus, under some conditions where the wicking and absorbent materials have absorbed only a portion of their capacity, urine can flow in an ascending path to be imbibed by the partially saturated absorbent. In the contiguously-connected urine wicking system of the instant invention, the direction and rate of flow of urine within series-connected wicking spacer[s] element 260, conveyance tube wicking spacer 106, and second wicking spacer continuous connection 340 will be driven by the relative fluid pressure of the hydraulically-connected streams and pockets of urine in wicks and their associated contacting areas including the inner surfaces of conduction tube **250** in the immediate vicinity of penis **261**, the surfaces of conveyance tube film layer **104** where excess liquid urine flows, and [absorbent array] absorption/storage element 350 in the storage pack. Thus, free liquid urine can be wicked away from the vicinity of penis **261** and internal surfaces of conduction tube **250**, conveyance tube film layer **104**, and storage-conveyance connector [3]41. In addition, of the urine present in the wicking spacers, any excess liquid urine (e.g., urine not held within capillary spaces) will be subject to hydraulically induced flow from the wicks into the lower pressure regions in [absorbent array] absorption/storage element 350 within urine storage device 30. Thus, any freshly-emitted incontinence leakage reaching the walls of conduction tube **250** will be induced to flow away from the penis region, leaving the skin of penis **261** generally in a much drier state than would be experienced with prior art collection devices.

272        Removal of the excess liquid urine from the skin of penis **261** and from surfaces in urine collection device and urine conveyance tube [devices], **20** and **10** respectively, also reduces the volume of nutrients and fluid urine available to the various microbiological organisms that can grow and flourish in stale, standing urine. These microorganisms are frequently the source of urine decomposition products (e.g. ammonia) that are detrimental to the moist penis skin. Since the wick remains wetted with urine, the possibility exists that microorganisms may grow and thus become transferable back to the user. As a means to limit the growth of undesirable microorganisms in the urine within the wick, antibacterial materials can be applied to the wick substrate as surface coatings or treatments, or can be compounded into fibers, formed into similar wicking materials and attached in contiguous contact with the wicking spacer. There are commercially-available antibacterial materials whose properties are appropriate for the human contact use and that are effective against the organisms of concern for the situation (e.g., *Escherichia coli*, *Pseudomonas aeruginosa*); for example, Surfaccine®, a silver-based antibacterial coating material from Surfaccine Development Company, Tewksbury, MA is reported to be effective. To prevent growth of bacteria, wicking spacer element[s] **260** and conveyance tube wicking spacer **106** are coated with antibacterial substances. The coating process would be expected to cover all external and internal surfaces of the wick body in the region treated. The size of the treatment region is determined by the residence time required to achieve the desired limitation and control of the target microorganisms.

273        The connections between devices may be fabricated so that they are permanent or are attachable/detachable to enable periodic replacement. In the preferred embodiment,

nested fittings in upstream collector-conveyance connector[s] 290 and conveyance-storage connector 12 are the inner fittings and [downstream connectors] conveyance-collector connector 11 and storage-conveyance connector [3]41 are the outer fittings.

Other embodiments include combinations of permanent and detachable connections among the three devices: all devices detachably connected; collector device permanently connected to conveyance device that is detachably connected to storage device; and all devices permanently connected.

274 The following examples serve to substantiate the validity and novelty of the instant invention, but do not serve to limit the invention's scope as described and claimed herein.

#### EXAMPLE 1: DEVICE ENABLING INTERMITTENT CONVEYANCE OF URINE OVER A POINT HIGHER THAN THE SOURCE

275 Test 1) A 10-cm long x 1.0-cm wide x 0.30-cm thick piece of a commercial rayon acetate needled felting (basis weight = 220-g/sq meter(7.2 oz/sq yd); water holding capacity 2.6-g water/3.0-cu cm volume) was held suspended lengthwise above the surface of 0.9-wt % NaCl solution with the bottom edge of the felt strip immersed ca 1.0-cm beneath the surface. The felt was rapidly wetted by the solution and more solution was added as needed to maintain the liquid level. The wetted front, which showed the point to which the felt was filled with solution, was observed to rise to an upper limit ca 7.5- to 8-cm above the solution's surface

276 Test 2) An 18-cm x 1.0 strip of the same felt was pulled through a 15-cm long x 5-cm inflated diameter piece of thin-wall polyethylene (PE) "lay flat" (i.e. flattened and rolled immediately after forming) tubing (0.005-cm wall; 3.5 cm wide when flattened) so

that the bottom 2.0 cm of felt was uncovered. The bottom 1.0 cm of uncovered felt was suspended in the solution as in Test 1, and the liquid level again rose 7.5 to 8 cm above the liquid surface. The outer surface of the wetted felt was seen to have visible liquid on it.

277        Test 3) A second 18-cm x 1-cm piece of felt, enclosed within a like piece of the same thin-wall PE lay flat tubing, was draped over an 0.5 cm diameter metal rod at a point about 8 cm above the bottom edge of the tubing. When the bottom 1 cm of the felt was dipped into the solution, solution rose in the felt until it passed over the rod and then passed down the felt to the other ("top") end of the felt. The "top" end of the felt was above the level of solution in the reservoir, and no liquid dripped from the top end.

278        Test 4) At the conclusion of Test 3, when no solution had dripped from the "top" end of the felt, a 5 cm length of the same felt was attached to the "top" end by overlapping the two pieces of felt over a 1 cm distance and fastening on the fresh piece with a paper clip to achieve good contact between the felts. The unattached end of the added felt strip was allowed to hang outside of the solution reservoir, and was seen to be below the level of the solution surface in the reservoir. Solution then passed from the outside surfaces of the "top" end of the original felts strip into the added 5 cm strip, and continued to flow down this added strip until reaching the lower end, at which point solution dripped from the lower end. The liquid level in the reservoir was observed to drop as dripping continued, indicating that solution was being siphoned out of the reservoir.

279        Test 5) At the conclusion of Test 4, additional solution was added to the reservoir to again submerge the bottom 1 cm under solution, and solution was observed to be

dripping from the added strip. The bottom felt was then lifted sufficiently to bring the bottom tip above the surface, and solution dripping was observed to stop quickly. When the bottom felt was re-submerged under the solution surface, dripping from the added felt resumed. This stop and start action could be repeated with stop periods of several hours as long as sufficient solution remained to wet the bottom felt. Hence, siphoning through a wetted will remove solution that appears only intermittently.

## EXAMPLE 2: DEVICE ENABLING INTERMITTENT CONVEYANCE AND STORAGE OF URINE AT A LOCATION HIGHER THAN THE SOURCE

280        Test 1) An 18 cm x 1 cm piece of the same rayon acetate felt as used in Ex 1, enclosed within a like piece of the same PE lay flat tubing, was draped over an 0.5-cm diameter metal rod at a point ca 8-cm from the bottom edge of the tubing. The section of the felt strip above the metal rod was then led horizontally to a solution absorption pack which comprised a 10 cm long x 2.5 cm wide x 1 cm thick pouch made from a polyester non-woven scrim (87 g/sq M), containing 1.0-gram of sodium polyacrylate (Salsorb CL15, Allied Colloids, Suffolk VA) and having edges sealed with double-faced acrylic adhesive tape. The non-woven pouch material was easily wetted by the saline solution. When the bottom 1-cm of the felt was dipped into the solution, solution rose in the felt, passed over the rod and traveled through the horizontal section to the "top" end of the felt. Solution, which was visible on the surface of the felt, quickly wicked to the polyester non-woven pack at contact points and then wicked along the non-woven until it contacted sodium polyacrylate solids which quickly absorbed all solution liquid transported to it.

281        Test 2) Test 1 above was repeated but with a layer of polyethylene film 0.010 cm  
thick perforated with 0.08 cm diameter holes on 1.0 cm centers (paper clip hole punch)  
imposed between the solution-wetted felt and the polyester solution absorbent pack.  
Layers in the resulting "sandwich" were held in close contact with two #1 paper clips.  
With a dry absorption "sandwich" which had not yet been wetted through, when the  
bottom end of felt strip was placed in the solution, solution wicked to the upper end of the  
strip, but did not pass through the perforated PE film barrier.

282        Test 3) When the felt and "dry" absorption pack "sandwich" used in Test 2 above  
was placed at a position lower than the surface of solution in the reservoir, solution  
wicked into the felt and emerged from the felt surface, as the siphoning action  
progressed, until solution bridged across the space to the perforated film. As additional  
solution emerged and collected in the gap, it began to penetrate the perforations. Solution  
passing through a perforation emerged as a droplet on the other side of the barrier wall.  
When a droplet had expanded to the point that it contacted a portion of the non-woven  
polyester, it wetted the polyester and began to wick along the fibers without breaking off  
from the stream passing through the perforation, thus forming a continuous wicking  
channel from the felt to the absorbent pack. Once wicking channels through the  
perforations had been established, the absorbent pack "sandwich" could again be placed at  
the location higher than the source, albeit not higher than the wicking capability of the  
felt as demonstrated in Example 1, and the wicking action would lift and store solution at  
a point higher than the surface of the reservoir. The capacity of the absorbent for storage  
at locations higher than the source is less than when the storage location is on the same  
level as or lower than the source as indicated by the appearance of the absorbent bed in



the higher location; beds loaded at higher locations appeared visibly less wetted when they ceased taking up additional solution than beds that were loaded at lower locations.

283        Test 4) During wicking to a higher location as in Test 3, when the bottom of the felt strip was removed from the solution, solution transfer into the absorbent pack was observed to slow and stop, and some of the wicking streams passing through the barrier film perforations broke off. When the bottom felt was re-submerged under the solution surface, solution flow through the intact perforation streams, and take up in the absorbent material, resumed.

284        This stop and start action could be repeated with stop periods of several minutes as long as some of the wicking stream contacts through the barrier perforations remained. Flow through the other barrier perforations could be restarted by lowering the absorbent bed as in Test 3.

### EXAMPLE 3: SYSTEM ENABLING REMOVAL OF DROPS OR POOLS OF LIQUID URINE FROM WALLS OF THIN-WALL NON-WETTED TUBING

285        Test 1) A 30-cm length of thin-wall PE "lay-flat" tubing, which had a 1.0-cm wide x 0.3-cm thick strip of rayon felt throughout the entire length of its lumen, was subjected to a flow of 200-cum of aqueous 0.9% NaCl solution which passed through the tube during a 5 - 7 second time interval as a continuous stream which caused the tube walls to open up to an oval shape during passage of the liquid volume. After the liquid had passed, the tube walls reverted to their flattened shape in which the walls were nearly touching. Any liquid drops that were in contact with the felt were wicked away, and only a few drops of liquid, which were isolated from the felt wicking, remained along the inner wall surfaces.

286        Test 2) A 10-cm length of thin-wall PE lay-flat tubing was cut open on one edge and the surface that had been the interior was lightly but completely wiped with a piece of the rayon felt that had been wetted well with commercially-available liquid cleaner material. The wiped surface was allowed to dry for one hour in ambient room atmosphere. Clean strips of the same rayon felt were placed along one edge of the wiped surface, and on an edge of an upwiped interior surface of the same PE tubing. Then drops of 0.9% NaCl aqueous solution were applied to each of the PE film surfaces at several locations not in direct contact with the fresh felt strip. On untreated film the drops of solution sat immobile with a high contact angle unable to wet the film surface. However, on the cleaner-treated PE film the drops wetted the surface and spread out eventually coalescing and flowing to lower points until the flow reached a point of contact with the felt, at which point the solution stream was taken up by the felt.

287        A similar test was performed on the interior surfaces of 10-cm intact segments of the same thin-wall PE lay-flat tube. The tube segments were inflated with air before being used in order to break the wall-to-wall adhesion that existed in the unused tubing. In these tube tests, the interior surface was wiped with the cleaner-wetted felt, and a strip of unused felt was placed along one edge of the tube. A 50-cum volume of aqueous 0.9% NaCl solution was then passed through each tube during a 5-sec time period. After the NaCl solution had passed, residual drops remained in the untreated tube, while any residual liquid that was visible in the treated tube quickly disappeared from view being visibly wicked away and taken up by the felt strip.

288        Other means for rendering the surface of PE films wettable by water, such as corona discharge or flame treatment that degrade and etch the PE surface thereby

rendering it hydrophilic, will also provide a degree of enhanced wettability that will enable coalescence and wicking away of residual aqueous solutions.

#### EXAMPLE 4: USE OF SEPARATE SPACER IN THE LUMEN OF THIN-WALL URINE CONVEYANCE TUBE TO PREVENT FLOW STOPPAGE DUE TO SQUEEZING OR CRIMPING OF THE TUBE

289        Test 1) A 30-cm length of the same PE flat tube (0.005-cm wall thickness) was crimped by folding at the midpoint to give a 5-cm long folded region that was then folded on itself to give four (4) layers of tubing, and the second fold was secured across the width of the folds by clamping with a spring steel paper binder clip. The jaws of the clip were covered with a thin layer of foamed PE to deliver uniform pressure on the folded tube; jaw pressure was approximately 16-psi.

290        Prior to folding, one end of the flat tube was connected via a flexible PE tube to a reservoir of water in a flexible bag while the other end was closed by heat-sealing. In the non-folded tube, raising the reservoir level to 0.5-cm above the tube was sufficient to cause rapid flow of water from the reservoir into the tube.

291        When the tube was folded to four thicknesses and clamped as described above, raising the reservoir to give a pressure head of 12-cm of water above the crimp point did not give any perceptible flow of water into the tube over a 60 minute test time. Thus, under these test conditions, a four-fold crimp in the tube will completely shut off water flow through the tube. Measured thickness of single layer of tube was 0.010-cm.

292        Test 2) The crimp and pressure procedure of Test 1 was repeated on a length of the same thin-wall PE tubing into which a 2.5-cm wide strip of a lightweight polyester non-woven material (23-g/sqM) had been inserted as a spacer through the length of its

lumen. Measured thickness of single layer of tube and spacer was 0.015-cm. A water head pressure of 10-cm above the crimp resulted in a flow rate of approximately 3-cucm/hour.

293        Test 3) The crimp and pressure procedure of Test 1 was repeated on a length of the same thin-wall PE tubing into which a 2.5-cm wide strip of a cellulose-polyester non-woven material (58-g/sqM) had been inserted as a spacer through the length of its lumen. Measured thickness of single layer of tube and spacer was 0.030-cm. A water head pressure of 9.5-cm above the crimp resulted in a flow rate of approximately 6-cucm/hour.

294        Test 4) The crimp and pressure procedure of Test 1 was repeated on a length of the same thin-wall PE tubing into which a 2.5-cm wide strip of a cellulose-polyester non-woven material (77-g/sqM) had been inserted as a spacer through the length of its lumen. Measured thickness of single layer of tube and spacer was 0.043-cm. A water head pressure of 9.7-cm above the crimp resulted in a flow of approximately 10-cucm/hour.

295        Test 5) The crimp and pressure procedure of Test 1 was repeated on a length of the same thin-wall PE tubing into which a 2.5-cm wide strip of a rayon acetate needled felt (250-g/sqM) had been inserted as a spacer through the length of its lumen. Measured thickness of single layer of tube and spacer was 0.086-cm. A water head pressure of 4.3-cm above the crimp resulted in a flow of approximately 140-cucm/hour.

#### EXAMPLE 5: USE OF A BARRIER WITH FLOW-LIMITING PASSAGES TO CONTROL FLOW OF URINE TO SOLID ABSORBENT IN DEVICE FOR STORAGE OF IMMOBILIZED URINE

296        Test 1) Example 2, Test 1 showed that an absorbent polymer, when enclosed in a pouch made from a lightweight, flexible, wettable fabric, will rapidly absorb aqueous

solution at points of contact with channels bearing those aqueous solutions such wetted felts.

297        Test 2) Repeated Test 1 with additional pouches containing absorbent polymer in which the polymer solids were either collected as a single "pile" in a corner or along an edge of the pouch, were distributed in a more-or-less uniform layer over the entire interior area of the pouch, or were confined, before being wetted, within a lightweight cellulose-fiber non-woven sheet that was held in place within the pouch. In order to provide adequate room for expansion, the ratio of polymer to pouch volume was maintained at approximately 1-g solids/50-cum of pouch volume (12-cm x 4-cm x 1-cm).

298        When the absorbent polymer was in a relatively thick "pile", parts of the outer layer would be easily wetted at the wick contact regions and would quickly swell. While the wetted regions would act as a channel for inflow of additional solution, bypassing regions where contact had not been established, the swelling polymer particle appeared to act as a barrier to free passage of solution to underlying regions. Excess free liquid would accumulate in some outer regions until slowly absorbed by the mass. This uneven solution distribution could be remedied quickly by mechanical mixing of the polymer, but re-distribution of excess solution without mixing, i.e. by purely diffusional and surfacial flow transport, generally required a 1 - 4 hour time period.

299        When the absorbent polymer solids were distributed uniformly over the pouch area, which resulted in a relatively thin layer of solids, then the entire depth of the layer would be wetted before the top particles swelled sufficiently to block inward flow.

300        Test 3) Example 2, Test 3 showed that when a layer of thin PE film with periodic perforations is placed between a strip of felt wetted with aqueous solution and a pouch made from a wettable fabric containing an solution-absorbing polymer, excess solution will emerge from the felt and begin to fill the region between the felt and the barrier film until pressure in that region forces some solution to pass through some of the perforations. Under the influence of gravitational forces, solution initially filled and penetrated perforations in the lower region of the test configuration. Unrestrained polymer particles also were free to accumulate at the bottom of the pouch.

301        As polymer at the bottom of the pouch began to swell, is expanded to fill that region continuing to expand until it clogged the lower perforations. As the flow impedance in the lower perforations increased, solution flow was observed to become diverted to higher perforations, which also eventually clogged. Thus, flow was diverted from regions filled with swollen polymer to those where less solution had been taken up. This diversion provided an improved means to ensure that solution uptake was as rapid and uniform as possible in an unmixed system.

#### EXAMPLE 6: USE OF RADIAL COMPRESSION TUBE FOR STABILIZING (SECURING) LOCATION AND PROVIDING LIQUID SEAL IN URINE COLLECTION DEVICE

302        Test 1) A single-layer tube 2.5-cm in diameter and 6-cm long was fabricated from a spandex fabric (polyester; 250-g/sqM;) by sewing along the longitudinal line. This tube could be expanded in diameter over 100% by gripping the sides with fingertips. The expanded tube could be fitted over a 3-cm diameter x 10-cm long cylinder of rubber foam

simulating a penis. When in place, the spandex fabric tube easily conformed to shape differences on parts of the rubber foam cylinder.

Areas on the interior surface of the spandex fabric tube were lightly coated with a fluid rubber cement and allowed to dry. Those areas that had received the coating provided a surface of noticeably higher frictional force on the skin of the back of a hand, showing that a friction-enhancing coating will enable the tube to remain in place on a somewhat slippery skin surface.

303 Other areas coated with fluid rubber cement were bonded to a thin sheet of latex rubber from latex glove and allowed to dry. Water drops placed on the fabric side wetted the spandex fabric and flowed along it while not penetrating the latex layer. In addition, when a strip of rayon acetate felt was placed in contact with the wetted spandex fabric, the rayon felt would take up free water. When additional water was placed on the wetted regions of the spandex fabric, the added water could be seen to flow across the wetted regions and to be taken up by the rayon felt.

304 Other areas of the interior surface of the tube were coated with a commercial silicone-containing waterproofing fluid, which left a coating on the threads, but not bridging between them. Water easily penetrated untreated areas of fabric, but remained as drops on the surface of the treated areas. Water vapor was easily able to penetrate and evaporate through the open fabric mesh.

#### EXAMPLE 7: CHARACTERISTICS OF THIN-WALL FLAT TUBE THAT ENABLE A LOW PROFILE SHAPE

305 Test 1) The PE tubing remained essentially in its flattened form except where the felt was present, or when a volume of solution was passed through or held in the tube.

When felt solid or solution was removed from the tube lumen, the tube flattened out again to a point where the walls were almost touching.

306        Test 2) When a finite volume of aqueous solution was passed through the flattened thin-wall tubing, the lumen would rapidly and easily expand to oval or round shape to accommodate the volume, and then return to its flattened configuration. Thus a 5.0-cm inside diameter thin-wall tube has a configuration of 3.5-cm x 0.1-cm flattened (lumen capacity of 0.35-cucm/cm length) when flattened and a configuration of a 5-cm diameter cylinder (lumen capacity of 15.7-cucm/cm length) when fully expanded. This reversible wall expansion permits the thin-wall flattened tube to conduct a relatively large volume periodically without being burdened by a permanent, relatively large shape such as is obtained when using a rigid-wall tube of equivalent volume-handling capacity

307        Test 3) The flexibility for expansion and collapse of the thin-walled tube enables volumes of solution and gas to pass by in countercurrent flow within the tube without suffering from bubble or pocket blockage in the tube such as is experienced with relatively rigid tubing. A 30-cm length of the thin-wall PE tubing, as described in Test 2 above, was used to connect two 450-cucm flexible urine collection bags, one of which was filled with water while the other was left empty, but partially expanded with air. When the bags were raised or lowered relative to one another the water easily flowed from the upper one to the lower.

308        When the same two bags were connected by 0.64-cm id x 0.16-cm wall latex rubber tubing which does not easily flex, and the water transfer test repeated, this

EXAMPLE 8: CHARACTERISTICS OF WICKING MATERIALS THAT ENABLE  
CONTINUOUS AND INTERMITTENT WICKING PERFORMANCE



309        Test 1) In woven or non-woven structures made from fibers such as rayon acetate or cellulose whose surfaces are easily wetted by aqueous solutions, solution is drawn into the narrow capillary spaces between the fibers. When a strip of rayon acetate felt (used in Ex 1, Test 1; 220 g/sq Meter) was wetted by dipping the bottom into 0.9% NaCl solution, as in Ex 1- Test 1, the open voids in the felt structure filled with solution and the top of the solution-filled region rose to a reproducible height above the solution surface and then ceased rising. The maximum wicking height differs for various materials, and among structures of the same materials, differs among structures of different densities. The voids below the liquid "front" remained filled with solution, and the surface of the felt in the wetted region remained "wet" to the touch even when the system was allowed to stand for a long period of time during which the aqueous solution evaporated from the surface of the structure. Evaporation from the felt was evidenced by observing that the liquid level in an identical reservoir that did not have such a felt dipping into it dropped at a much slower rate than did the reservoir with the felt.

310        Test 2) When a second piece of dry felt was placed in contact with the wet region of a liquid-saturated felt from Test 1 at a point below the top of the liquid front, then solution on the outer surface which contacted the dry felt would wet that dry felt and then be absorbed by or "wicked" into the dry felt. Solution would wick along any pathway that did not exceed the maximum height above the liquid surface for that material; thus solution would travel along the felt wicking conduit along horizontal paths or along downward paths. Furthermore, attaching three 0.5-0cm wide x 5-cm long lengths of dry felting oriented downward by stapling them at 4-cm intervals along the length of a 2-cm

wide horizontal wicking conduit resulted in observation that solution traveled down and dripped from each strip showing that an excess of solution was available on each strip.

311        Test 3) When the supply of aqueous solution was interrupted either by lifting the bottom of the original strip above the surface of the solution in the reservoir or by disrupting the contact between the first and second pieces of felt, then flow through the wetted felt conduit would cease very quickly as judged by the stoppage of dripping from a downward pointing end.

312        When the supply of aqueous solution was restored, even after interruptions of several hours, then flow through the conduit would resume as observed from the resumption of dripping from downward pointing ends, albeit a brief delay in dripping was seen when the interruption was long enough to require some refilling of the conduit before dripping resumed.

313        It is thought that the present invention and many of its attendant advantages are understood from the foregoing description. It will be apparent that various changes may be made in the form, construction and arrangement of the parts thereof without departing from the spirit and scope of the invention or sacrificing all of its material advantages, the form hereinbefore described being merely a preferred or exemplary embodiment thereof.

314        We claim:

1 1. (Amended) A system for collecting, conveying, and storing urine discharged from a penis of a  
2 human male comprising  
3 means for collection of said urine from said human male comprising proximal and distal  
4 ends and outer and inner surfaces;  
5 means for storage of said urine before disposal of said urine comprising proximal and  
6 distal ends and outer and inner surfaces;  
7 means for conveying said urine from said means for collection of said urine to said means  
8 for storage of said urine comprising proximal and distal ends and outer and inner surfaces; and  
9 means for wicking said urine away from [said human male] the penis wherein said means  
10 for wicking moves counter-gravitationally and gravitationally said urine away from [said human  
11 male] the penis through said means for collection and said means for convey[ance]ing, and  
12 deposits said urine in said means for storage.

1 2. (Amended) [A] The system as in claim 1 further comprising  
2 first means [of] for connection which connects said means for collection and said means  
3 for conveying and which comprises an outer surface and an inner surface; and  
4 second means [of] for connection which connects said means for conveying and said  
5 means for storage and which comprises an outer surface and an inner surface,  
6 wherein said first means [of] for connection is selected from a group consisting of fixed and  
7 removable, and said second means [of] for connection is selected from a group consisting of  
8 fixed and removable, and wherein said distal end of said means for collection is connected to  
9 said proximal end of said means for convey[ance]ing through said first means for connection,

10 and said distal end of said means for convey[ance]ing is connected to said proximal end of said  
11 storage device through said second means for connection.

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1 3. (Withdrawn) A system as in claim 2 wherein said first means for connection comprises  
2 a collector-conveyance connector; and  
3 a conveyance-collector connector; and  
4 said second mean for connection comprises  
5 a storage-conveyance connector; and  
6 a conveyance-storage connector,  
7 wherein said conveyance-collector connector forms said proximal end of said means for  
8 conveyance, said collector-conveyance connector forms said distal end of said means for  
9 collection, said conveyance-storage connector forms said distal end of said means for  
10 conveyance, and said storage-conveyance connector forms said proximal end of said means for  
11 storage.

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1 4. (Amended) [A] The system as in claim 1 wherein said means for wicking comprises  
2 first wicking spacer disposed within said means for collection;  
3 second wicking spacer disposed within said means for conveying,  
4 third wicking spacer disposed within said means for storage of said urine;  
5 first wicking spacer piece forming contiguous wicking connections between said first  
6 wicking spacer and said second wicking spacer; and  
7 second wicking spacer piece forming contiguous wicking connections between said second  
8 wicking spacer and said third wicking spacer, wherein said first wicking spacer, said first  
9 wicking spacer piece, said second wicking spacer, said second wicking spacer piece[d], and said

10 third wicking spacer collectively form a complete wicking path from said means for collection to  
 11 said means for storage.

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1 5. (Amended) [A] The system as in claim 1 further comprising at least one continuous urine  
 2 impervious shell disposed on said outer surface of said means for collection, said outer surface of  
 3 said means for storage, and said outer surface of said means of conveying.

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1 6. (Amended) [A] The system as in claim 2 further comprising at least one continuous urine  
 2 impervious shell disposed on said outer surface of said means for collection, said outer surface of  
 3 said means for storage, said outer surface of said means of conveying, said outer surface of said  
 4 first means for connecting[on], and said outer surface of said second means for connecting[on].

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1 7. (Amended) [A] The system as in claim 1 wherein said means for wicking comprises a  
 2 material selected from a group consisting of [rayon acetate needled felting;] single component  
 3 fibers selected from a group consisting of wool, [cotton] cellulose, rayon, nylon, and polyester;  
 4 blended fibers selected from a group consisting of wool, [cotton] cellulose, rayon, nylon, and  
 5 polyester; said single component fibers and said blended fibers being fabricated into a form  
 6 selected from a group consisting of yarns, woven fabrics, mats, and felts; open-cell foamed  
 7 polymers selected from a group consisting of polyurethane foams, polyvinylalcohol foams, and  
 8 cellulose sponges; [elastomers such as polyurethane foams] open-mesh fibrous mats of metallic  
 9 materials selected from a group consisting of [,such as] steel wool and copper wools; open-  
 10 mesh[es] fibrous mats of synthetic polymers selected from a group consisting of [,such as]  
 11 polypropylene and nylon; sheets of flexible solid materials selected from a group consisting of

12 latex and polyolefins; films of [and] flexible solid[s] materials selected from a group consisting  
13 of [,such as] latex and polyolefins.

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1 8. (Amended) [A] The system as in claim 1 wherein said means for collection comprises

2 means for wicking [said] the urine away from [said] the penis;

3 thin-wall hollow conduction tube having proximal and distal ends and a cavity

4 sufficiently large to surround [said] the penis; and

5 compression tube having proximal and distal ends and sufficient size to be disposed

6 around and provide radial compression contact upon [said] the penis at said proximal end of said

7 conduction tube, wherein said means for wicking is disposed within said conduction tube.

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1 9. (Withdrawn) A system as in claim 8 wherein said compression tube for securing a liquid

2 collection device onto the penis of a human male comprises

3 Thin-wall material having exterior and interior surfaces from which said compression  
4 tube is constructed;

5 Means for expanding said compression tube wherein said means for expanding is  
6 attached to said thin-wall material for opening said compression tube to insert said penis;

7 Collection device interface; and wherein said compression tube is properly sized to

8 provide an area of radial compression contact on said conduction tube that is sufficient to

9 minimize the slippage of said conduction tube and to seal against leakage of said urine from said

10 means for collection.

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1 10. (Amended) [A] The system as in claim 8 wherein said compression tube proximal end is

2 connected to said conduction tube proximal end and is properly sized to provide an area of radial

3 compression contact on [said] the penis that is sufficient to [minimize the slippage of] hold said  
4 compression tube substantially in place and to seal against leakage of [said] the urine between  
5 [said] the penis and said compression tube.

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1 11. (Amended) [A] The system as in claim 8 wherein said conduction tube comprises a material  
2 selected from a group consisting of thin-wall [PE “lay-flat”] flat tubing, rubbery polymer,  
3 silicone rubber, latex rubber, polyolefin, flexible film material, fabrics, elastic, and elasticized  
4 fabric wherein said material is physically flexible, facilitates liquid sealing, and enables frictional  
5 stability of said means for collection [device] when worn by said human male.

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1 12. (Withdrawn) A system as in claim 9 wherein said thin-wall material of said compression tube  
2 comprises at least one layer and is selected from a group consisting of woven elastomeric fabric,  
3 non-woven elastic fabric, elastic fiber-containing fabric, elastomeric sheeting made from latex  
4 rubber, and elastomeric sheeting made from silicone rubber wherein said material is adaptable to  
5 waterproof coating and wherein said material, after waterproof coating, can still allow  
6 evaporation of water vapor from said penis.

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1 13. (Withdrawn) A system as in claim 9 wherein said compression tube distal end is connected to  
2 said collection device interface proximal end and said conduction tube proximal end is connected  
3 to said collection device interface distal end, said compression tube is properly sized to provide  
4 an area of radial compression contact on said penis that is sufficient to minimize the slippage of  
5 said compression tube and to seal against leakage of said urine between said penis and said  
6 compression tube.

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1 14. (Withdrawn) A system as in claim 9 wherein said means for expanding said compression  
2 tube comprises

3 At least two tube-spreading tools each having at least one leg and each having at least one  
4 tip; and

5 At least two receiving openings disposed upon the perimeter of said thin-wall material for  
6 holding in place said tube-spreading tool, wherein said tool-spreading tool tips fit into said  
7 receiving openings to be used in opposition for expanding said compression tube.

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1 15. (Withdrawn) A system as in claim 14 wherein said tube-spreading tool tip is long enough to  
2 enlarge the entire length of said compression tube.

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1 16. (Withdrawn) A system as in claim 14 wherein said receiving openings have a form selected  
2 from a group consisting of one or more recesses along said perimeter of said compression tube  
3 and loops of fabric or fiber.

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1 17. (Withdrawn) A system as in claim 14 wherein each said tube-spreading tool is disposed with  
2 two handles that are connected to and operate in scissors-like cooperation with said tube-  
3 spreading legs in mated pair such that when one said handle is moved towards the other said  
4 handle, one said leg moves away from the other said leg.

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1 18. (Withdrawn) A system as in claim 14 wherein said tube-spreading tool is an integral part of  
2 said compression tube.

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1 19. (Amended) [A] The system as in claim 4 further comprising a human male penis tip inserted  
2 into said means for collection wherein said first wicking spacer disposed within said means for  
3 collection is located between said penis tip and said first means of connection.

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1 20. (Withdrawn) A system as in claim 3 wherein said means for wicking comprises  
2 first wicking spacer disposed within said means for collection;  
3 second wicking spacer disposed within said means for conveying,  
4 third wicking spacer disposed within said means for storage of said urine;  
5 first wicking spacer piece forming contiguous wicking connections between said first  
6 wicking spacer and said second wicking spacer; and  
7 second wicking spacer piece forming contiguous wicking connections between said second  
8 wicking spacer and said third wicking spacer, wherein said first wicking spacer, said first  
9 wicking spacer piece, said second wicking spacer, said second wicking spacer piece, and said  
10 third wicking spacer collectively form a complete wicking path from said means for collection to  
11 said means for storage.

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1 21. (Withdrawn) A system as in claim 20 further comprising a human male penis tip inserted into  
2 said means for collection wherein said first wicking spacer disposed within said means for  
3 collection is located between said penis tip and said collector-conveyance connector.

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1 22. (Amended) A system as in claim 4 wherein said first wicking spacer comprises a y-shape  
2 having a tail and two legs such that said legs of said y-shape lie in proximity to said [interior]  
3 inner surface of said means for collection.

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1 23. (Withdrawn) A system as in claim 1 wherein said means for collection comprises  
2 Slitted sheath tube having left and right slit flaps and a tube cavity sufficiently large to  
3 surround said penis;  
4 Means for securing said left slit flap to said right slit flap; and  
5 means for wicking said urine away from said penis that is disposed within said slitted  
6 sheath tube, wherein said slitted sheath tube is held in place on said penis by said means for  
7 securing.

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1 24. (Withdrawn) A system as in claim 23 wherein said means for securing said left slit flap to  
2 said right slit flap comprises multiple hook-and-loop fasteners.

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1 25. (Withdrawn) A system as in claim 23 wherein said means for securing said left slit flap to  
2 said right slit flap comprises a zip-lock-type fastener.

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1 26. (Amended) [A] The system as in claim 1 wherein said means for collection comprises  
2 Sheath tube having a tube cavity sufficiently large to surround [said] the penis, said  
3 sheath tube having [and] an opening radial edge;  
4 Means for covering [said] the penis with said sheath tube;  
5 Means for securing said sheath tube to [said] the penis; and  
6 means for wicking said urine away from [said] the penis that is disposed within said  
7 sheath tube, wherein said sheath tube is held in place on [said] the penis by said means for  
8 securing.

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1 27. (Withdrawn) A system as in claim 26 wherein said means for covering said penis, having tip  
2 and shaft, with said sheath tube comprises a ring of expandable tubing sized to fit said penis  
3 shaft, wherein said ring is fixedly connected to said sheath tube opening radial edge, said sheath  
4 tube is rolled upon said expandable tubing, and said sheath is rolled off of said expandable  
5 tubing starting from said penis tip and traveling up said penis shaft until said sheath is fully  
6 extended.

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1 28. (Withdrawn) A system as in claim 27 wherein said means for securing said sheath tube to  
2 said penis shaft comprises said ring of expandable tubing.

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1 29. (Withdrawn) A system as in claim 26 wherein said means for covering said penis, having tip  
2 and shaft, with said sheath tube comprises a rigid plastic bellows expandable to fit said penis  
3 shaft, wherein said bellows is removably connected to said sheath tube opening radial edge, said  
4 sheath tube is rolled upon said expandable bellows, said sheath is rolled off of said expandable  
5 bellows starting from said penis tip and traveling up said penis shaft until said sheath is fully  
6 extended, and said bellows are removed from said sheath tube.

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1 30. (Withdrawn) A system as in claim 29 wherein said means for securing said sheath tube to  
2 said penis shaft comprises elastic-like material from which said sheath tube is fabricated.

1

1 31. (Withdrawn) A system as in claim 26 wherein said means for covering said penis, having tip  
2 and shaft, with said sheath tube comprises  
3 a spring expandable to fit said penis shaft; and

4 a toothed plastic strap disposed within said spring that allows said spring to expand but  
5 not contract, wherein said spring/strap combination is removably connected to said sheath tube  
6 opening radial edge, said sheath tube is rolled upon said expandable spring/strap, said sheath is  
7 rolled off of said expandable spring/strap starting from said penis tip and traveling up said penis  
8 shaft until said sheath is fully extended, and said spring/strap is removed from said sheath tube.

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1 32. (Withdrawn) A system as in claim 31 wherein said means for securing said sheath tube to  
2 said penis shaft comprises elastic-like material from which said sheath tube is fabricated.

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1 33. (Withdrawn) A system as in claim 26 wherein said means for covering said penis having tip  
2 and shaft with said sheath tube comprises a jaw ring expander for extending said sheath the  
3 length of said penis shaft comprising

4 hand rest having hand end and ring end wherein a user grasps said hand rest at said hand  
5 end;

6 expandable jaw ring having means for connection to said ring end of said hand rest; and

7 lever having means of connection to said hand end of said hand rest, wherein said

8 expandable jaw ring expands when said lever is depressed by said user, said sheath is draped

9 over said expandable jaw ring, said sheath is moved longitudinally up said penis shaft by said

10 expandable jaw ring, said sheath contracts to fit said penis, and said lever is depressed to expand

11 said expandable jaw ring sufficiently to remove said expandable jaw ring from said penis.

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1 34. (Withdrawn) A system as in claim 33 wherein said means for securing said sheath tube to  
2 said penis shaft comprises elastic-like material from which said sheath tube is fabricated.

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1 35. (Amended) [A] The system as in claim 1 wherein said means for conveyance comprises  
2 waterproof conveyance tube film layer;  
3 conveyance tube having an exterior surface upon which said waterproof conveyance tube  
4 film layer is disposed and a hollow interior into which [said] the penis is placed;  
5 means for wicking said urine through said conveyance tube wherein said means for  
6 wicking prevents said interior of said conveyance tube from becoming blocked when crimped or  
7 kinked;  
8 wherein said means for wicking is disposed within said conveyance tube film layer and  
9 the combination of said means for wicking with said film layer is sufficiently flexible to conform  
10 to normal bodily movement and position.

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1 36. (Amended) [A] The system as in claim 35 wherein said means for wicking comprises a  
2 material, having internal structure and external surface, wherein said internal structure is flexible,  
3 of low density so as not to add substantial weight to said conveyance tube, open/porous, and  
4 relatively more wettable by water than polyolefins, and wherein said external surface is rough.

5

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1 37. (Amended) [A] The system as in claim 35 wherein said means for wicking comprises a  
2 material selected from a group consisting of rayon felt having a width from approximately 15 to  
3 50 mm (0.6 to 2 inch) and a thickness from approximately 2.54 to 5.08 mm (0.1 to 0.2 inch);  
4 bonded cellulose acetate fiber bundle; nylon mesh; and polyethylene films in 3- to 10-mil  
5 thickness.

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1 38. (Amended) [A] The system as in claim 35 wherein said waterproof conveyance tube film  
2 layer is selected from a group consisting of a wettable material and a material that has been  
3 subjected to surface treatments to render that said conveyance tube film layer wettable for  
4 holding liquid.

1

1 39. (Amended) [A] The system as in claim 1 wherein said means for storage comprises  
2 means for wicking said urine into and within said means for storage;  
3 means for directing said urine into specific parts of said means for storage;  
4 means for absorbing said urine within said means for storage; and  
5 means for retaining said urine within said means for storage, said means for wicking, said  
6 [transport channel] means for directing, [said barrier wall,] and said [urine] means for absorption  
7 [element] are all enclosed in said means for storage [urine impervious outer walls wherein said  
8 outer edges of said urine impervious outer walls are sealed by a means selected from a group  
9 consisting of folding, thermal bonding, and adhesive bonding].

1

1 40. (Withdrawn) A system as in claim 39 wherein said means for directing said urine into  
2 specific parts of said means for storage comprises barrier walls and compartment-defining lines.

1

1 41. (Amended) [A] The system as in claim 1 wherein said means for storage comprises straps  
2 connected to said means for storage for mounting said means for storage onto said human male.

1

1 42. (Withdrawn) A system as in claim 39 further comprising means for mounting said means for  
2 storage onto said human male.

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1 43. [A] The system as in claim 35 wherein said conveyance tube comprises thin-wall material.

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1 44. (Withdrawn) In creating an opening for inserting a human male penis into an expandable  
2 urine collection tube disposed with receiving openings along the perimeter of said urine  
3 collection tube, a method for using a tube-spreading tool having at least two legs each attached to  
4 at least one tip comprising

5 Inserting said tips of said tube-spreading tool into said receiving openings;

6 Applying pressure to said legs to expand said expandable urine collection tube to form a  
7 cavity within said urine collection tube;

8 Inserting said penis into said cavity;

9 Releasing said pressure on said legs wherein said urine collection tube compresses on  
10 said penis; and

11 Removing said tips of said tube-spreading tool from said receiving openings.

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1 45. (Amended) A urine collection device for collecting urine from the penis of a human male  
2 comprising

3 thin-wall hollow conduction tube having proximal and distal ends and a cavity  
4 sufficiently large to surround [said] the penis;

5 compression tube having proximal and distal ends and sufficient radial size at said  
6 proximal end to be disposed around and provide radial compression contact upon [said] the penis  
7 and said proximal end of said conduction tube; and

8 means for wicking said urine counter-gravitationally and gravitationally away from [said]  
9 the penis after said urine emerges from [said] the penis and while said urine is within said

10 conduction tube and said compression tube, wherein said means for wicking is disposed within  
11 said compression tube and said conduction tube.

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1 46. (Amended) [A] The urine collection device as in claim 45 wherein said compression tube is  
2 properly sized to provide radial compression contact on said conduction tube that is sufficient to  
3 [minimize the slippage of] hold said conduction tube substantially in place and to seal against  
4 leakage of said urine from said conduction tube to the [between said] penis [and said conduction  
5 tube].

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1 47. (Amended) [A] The urine collection device as in claim 45 wherein said compression tube  
2 distal end is connected to said conduction tube proximal end and is properly sized to provide an  
3 area of radial compression contact on said penis that is sufficient to [minimize the slippage of]  
4 hold said compression tube substantially in place and to seal against leakage of said urine from  
5 said conduction tube to the [between said] penis [and said conduction tube].

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1 48. (Amended) [A] The urine collection device as in claim 45 wherein said conduction tube  
2 comprises a material selected from a group consisting of thin-wall [PE "lay-flat"] flat tubing,  
3 rubbery polymer, silicone rubber, latex rubber, polyolefin, flexible film material, fabrics, elastic,  
4 and elasticized fabric wherein said material is physically flexible, facilitates liquid sealing, and  
5 enables frictional stability of said urine collection device when worn by said human male.

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1 49. (Amended) [A] The urine collection device as in claim 45 wherein said means for wicking  
2 comprises a material selected from a group consisting of rayon acetate needled felting; single  
3 component fibers selected from a group consisting of wool, [cotton] cellulose, rayon, nylon, and



4 polyester; blended fibers selected from a group consisting of wool, [cotton] cellulose, rayon,  
5 nylon, and polyester; said single component fibers and said blended fibers fabricated into a form  
6 selected from a group consisting of yarns, woven fabrics, mats, and felts; open-cell foamed  
7 polymers, elastomers, [such as] polyurethane foams; open-mesh materials, [such as] steel wool;  
8 meshes of synthetic polymers, [such as] polypropylene; [and] flexible solids, [such as] and latex.

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1 50. (Withdrawn) A urine collection device as in claim 45 further comprising a means for  
2 expanding said compression tube comprising

3 At least two tube-spreading tools each having at least one leg each having at least one tip;  
4 and

5 At least two receiving openings disposed upon the perimeter of said thin-wall material for  
6 holding in place said tube-spreading tool, wherein said tool-spreading tool tips fit into said  
7 receiving openings to be used in opposition for expanding said compression tube.

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1 51. (Withdrawn) A urine collection device as in claim 50 wherein said tube-spreading tool tip is  
2 long enough to enlarge the entire length of said compression tube.

1

1 52. (Withdrawn) A urine collection device as in claim 50 wherein said receiving openings have a  
2 form selected from a group consisting of one or more recesses along said perimeter of said  
3 compression tube and loops of fabric or fiber.

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1 53. (Withdrawn) A urine collection device as in claim 50 wherein each said tube-spreading tool  
2 is disposed with two handles that are connected to and operate in scissors-like cooperation with

3 said tube-spreading legs in mated pair such that when one said handle is moved towards the other  
4 said handle, one said leg moves away from the other said leg.

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1 54. (Withdrawn) A urine collection device for collecting urine from the penis of a human male  
2 comprising

3 Slitted sheath tube having left and right slit flaps and a tube cavity sufficiently large to  
4 surround said penis;

5 Means for securing said left slit flap to said right slit flap; and

6 Means for wicking said urine away from said penis that is disposed within said slitted  
7 sheath tube, wherein said slitted sheath tube is held in place on said penis by said means for  
8 securing.

1

1 55. (Withdrawn) A urine collection device as in claim 54 wherein said means for securing said  
2 left slit flap to said right slit flap is selected from a group consisting of multiple hook-and-loop  
3 fasteners and zip-lock-type fasteners.

1

1 56. (Amended) A urine collection device for collecting urine from the penis of a human male  
2 comprising

3 Sheath tube having a tube cavity sufficiently large to surround [said] the penis and an  
4 opening radial edge;

5 Means for covering [said] the penis with said sheath tube;

6 Means for securing said sheath tube to [said] the penis; and

7 Means for wicking said urine away counter-gravitationally and gravitationally from [said]  
8 the penis that is disposed within said sheath tube, wherein said sheath tube covers [said] the

9 penis by said means for covering and is held in place on [said] the penis by said means for  
10 securing.

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1 57. (Withdrawn) A urine collection device as in claim 56 wherein said means for covering said  
2 penis, having tip and shaft, with said sheath tube comprises a ring of expandable tubing sized to  
3 fit said penis shaft, wherein said ring is fixedly connected to said sheath tube opening radial  
4 edge, said sheath tube is rolled upon said expandable tubing, and said sheath is rolled off of said  
5 expandable tubing starting from said penis tip and traveling up said penis shaft until said sheath  
6 is fully extended.

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1 58. (Withdrawn) A urine collection device as in claim 57 wherein said means for securing said  
2 sheath tube to said penis shaft is selected from a group consisting of said ring of expandable  
3 tubing and elastic-like material from which said sheath tube is fabricated.

1

1 59. (Withdrawn) A urine collection device as in claim 56 wherein said means for covering said  
2 penis, having tip and shaft, with said sheath tube comprises a rigid plastic bellows expandable to  
3 fit said penis shaft, wherein said bellows is removably connected to said sheath tube opening  
4 radial edge, said sheath tube is rolled upon said expandable bellows, said sheath is rolled off of  
5 said expandable bellows starting from said penis tip and traveling up said penis shaft until said  
6 sheath is fully extended, and said bellows are removed from said sheath tube.

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1 60. (Withdrawn) A urine collection device as in claim 56 wherein said means for covering said  
2 penis, having tip and shaft, with said sheath tube comprises  
3 spring expandable to fit said penis shaft; and

4           toothed plastic strap disposed within said spring that allows said spring to expand but not  
5 contract, wherein said spring/strap combination is removably connected to said sheath tube  
6 opening radial edge, said sheath tube is rolled upon said expandable spring/strap, said sheath is  
7 rolled off of said expandable spring/strap starting from said penis tip and traveling up said penis  
8 shaft until said sheath is fully extended, and said spring/strap is removed from said sheath tube.

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1   61. (Withdrawn) A urine collection device as in claim 56 wherein said means for covering said  
2 penis having tip and shaft with said sheath tube comprises a jaw ring expander for extending said  
3 sheath the length of said penis shaft comprising

4           hand rest having hand end and ring end wherein a user grasps said hand rest at said hand  
5 end;

6           expandable jaw ring having means for connection to said ring end of said hand rest; and

7           lever having means of connection to said hand end of said hand rest, wherein said

8 expandable jaw ring expands when said lever is depressed by said user, said sheath is draped

9 over said expandable jaw ring, said sheath is moved longitudinally up said penis shaft by said

10 expandable jaw ring, said sheath contracts to fit said penis, and said lever is depressed to expand

11 said expandable jaw ring sufficiently to remove said expandable jaw ring from said penis.

1

1   62. (Withdrawn) A compression tube having proximal and distal ends for securing a liquid  
2 collection device onto the penis of a human male comprising

3           Thin-wall tube having interior and exterior surfaces;

4           Means for expansion; and

5           Collection device interface, wherein said thin-wall tube surrounds said penis through said  
6 means for expansion and secures said collection device onto said penis through said collection  
7 device interface.

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1   63. (Withdrawn) A compression tube as in claim 62 wherein said thin-wall material comprises at  
2 least one layer and is selected from a group consisting of woven elastomeric fabric, non-woven  
3 elastic fabric, elastic fiber-containing fabric, elastomeric sheeting made from latex rubber, and  
4 elastomeric sheeting made from silicone rubber wherein said material is adaptable to waterproof  
5 coating and wherein said material, after waterproof coating, can still allow evaporation of water  
6 vapor from said penis.

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1   64. (Withdrawn) A compression tube as in claim 62 wherein said compression tube distal end is  
2 connected to said collection device interface proximal end and said conduction tube proximal  
3 end is connected to said collection device interface distal end, said compression tube is properly  
4 sized to provide an area of radial compression contact on said penis that is sufficient to minimize  
5 the slippage of said compression tube and to seal against leakage of said urine between said penis  
6 and said compression tube.

1

1   65. (Withdrawn) A compression tube as in claim 62 wherein said means for expanding said  
2 compression tube comprises

3           At least two tube-spreading tools each having at least one leg each having at least one tip;  
4 and

5           At least two receiving openings disposed upon the perimeter of said thin-wall material for  
6 holding in place said tube-spreading tool, wherein said tool-spreading tool tips fit into said  
7 receiving openings to be used in opposition for expanding said compression tube.

1

1   66. (Withdrawn) A compression tube as in claim 62 wherein said tube-spreading tool tip is long  
2 enough to enlarge the entire length of said compression tube.

1

1   67. (Withdrawn) A compression tube as in claim 62 wherein said receiving openings have a form  
2 selected from a group consisting of one or more recesses along said perimeter of said  
3 compression tube and loops of fabric or fiber.

1

1   68. (Withdrawn) A compression tube as in claim 62 wherein each said tube-spreading tool is  
2 disposed with two handles that are connected to and operate in scissors-like cooperation with  
3 said tube-spreading legs in mated pair such that when one said handle is moved towards the other  
4 said handle, one said leg moves away from the other said leg.

1

1   69. (Withdrawn) A method for pretreating with rayon felt and liquid cleaner a urine collection  
2 tube having an interior surface for collecting urine from the penis of a human male comprising

3           Wetting said rayon felt with said liquid cleaner;

4           Wiping said interior surface completely with said wetted rayon felt; and

5           Allowing said interior surface to dry for at least one hour at room temperature so that said  
6 interior surface enabled said urine collection device to draw said urine away from said penis of  
7 said human male.

1

1 70. (Withdrawn) A method as in claim 69 further comprising inflating said urine collection tube  
2 with air in order to break the wall-to-wall adhesion of said tube.

1

1 71. (Withdrawn) A process for rendering the interior surface of a urine collection tube wettable  
2 by water selected from a group consisting of pretreatment by corona discharge, pretreatment by  
3 flame, and pretreatment by liquid cleaner.

1

1 72. (Withdrawn) A method for manufacturing a liquid-sealed compression tube used for holding  
2 a urine collection tube in place on the penis of a human male using liquid rubber cement,  
3 spandex fabric, latex rubber, and rayon felt, comprising

4 Connecting a rectangle of said spandex fabric to itself along its short edges to create said  
5 compression tube having interior and exterior surfaces;

6 Lightly coating portions of said interior surface of said compression tube with a material  
7 selected from a group consisting of liquid rubber cement, silicone rubber of low durometer, and  
8 foamed polymer having elastomeric properties;

9 Allowing said interior surface coating to dry;

10 Coating said exterior surface of said compression tube with said liquid rubber cement;

11 Bonding a sheet of said latex rubber to said exterior surface of said compression tube

12 where said exterior surface was coated with said liquid rubber cement; and

13 Attaching a strip of said rayon felt to said interior surface of said compression tube.

1

1 73. (Withdrawn) A method for use of a urine collection system for a human penis having a  
2 conduction tube having interior and exterior surfaces and shaft and tip ends and a compression  
3 tube having interior and exterior surfaces and proximal and distal ends comprising

4 Applying a friction enhancer coating to portions of said interior surface of said  
5 compression tube;

6 Applying at least one circumferential ring of fluid impervious coating to the surface of  
7 said penis and not coincident with said friction enhancer coating wherein said fluid impervious  
8 coating is a material selected from a group consisting of urine resistant cream and urine resistant  
9 jelly product;

10 Fully extending said conduction tube circumferentially around the shaft of said penis  
11 wherein said tip end of said conduction tube surrounds the tip of said penis, and said shaft end of  
12 said conduction tube rests circumferentially on the shaft of said penis;

13 Extending said compression tube circumferentially around the shaft of said penis,  
14 adjacent to said shaft end of said conduction tube wherein said compression tube overlays said  
15 conduction tube for a distance sufficient such that said compression tube is completely underlain  
16 by said conduction tube and said compression tube provides compression onto said conduction  
17 tube so that both said compression tube and said conduction tube remain in position on said  
18 penis.

1

1 74. (Withdrawn) A method as in claim 73 wherein said friction enhancer coating is latex rubber.

1

1 75. (Withdrawn) A method as in claim 73 wherein said fluid impervious coating is a material  
2 selected from a group consisting of silicone rubber of low durometer and foamed polymer having  
3 elastomeric properties.

1



1 76. (Withdrawn) A method for use of a urine collection system for a human penis having a  
2 conduction tube having interior and exterior surfaces and shaft and tip ends and a compression  
3 tube having interior and exterior surfaces and proximal and distal ends comprising

4       Attaching said shaft end of said conduction tube to said distal end of said compression  
5 tube;

6       Applying friction enhancer coating to said interior surface of said compression tube;

7       Applying at least one circumferential ring of fluid impervious coating to the surface of  
8 said penis and not coincident with said friction enhancer coating wherein said fluid impervious  
9 coating is a material selected from a group consisting of urine resistant cream and urine resistant  
10 jelly product;

11       Enlarging said proximal end of said compression tube to fit over said penis by applying  
12 outward tension forces to said proximal end of said compression tube; and

13       Extending said conduction tube/compression tube combination proximally along the shaft  
14 of said penis wherein said tip end of said conduction tube rests near the tip of said penis and said  
15 proximal end of said compression tube rests circumferentially along the shaft of said penis  
16 adjacent to the skin of said penis, wherein interior surface of said compression tube provides  
17 compression onto said penis so that said conduction tube/compression tube combination remains  
18 in position along the shaft of said penis.

1

1 77. (Withdrawn) A method as in claim 76 wherein said friction enhancer coating is latex rubber.

1

1 78. (Withdrawn) A method as in claim 76 wherein said fluid impervious coating is a material  
2 selected from a group consisting of silicone rubber of low durometer and foamed polymer having  
3 elastomeric properties.

1

1 79. (Amended) A conveyance tube for conveying urine from a human male collection device to a  
2 urine storage device comprising

3 conduction tube having walls of any thickness and an interior cavity within said walls;

4 and

5 wicking spacer disposed within said conduction tube wherein said wicking spacer wicks  
6 said urine away counter-gravitationally and gravitationally from said human male collection  
7 device and prevents said conveyance tube from completely collapsing when said interior cavity  
8 is empty.

1

1 80. (Amended) [A] The conveyance tube as in claim 79 wherein said conduction tube comprises  
2 a material having thin walls of varying cross-section selected from a group consisting of rubbery  
3 polymer, [such as] silicone rubber, latex rubber, elastic fabric coated, [or] elasticized fabric  
4 coated, [;] [lo]polyolefins, [;] [fal]laxex, [;] and polymeric film.

1

1 81. (Amended) [A] The conveyance tube as in claim 79 wherein said wicking spacer comprises a  
2 material selected from a group consisting of aggregation-stabilized aggregates of fibrous  
3 materials, said aggregation-stabilized aggregates selected from a group consisting of yarns,  
4 woven fabrics, mats, and felts, said fibrous materials selected from a group consisting of single  
5 component fibers selected from a group consisting of wool, cellulose, rayon, nylon, and  
6 polyester, and blended fibers selected from a group consisting of wool, cellulose, rayon, nylon,  
7 and polyester, aqueous fluid-wettable, polymer network-stabilized open-cell foamed polymers,  
8 selected from a group consisting of polyurethane foams, polyvinylalcohol foams, and cellulose  
9 sponges; fiber strength-stabilized open-mesh materials selected from a group consisting of wools

10 made from metals selected from a group consisting of copper and steel, and synthetic polymer  
11 meshes made from synthetic polymers selected from a group consisting of polypropylene and  
12 nylon; and pieces of flexible solids selected from a group consisting of latex rubbers, silicone  
13 rubbers, polyethylene files, and polypropylene films [knitted nylon].

1

1 82. (Amended) [A] The conveyance tube as in claim 79 wherein said conduction tube is flat tube  
2 when said interior cavity is empty of said urine and inflated when said interior cavity is filled  
3 with said urine.

1

1 83. (Amended) [A] The conveyance tube as in claim 79 wherein said wicking spacer is  
2 connected to said interior cavity of said conduction tube.

1

1 84. (Amended) [A] The conveyance tube as in claim 79 wherein said interior cavity of said  
2 conduction tube comprises a wettable material.

3

1

1 85. (Amended) A means for storage of liquid urine collected through a means for collection from  
2 an incontinent [and mobile] human male comprising  
3 storage container for said liquid urine having an outer shell and an inner cavity; and  
4 [spacer] wicking spacer disposed within said storage [bag]container, said wicking spacer  
5 being capable of [to store] moving said urine within said storage container.

1

1 86. (Withdrawn) A means for storage of liquid urine as in claim 85 wherein said inner cavity of  
2 said storage container is divided into areas to facilitate immobilization of said urine within said

3 storage container and is coated with a gel selected from a group consisting of polyacrylamide,  
4 polyacrylic acid: Na<sup>+</sup> salt, polyacrylic acid: Na<sup>+</sup> salt on starch, resin fine particles in paper fiber  
5 matrix, needled felt pads, absorbent paper towels, and gel resin combined with inorganic  
6 absorbent.

1

1 87. (Amended) [A] The means for storage of liquid urine as in claim 85 further comprising  
2 absorbent material disposed within said inner cavity of said storage container selected from a  
3 group consisting of super absorbent polymers, cellulose, cellulose-derived materials, and  
4 wettable, fibrous materials.

1

1 88. (Amended) [A] The means for storage of liquid urine as in claim 85 further comprising a  
2 means for distributing said urine throughout said inner cavity of said storage container.

1

1 89. (Amended) [A] The means for storage of liquid urine as in claim 85 further comprising a  
2 means for attaching said storage container to said human male.

1

1 90. (Amended) [A] The means for storage of liquid urine as in claim 89 wherein said means for  
2 attaching said storage container comprises leg straps attached to said outer shell of said storage  
3 container for wrapping around the leg of said human male.

1

1 91. (Amended) [A] The means for storage of liquid urine as in claim 85 further comprising a  
2 means for connecting said storage container to said means for collection.

1

1 92. (Amended) [A] The means for storage of liquid urine as in claim 85 wherein [the material of]  
2 said outer shell of said storage container is formed of a material selected from a group consisting  
3 of thin polymer film and heavy polymer film.

1 93. (Amended) [A] The means for storage of liquid urine as in claim 85 wherein said storage  
2 container is disposable as sanitary waste.

1 94. (Amended) [A] The system as in claim 1 wherein said urine is transported upgradient from  
2 said means for collection through said means for conveyance.

1 95. (New) A system for collecting, conveying, and storing urine discharged from a penis of a  
2 human male comprising  
3 a collection device for collecting urine from the penis including:  
4 a sheath tube having a tube cavity sufficiently large to surround the penis;  
5 means for covering the penis with said sheath tube;  
6 means for securing said sheath tube to the penis; and  
7 means for wicking the urine away counter-gravitationally and gravitationally from  
8 the penis that is disposed within said sheath tube, wherein said sheath tube covers  
9 the penis by said means for covering and is held in place on the penis by said  
10 means for securing;  
11 a storage container for the urine, said storage container having an outer shell, an inner  
12 cavity, and a storage container wicking spacer, said storage container wicking spacer being  
13 disposed within said storage container, said storage container wicking spacer being capable of  
14 moving the urine within said storage container;

15           a conveyance tube for conveying the urine from said collection device to said storage  
16   container including:  
17           a conduction tube having walls of any thickness and an interior cavity within said  
18           walls; and  
19           a conveyance tube wicking spacer disposed within said conduction tube wherein  
20           said conveyance tube wicking spacer wicks the urine away counter-gravitationally  
21           and gravitationally from said collection device and prevents said conveyance tube  
22           from completely collapsing when said interior cavity is empty; and  
23           means for wicking the urine away from the penis, said means for wicking being capable  
24   of moving the urine counter-gravitationally and gravitationally away from the penis through said  
25   collection device and said conveyance tube, said means for wicking being capable of moving the  
26   urine into said storage container.

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## ABSTRACT

Novel component devices for urine management systems including a novel collection device, a novel conveyance tube, and a novel storage container. The collection device, a novel male catheter, comprises a waterproof, thin-walled conduction tube surrounding the penis, having wettable internal walls and containing a spacing wick. At one end, the conduction tube is connected to, or surrounded by, an elastic compression tube that provides a uniform compressive force around the girth of the penis for attachment and liquid seal to said penis, and at the other end is attached to a fitting that connects to the conveyance tube. The elastic compression tube is radially expanded prior to donning and, when in place over the penis, is allowed to elastically retract, providing radial compression for comfortable, and leak-free fit and use. The conveyance tube, which carries urine from collector to storage container, contains a spacer throughout its length to prevent the tube lumen from being completely closed and sealed off by kinks or twists in the tube. Said tube may be a thin-wall flat tube that can conform to the body shape of the wearer, can expand in cross-section as flow rate increases, and can shrink and flatten as flow rate drops off. Urine is retained as immobilized material in a storage container that can be either replaced and disposed of or emptied and reused with cleaning as needed. The storage container's internal structure also provides a means for unique fluid transfer and retention capabilities. A system comprised entirely of said novel devices, serially and contiguously connected, forms a continuous liquid pathway that enables removal of residual pools of urine, as well as transport and storage of urine at locations that are gravitationally higher than the source.